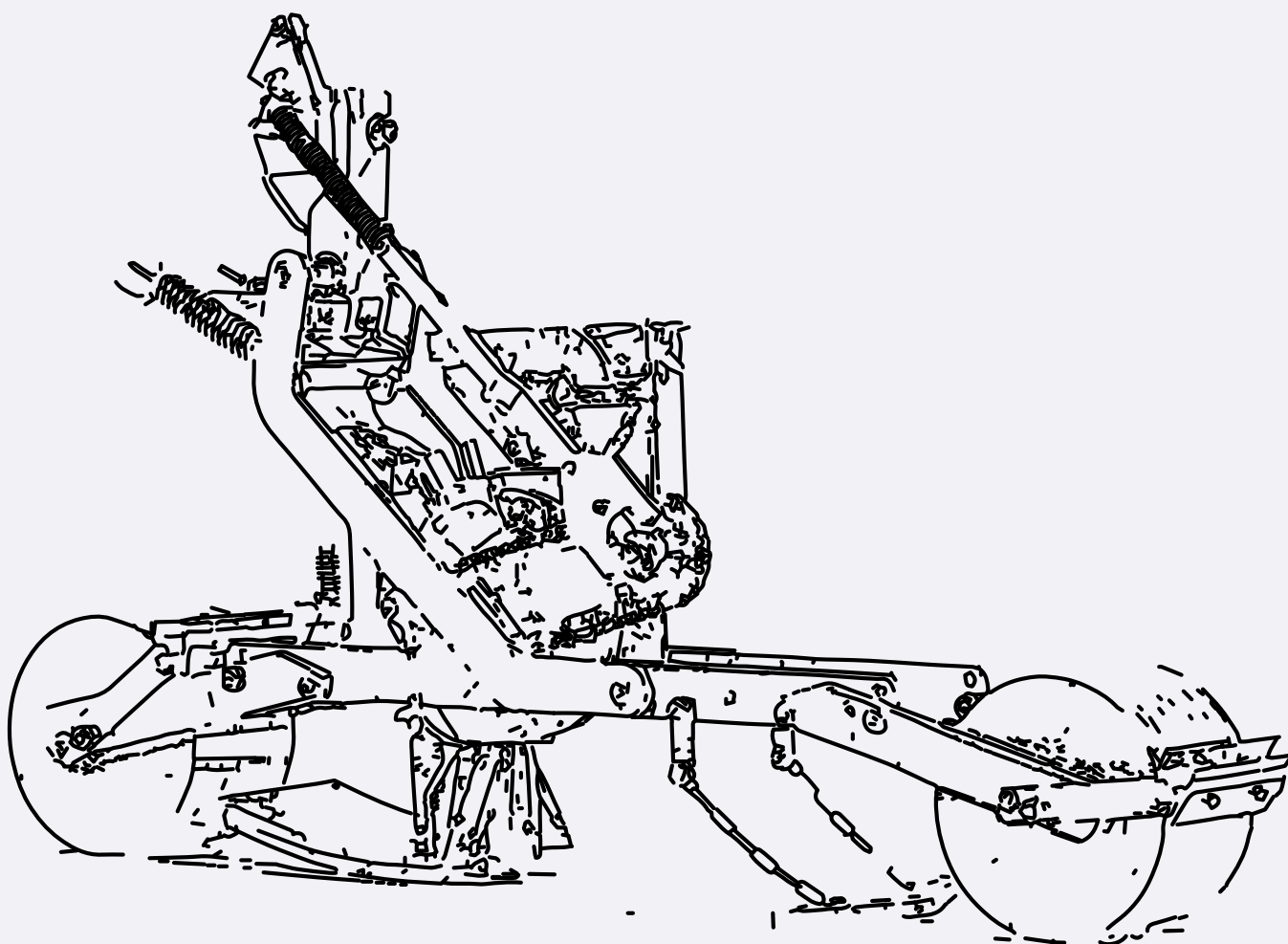




Singulaire *785*

Parts Manual

PARTS ENQUIRIES

**Stanhay Webb Limited
Exning
Newmarket
Suffolk
CB8 7HD
England**

**Tel: +44 (0)1638 577 206
Fax: +44 (0)1638 578 359**

WHEN ORDERING PARTS PLEASE QUOTE THE FOLLOWING INFORMATION:

- 1. Model: SINGULAIRE 785**
- 2. Order number.**
- 3. Part number and description.**

PLEASE NOTE:

The parts listed are not necessarily supplied as unit items, they may be part of an assembly or be packed in quantities.

Some of the parts shown are optional extras and are not fitted as standard to new machines.

SINGULAIRE 785 PARTS LIST

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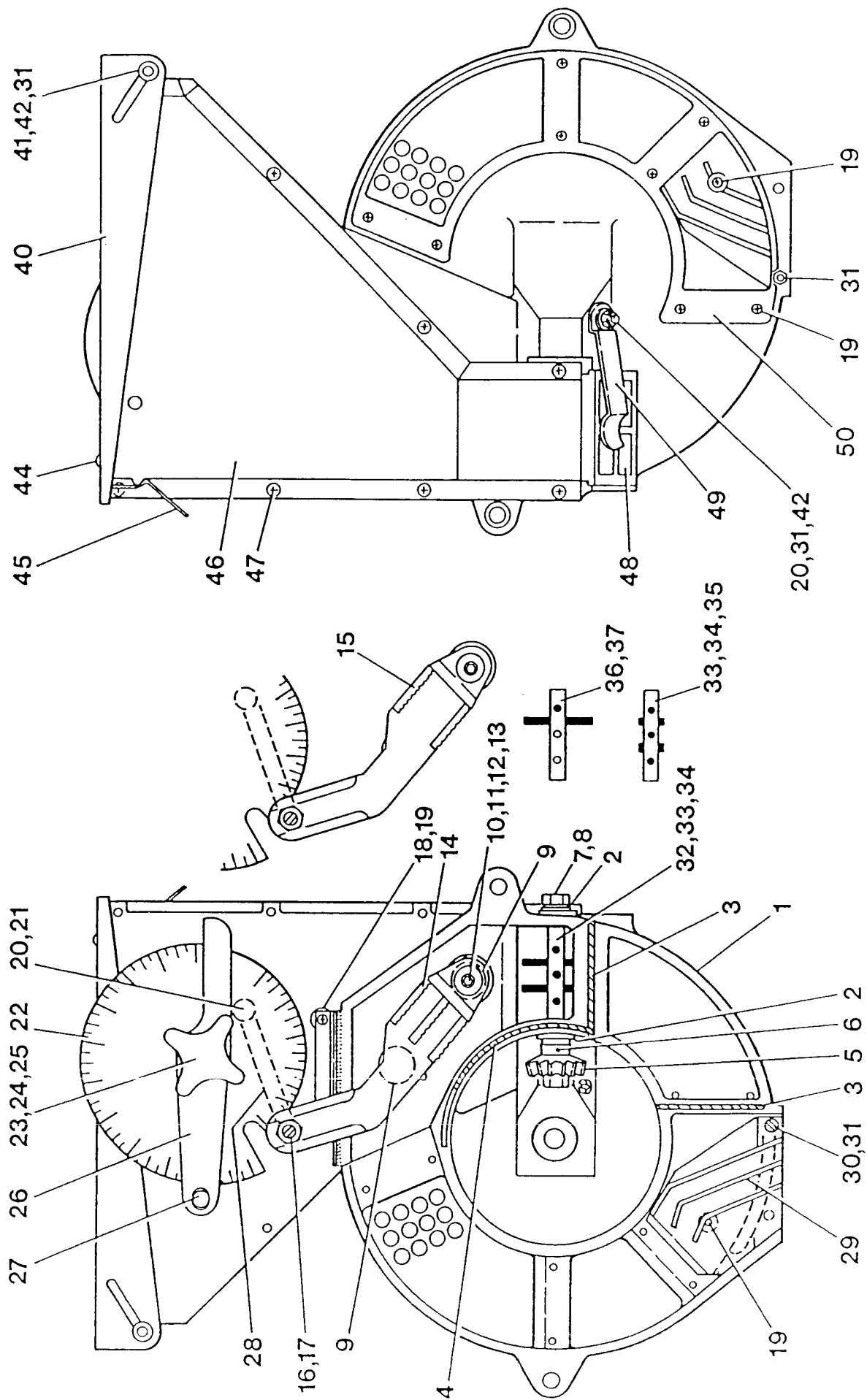
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Part No	Description
6902706	SEED DISC-NO HOLES
6902868	SEED DISC-0.5 X 12 GROUPS OF 2
6902970	SEED DISC-0.5 X 12 GROUPS OF 3
6902865	SEED DISC-0.5 X 24 GROUPS OF 2
6903150	SEED DISC-0.5 X 24 GROUPS OF 2
6903545	SEED DISC-0.5X12 GRPS 2 INNER
6903544	SEED DISC-0.5X12 GRPS 2 MIDDLE
6903543	SEED DISC-0.5X12 GRPS 2 OUTER
6903765	SEED DISC-0.50 X 0 /144/144
6902533	SEED DISC-0.50 X 12 X 1 LINE
6902489	SEED DISC-0.50 X 24 X 1 LINE
6902488	SEED DISC-0.50 X 48 X 1 LINE
6902557	SEED DISC-0.50 X 48 X 2 LINE
6902400	SEED DISC-0.50 X 48 X 3 LINE
6903405	SEED DISC-0.50 X 72 X 1 LINE
6902532	SEED DISC-0.50 X 96 X 1 LINE
6902558	SEED DISC-0.50 X 96 X 2 LINE
6902690	SEED DISC-0.50 X 96 X 3 LINE
6903095	SEED DISC-0.50 X 144 X 2 LINE
6902698	SEED DISC-0.50 X 144 X 3 LINE
6903764	SEED DISC-0.50 X 144/ 0 /144
6902559	SEED DISC-0.50 X 192 X 2 LINE
6902702	SEED DISC-0.50 X 192 X 3 LINE
6903674	SEED DISC-0.50 X 72 X 2LINE
6902568	SEED DISC-0.50 X 96/96/72 SPEC
6903774	SEED DISC-0.6 X 10 GROUPS OF10
6903792	SEED DISC-0.6 X 24 X 1-LINE
6903714	SEED DISC-0.6X 9 GRPS 3 INNER
6902648	SEED DISC-0.60 X 24 X 3 LINE
6902624	SEED DISC-0.60 X 48 X 1 LINE
6902691	SEED DISC-0.60 X 48 X 2 LINE
6902645	SEED DISC-0.60 X 48 X 3 LINE
6902967	SEED DISC-0.60 X 60 X 1 LINE
6902776	SEED DISC-0.60 X 72 X 1 LINE
6902777	SEED DISC-0.60 X 72 X 2 LINE
6902778	SEED DISC-0.60 X 72 X 3 LINE
6902566	SEED DISC-0.60 X 96 X 1 LINE
6902637	SEED DISC-0.60 X 96 X 2 LINE
6902563	SEED DISC-0.60 X 96 X 3 LINE
6903435	SEED DISC-0.60 X 0/144/144SPEC
6903092	SEED DISC-0.60 X 120 X 2 LINE
6903093	SEED DISC-0.60 X 120/96/0 SPEC
6903071	SEED DISC-0.60 X 144 X I/S LIN
6903247	SEED DISC-0.60 X 144 X 1 LINE
6902668	SEED DISC-0.60 X 144 X 2 LINE
6902667	SEED DISC-0.60 X 144 X 3 LINE
6903752	SEED DISC-0.60 X 144/ 0 /144
6903436	SEED DISC-0.60 X 144/0/144SPEC

Part No	Description
6903269	SEED DISC-0.60 X 192 X 1 LINE
6903099	SEED DISC-0.60 X 192 X 3 LINE
6902639	SEED DISC-0.60 X 48/48/36 SPEC
6903272	SEED DISC-0.60 X 72/72/48 SPEC
6903160	SEED DISC-0.60 X 72/96/72 SPEC
6903406	SEED DISC-0.60 X 96 X I/S LINE
6903742	SEED DISC-0.60 X 96 4 LINE
6903094	SEED DISC-0.60 X 96/120/0 SPEC
6903161	SEED DISC-0.60 X 96/72/72 SPEC
6902630	SEED DISC-0.60 X 96/96/72 SPEC
6903149	SEED DISC-0.60 X 96/96/82 SPEC
6902669	SEED DISC-0.60 X144/144/108 SP
6902531	SEED DISC-0.7 X 12 GROUPS OF 3
6902979	SEED DISC-0.7 X 12 GROUPS OF 4
6903111	SEED DISC-0.7 X 24 GROUPS OF 3
6903793	SEED DISC-0.7 X 24 X 1 LINE
6903167	SEED DISC-0.70 X 12 X 1 LINE
6903788	SEED DISC-0.70 X 48 X 1 LINE
6903146	SEED DISC-0.70 X 96 X 2 LINE
6903147	SEED DISC-0.70 X 120 X 2 LINE
6903122	SEED DISC-0.70 X 120 X 3 LINE
6902966	SEED DISC-0.8 X 12 GROUPS OF 3
6903794	SEED DISC-0.8 X 20 X 1 LINE
6903359	SEED DISC-0.8 X12GRPS OF 2(T2)
6903417	SEED DISC-0.8 X12GRPS OF 2-ISL
6903767	SEED DISC-0.80 X 0 /144/144
6903779	SEED DISC-0.80 X 0 /24 /0
6902750	SEED DISC-0.80 X 12 X 1 LINE
6902643	SEED DISC-0.80 X 24 X 1 LINE
6902812	SEED DISC-0.80 X 24 X 2 LINE
6902826	SEED DISC-0.80 X 24 X 2L-STAG
6903070	SEED DISC-0.80 X 48 X I/S LIN
6902565	SEED DISC-0.80 X 48 X 1 LINE
6902646	SEED DISC-0.80 X 48 X 2 LINE
6902562	SEED DISC-0.80 X 48 X 3 LINE
6902828	SEED DISC-0.80 X 72 X 1 LINE
6902930	SEED DISC-0.80 X 72 X 2 LINE
6903360	SEED DISC-0.80 X 88 X 1 LINE
6902567	SEED DISC-0.80 X 96 X 1 LINE
6902629	SEED DISC-0.80 X 96 X 2 LINE
6903724	SEED DISC-0.80 X 96 X 2L-STAG
6902647	SEED DISC-0.80 X 96 X 3 LINE
6903361	SEED DISC-0.80 X 104 X 1 LINE
6903362	SEED DISC-0.80 X 108 X 1 LINE
6903753	SEED DISC-0.80 X 12 X I/S LINE
6903156	SEED DISC-0.80 X 120 X 2 LINE
6903755	SEED DISC-0.80 X 120 X 3 LINE
6902958	SEED DISC-0.80 X 144 X 1 LINE

Part No	Description
6903007	SEED DISC-0.80 X 144 X 2 LINE
6903164	SEED DISC-0.80 X 144 X 3 LINE
6903766	SEED DISC-0.80 X 144/ 0 /144
6903358	SEED DISC-0.80 X 24 X I/S LINE
6903206	SEED DISC-0.80 X 72/72/54 SPEC
6902632	SEED DISC-0.80 X 96/96/72 SPEC
6902953	SEED DISC-0.80 X12GROUPS 4X 2L
6903243	SEED DISC-0.80 X144/144/108 SP
6902705	SEED DISC-1.0 X12GRPS OF 2(T1)
6902490	SEED DISC-1.00 X 8 X 1 LINE
6902957	SEED DISC-1.00 X 24 X 1 LINE
6902625	SEED DISC-1.00 X 48 X 1 LINE
6902829	SEED DISC-1.00 X 72 X 1 LINE
6902670	SEED DISC-1.00 X 96 X 1 LINE
6902623	SEED DISC-1.00 X 96 X 2 LINE
6902944	SEED DISC-1.00 X 96 X 3 LINE
6903771	SEED DISC-1.00 X 48 X I/S LINE
6903313	SEED DISC-1.00 X 96/96/48 SPEC
6902977	SEED DISC-1.00 X 96/96/72 SPEC
6902914	SEED DISC-1.2 X 12 GROUPS OF 3
6902863	SEED DISC-1.20 X 12 X 1 LINE
6902692	SEED DISC-1.20 X 24 X 1 LINE
6902626	SEED DISC-1.20 X 48 X 1 LINE
6902960	SEED DISC-1.20 X 48 X 2 LINE
6903241	SEED DISC-1.20 X 72 X 1 LINE
6902534	SEED DISC-1.20 X 96 X 1 LINE
6902640	SEED DISC-1.20 X 96 X 2 LINE
6902564	SEED DISC-1.20 X 96 X 3 LINE
6903790	SEED DISC-1.20 X 120 X 3 LINE
6902976	SEED DISC-1.20 X 144 X 1 LINE
6902961	SEED DISC-1.20 X 24 X I/S LINE
6903148	SEED DISC-1.20 X 48 X I/S LINE
6903151	SEED DISC-1.20 X 72/96/72 SPEC
6903252	SEED DISC-1.20 X 96 X I/S LINE
6903152	SEED DISC-1.20 X 96/72/72 SPEC
6902642	SEED DISC-1.20 X 96/96/72 SPEC
6903623	SEED DISC-1.4 X 24 GROUPS OF 2
6903769	SEED DISC-1.40 X 0 / 96/96
6903747	SEED DISC-1.40 X 0/ 0/48 SPEC
6903748	SEED DISC-1.40 X 0/48/0 SPEC
6902980	SEED DISC-1.40 X 24 X 1 LINE
6902963	SEED DISC-1.40 X 48 X 1 LINE
6902809	SEED DISC-1.40 X 48 X 2 LINE
6902649	SEED DISC-1.40 X 48 X 3 LINE
6903110	SEED DISC-1.40 X 72 X 1 LINE
6902952	SEED DISC-1.40 X 72 X 2 LINE
6903109	SEED DISC-1.40 X 72 X 3 LINE
6902975	SEED DISC-1.40 X 96 X 1 LINE

Part No	Description
6903139	SEED DISC-1.40 X 96 X 2 LINE
6903125	SEED DISC-1.40 X 96 X 3 LINE
6903768	SEED DISC-1.40 X 96/ 0 /96
6903481	SEED DISC-1.40 X 144 X 1 LINE
6903140	SEED DISC-1.40 X 96/96/72 SPEC
6902981	SEED DISC-1.6 X 12 GROUPS OF 2
6902864	SEED DISC-1.60 X 12 X 1 LINE
6902712	SEED DISC-1.60 X 24 X 1 LINE
6903210	SEED DISC-1.60 X 48 X 1 LINE
6902821	SEED DISC-1.60 X 48 X 2 LINE
6903273	SEED DISC-1.60 X 48 X 3 LINE
6903209	SEED DISC-1.60 X 72 X 1 LINE
6903157	SEED DISC-1.60 X 72 X 2 LINE
6903145	SEED DISC-1.60 X 72 X 3 LINE
6903144	SEED DISC-1.60 X 96 X 1 LINE
6903211	SEED DISC-1.60 X 96 X 2 LINE
6903690	SEED DISC-1.80 X 72 X 1 LINE
6903057	SEED DISC-2.0 X 12 GROUPS OF 2
6903255	SEED DISC-2.0 X 12 GROUPS OF 3
6903414	SEED DISC-2.0 X 12 GROUPS OF 3
6903438	SEED DISC-2.0 X 12 GROUPS OF 3
6902810	SEED DISC-2.0X48 INNER&MIDDLE
6902811	SEED DISC-2.0X48 INNER&OUTER
6902651	SEED DISC-2.00 X 8 X 1 LINE
6903091	SEED DISC-2.00 X 12 X 1 LINE
6903212	SEED DISC-2.00 X 24 X 1 LINE
6903112	SEED DISC-2.00 X 24 X 2 LINE
6902671	SEED DISC-2.00 X 48 X 1 LINE
6902535	SEED DISC-2.00 X 48 X 2 LINE
6902775	SEED DISC-2.00 X 72 X 1 LINE
6903726	SEED DISC-2.00 X 72 X 2 LINE
6902582	SEED DISC-2.00 X 12 X I/S LINE
6903332	SEED DISC-2.20 X 39 X 2L STG
6902956	SEED DISC-2.20 X 48 X 1 LINE
6902693	SEED DISC-2.20 X 48 X 2 LINE
6903615	SEED DISC-2.20 X 72 X 1 LINE
6903572	SEED DISC-2.20 X 72 X 2 LINE
6902684	SEED DISC-2.50 X 24 X 1 LINE
6902955	SEED DISC-2.50 X 28/48/20 SPEC
6902954	SEED DISC-2.50 X 48/28/20 SPEC

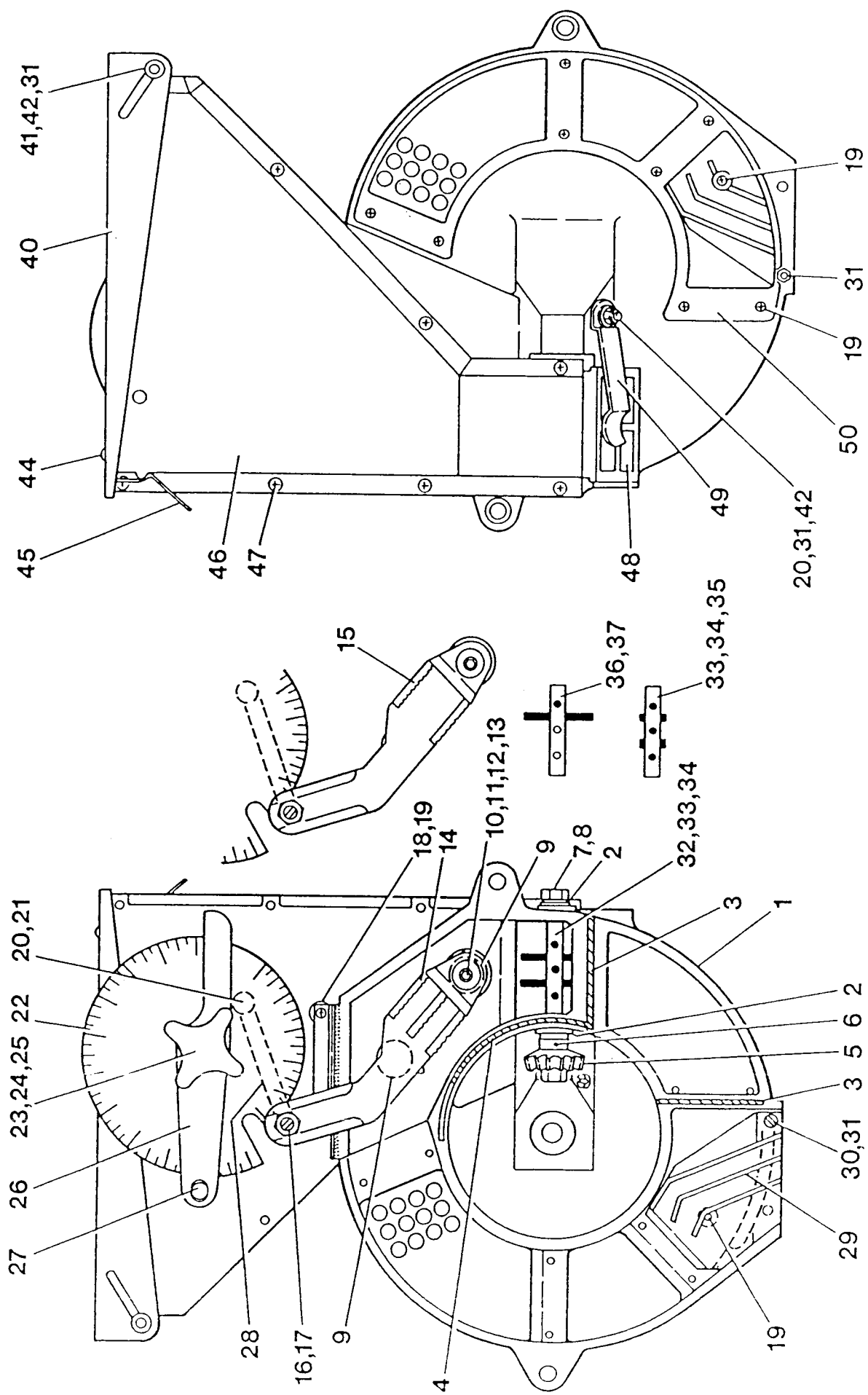


SINGULAIRE 785

METERING UNIT - HOPPER SIDE

Item No:	Part No:	Description:
1	7702828	Body - Hopper Side c/w items 2,23,27
2	2002012	Oilite Bearing
3	6902687	Felt Seal
4	6902687	Felt Seal - Inner Ring
5	7702880	15T Pinion/Spindle c/w item 6
6	2214280	Tension Pin
7	2311089	Flat Washer - Form A
8	6902665	Agitator Bolt - Short (L/H thread)
9	2701060	Singulator Spring
10	6902822	Singulator Spindle (spherical ball type)
11	6902823	Singulator Spindle End Cap
12	2375009	Socket Head Cap Screw
13	2303008	Hexagon Nut
14	7703032	Singulator - multi-line (c/w items 16,17)
15	7703033	Singulator - single line (c/w items 16,17)
16	6902711	Eccentric Singulator Pin
17	2303007	Hexagon Nut
18	7702899	Singulator Brush - Hopper Side
19	2357002	Taptite Pozidriv Pan Head Screw
20	2332105	Slotted Cheese Head Screw
21	2303005	Hexagon Nut
22	2810204	Singulator Cam
23	6902496	Cam Stud
24	2311090	Flat Washer - Form A (between Cam and Body)
25	6404015	Handwheel
26	6902498	Singulator Setting Arm
27	6409340	Dowel
28	2702040	Singulator Arm Spring
29	2810215	Seed Splitter
	6903213	Red Beet Seed Splitter
	6903250	Lettuce Seed Splitter
30	2332106	Slotted Cheese Head Screw
31	2303090	Nyloc Hexagon Nut
32	7702830	Agitator - Standard
33	6902664	Agitator Spindle (White - L/H thread both ends)
34	2830040	Agitator Finger (snap-in)
* 35	7702861	Agitator - Large Pellet
36	7702860	Agitator - Raw Parsnip
37	2215260	Tension Pin (finger for raw parsnip)

* For Agitator Finger use item 34 and cut to length after fitting.



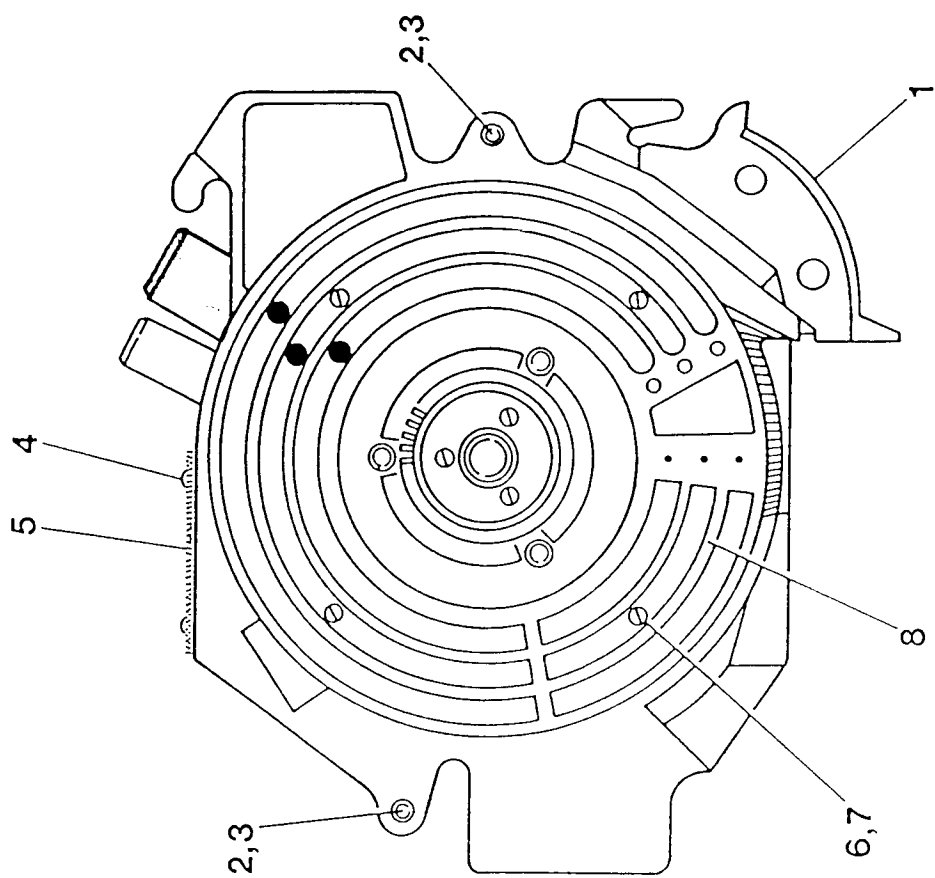
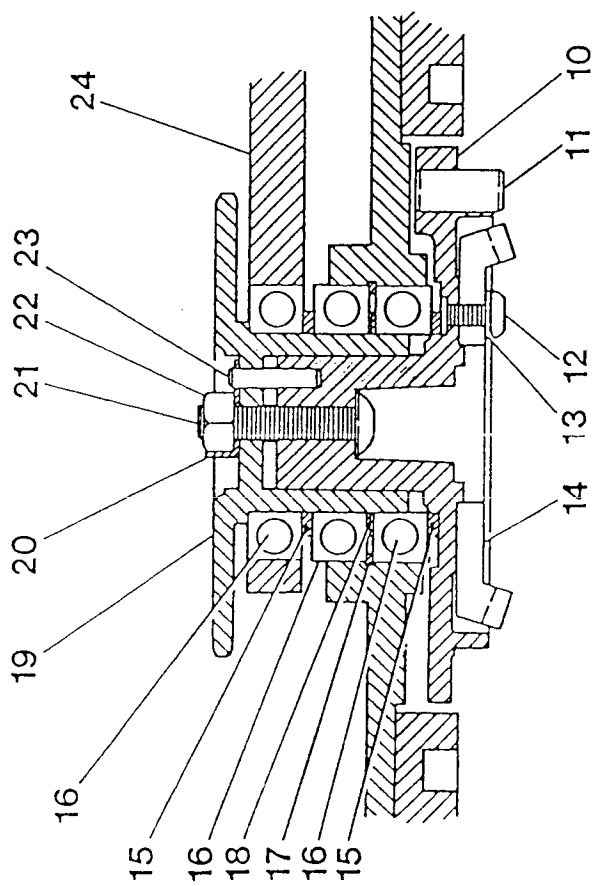
SINGULAIRE 785

METERING UNIT - HOPPER SIDE

Item No:	Part No.	Description
40	8002647	2 litre Hopper Lid Kit (c/w items 41-45)
	8002648	1 litre Hopper Lid Kit (c/w items 41-45)
41	6903011	2 litre Hopper Hinge Pin
	2306009	Hexagon Bolt
42	2311132	Flat Washer - Form C
43	2211366	Nyloc Hexagon Nut
44	2212562	POP Rivet
45	2705009	Hopper Lid Clip
46	7402812	2 litre Hopper
	7402811	1 litre Hopper
	7403975	2 litre High Density Hopper (use 1 litre hopper lid)
47	2357022	Taptite Pozidriv Pan Head Screw
48	2810206	Unit Plug
49	2705008	Plug Clip
50	6902586	Cover Plate

KITS

8010047	Seed Splitter Kit (items 19,29,30,31)
8002508	Hopper Kit - 2 litre
8002507	Hopper Kit - 1 litre



SINGULAIRE 785
METERING UNIT - DRIVE SIDE

Item No:	Part No:	Description:
1	7703248	Body - Drive Side
2	2309053	Hexagon Screw
3	6902514	Unit Conical Nut
4	2357002	Taptite Pozidriv Pan Head Screw
5	7702898	Singulator Brush - Drive Side
6	2332105	Slotted Cheese Head Screw
7	2309090	Nyloc Hexagon Nut
8	2810205	Air Gallery Block - Grey
9	2810224	Air Gallery Block - Red

BODY/TURNTABLE/KNEE JOINT ASSEMBLY

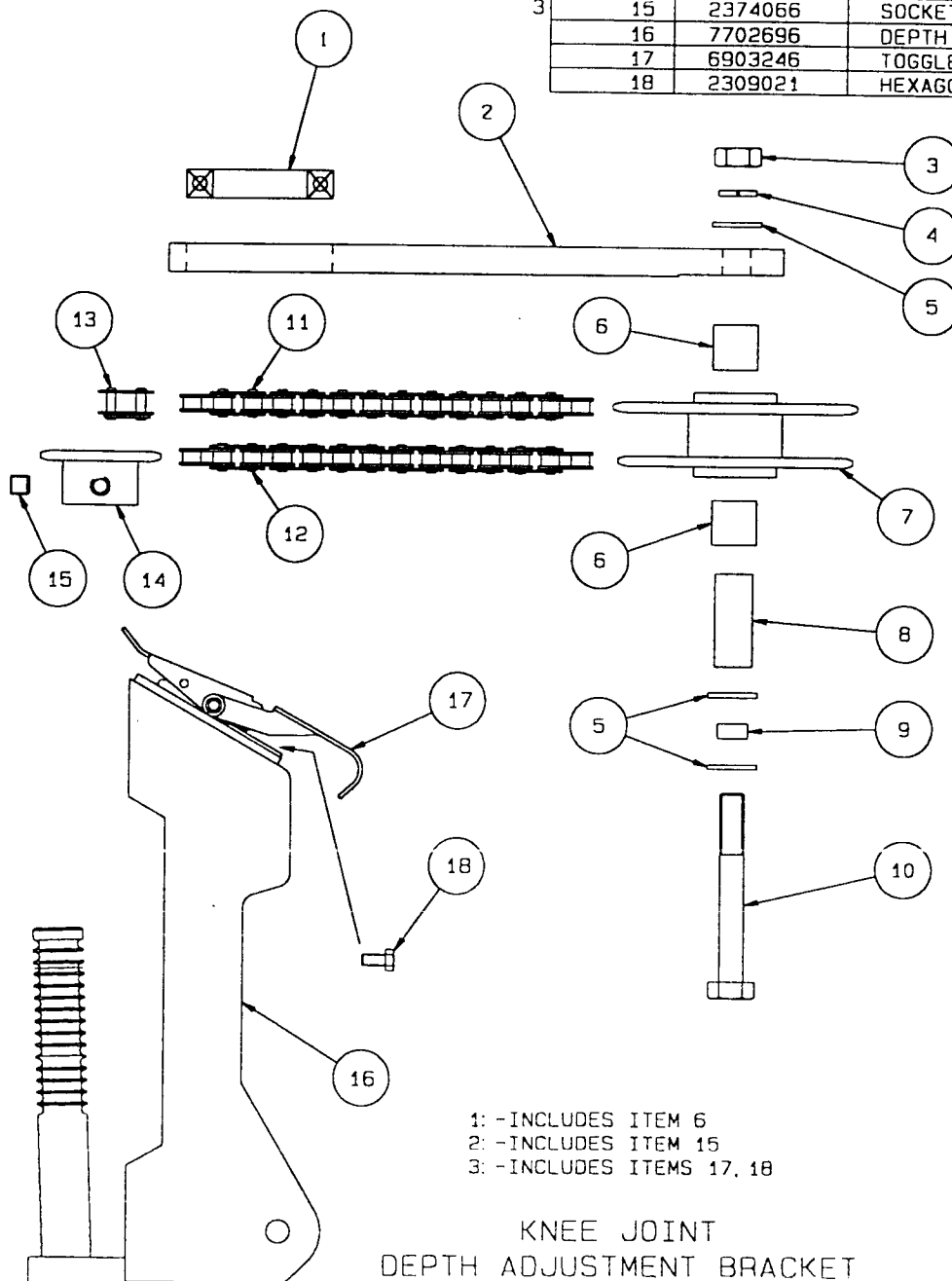
10	7702829	Turntable c/w items 11, 23
11	6409339	Dowel
12	2357022	Taptite Pozidriv Pan Head Screw
13	2311132	Flat Washer - Form C
14	1502001	45T Crownwheel
15	6409402	Support Washer
16	1909029	Ball Bearing
17	2217215	Circlip
18	6409401	Support Shim (2 per unit)
19	7403153	24T Unit Sprocket
20	6902757	Unit Tab Washer
21	2377084	Socket Button Head Screw
22	2303007	Hexagon Nut
23	2215253	Tension Pin
24	6902858	Knee Joint Arm

NOTE: -

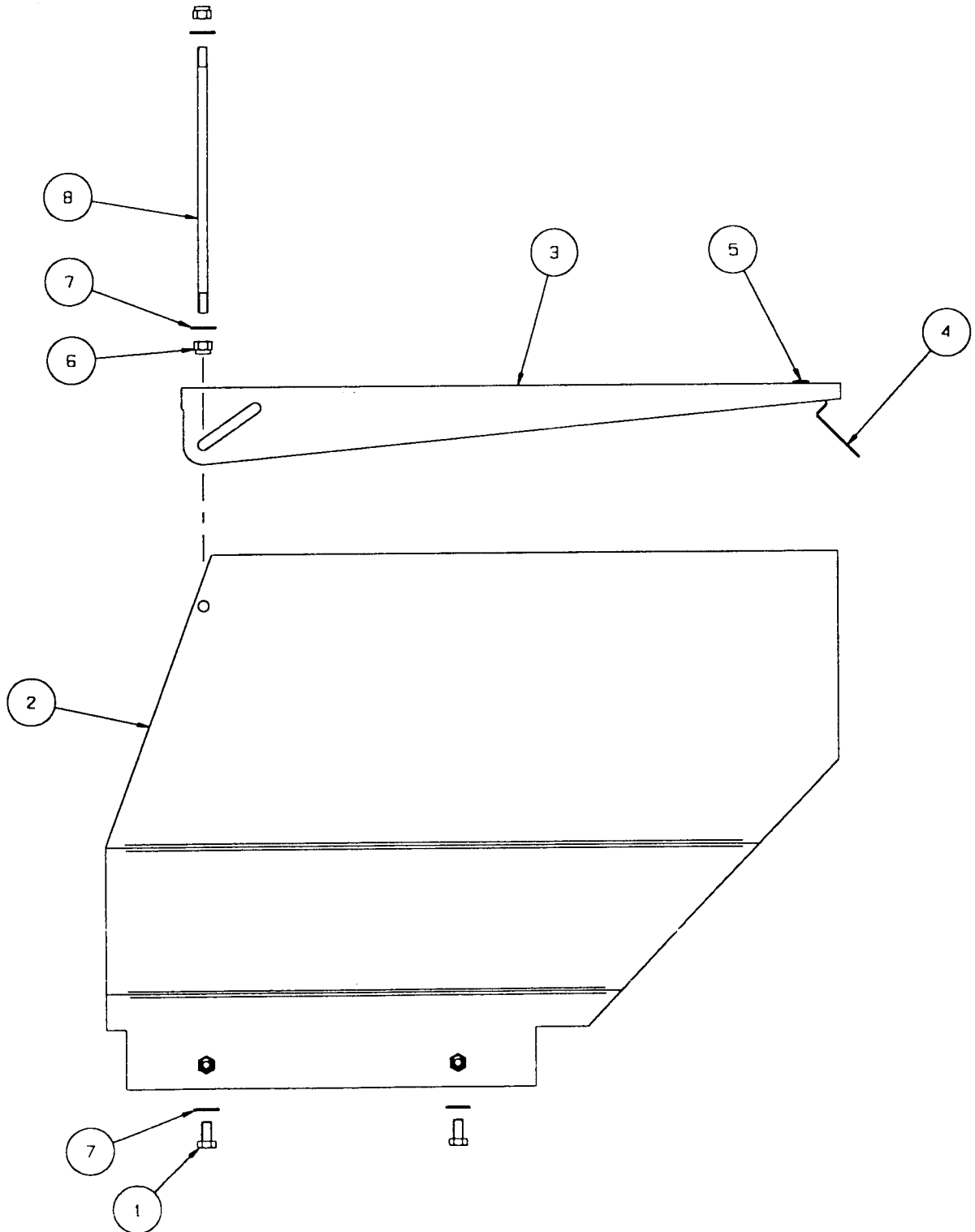
WHEN USING SHAFT SPROCKETS
18T & OVER, THE FOLLOWING
CHAINS ARE REQUIRED.

18T-USE 1807138 99 PITCHES.
19T-USE 1807138 99 PITCHES.
20T-USE 1807138 99 PITCHES.
22T-USE 1807106 102 PITCHES.
24T-USE 1807106 102 PITCHES.

1	1909029	BALL BEARING	1
2	6902858	KNEE JOINT ARM	1
3	2303008	HEXAGON NUT	1
4	2311216	SPRING WASHER	1
5	2311090	FLAT WASHER-FORM A	3
6	2001002	OILITE BEARING	2
7	7702694	23/24T KJ SPROC.-ASSY	1
8	6902513	SPROCKET SPACER	1
9	7000022	CLAMP SPACER	1
10	2306074	HEXAGON BOLT	1
11	1807114	CHAIN-55 PITCHES	1
12	1807104	CHAIN-97 PITCHES	1
13	1807101	CONNECTING LINK	1
14	7700400	11T SHAFT SPROCKET	1
	7702872	12T SHAFT SPROCKET	1
	7702969	13T SHAFT SPROCKET	1
	7703477	14T SHAFT SPROCKET	1
	7703661	15T SHAFT SPROCKET	1
	7702695	16T SHAFT SPROCKET	1
	7702970	18T SHAFT SPROCKET	1
	7703739	19T SHAFT SPROCKET	1
	7703740	20T SHAFT SPROCKET	1
	7702556	22T SHAFT SPROCKET	1
	7703221	24T SHAFT SPROCKET	1
15	2374066	SOCKET SET SCREW	1
16	7702696	DEPTH ADJUST. BRKT.-AS	1
17	6903246	TOGGLE CLIP	1
18	2309021	HEXAGON SCREW	2



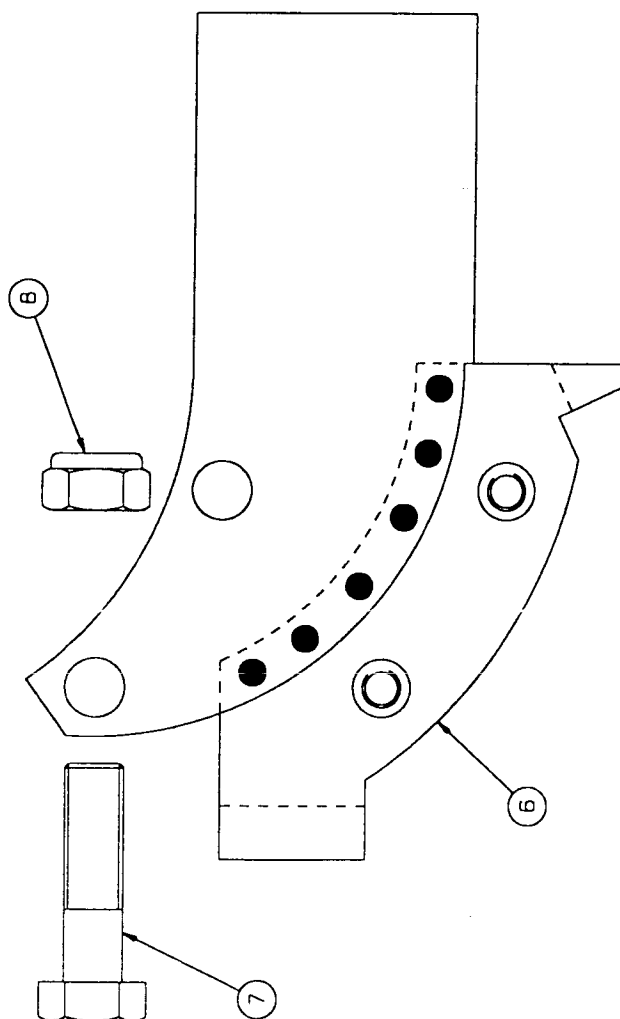
1	2309021	HEXAGON SCREW	4
2	7402995	EXTENSION FOR 1L HOPP.	1
	7402996	EXTENSION FOR 2L HOPP.	1
3	7702519	LID C/W ITEMS 4, 5	1
4	2705003	LID CLIP	1
5	2212562	POP RIVET	2
6	2303090	NYLOC NUT-FJLL	2
7	2311132	FLAT WASHER-FORM C	6
8	6903012	HINGE PIN	1



ASSEMBLY: -7702900 EXTENSION FOR 1L HOPPER
7702901 EXTENSION FOR 2L HOPPER

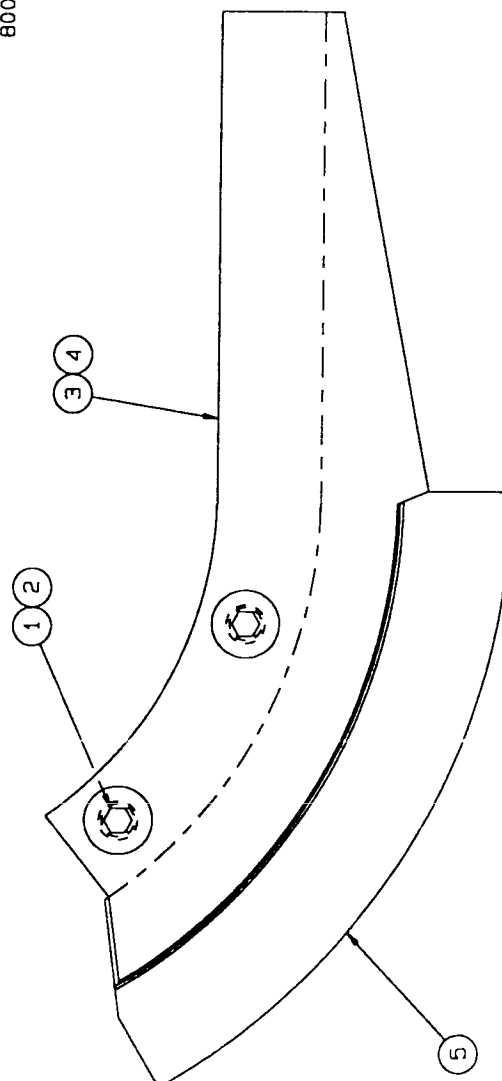
HOPPER EXTENSIONS

1	2377079	SOCKET BUTTON SCREW	2
2	6902351	COULTER SCREW BOSS	2
3	3210176	COULTER SIDE RH	1
4	3210177	COULTER SIDE LH	1
5	3000495	COULT. INSERT-CAST IRON	1
	B010030	COULT. INSERT-CERAMIC	1
	B010079	COULT. INSERT-TEK TIP	1
6	7404003	HYLINE ADAPTOR	1
7	2306097	HEXAGON BOLT	2
8	2303110	NYLOC NUT-THIN	2



KITS: -

- B002617 COULTER KIT-CAST IRON (ITEMS 1-5)
- B002550 COULTER KIT-CERAMIC (ITEMS 1-5)
- B003407 COULTER KIT-TEK TIP (ITEMS 1-5)
- B003510 HYLINE SINGLE LINE ADAPTOR (ITEMS 6-8)

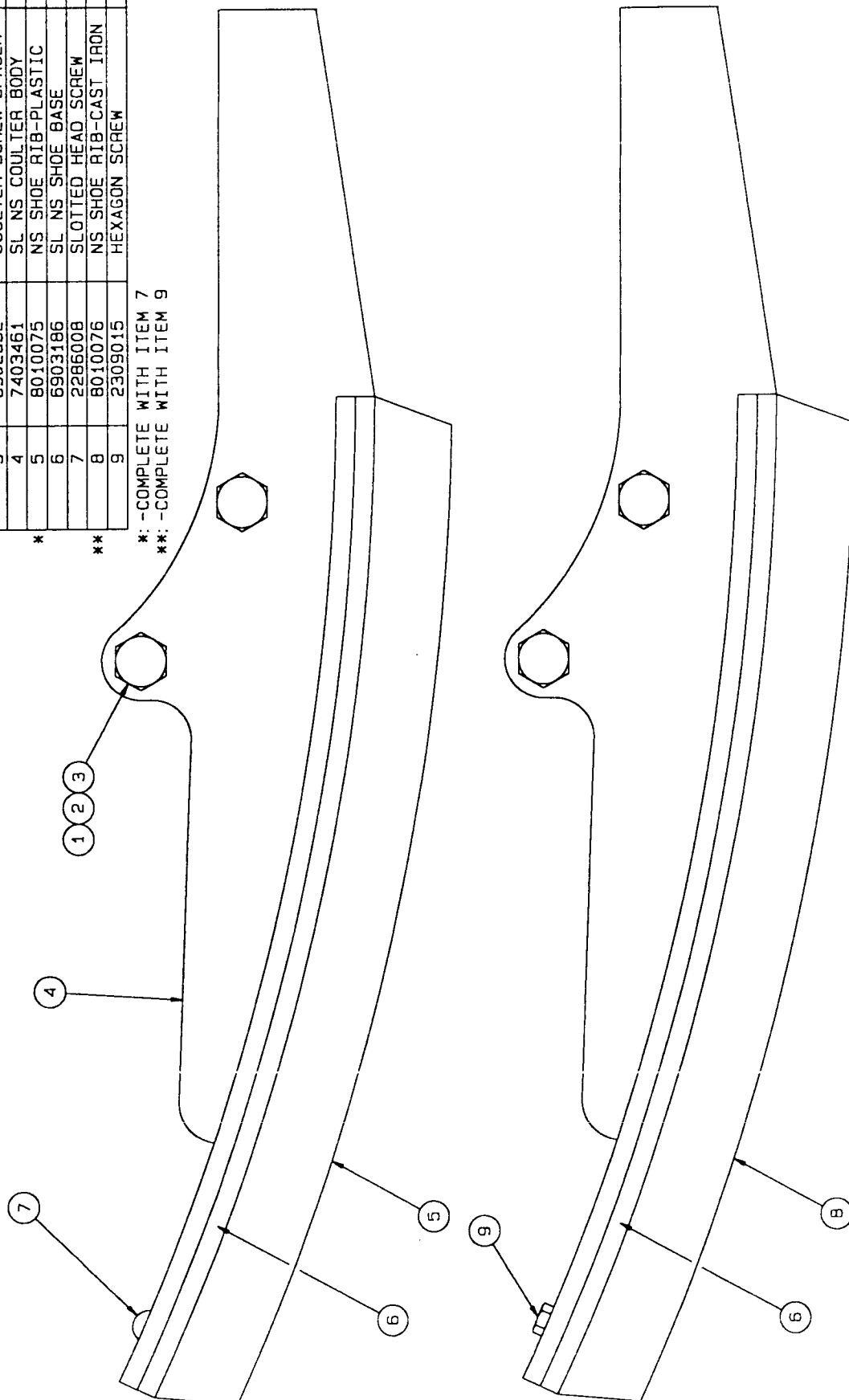


SINGLE LINE COULTER

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	7403461	SL NS COULTER BODY	1
5	8010075	NS SHOE RIB-PLASTIC	1
6	6903186	SL NS SHOE BASE	1
7	2286008	SLOTTED HEAD SCREW	3
8	8010076	NS SHOE RIB-CAST IRON	1
9	2309015	HEXAGON SCREW	3

*: -COMPLETE WITH ITEM 7

**: -COMPLETE WITH ITEM 9



ASSEMBLIES: -

7703307 NON-STICK COULTER ASSEMBLY-PLASTIC (ITEMS 1-7)

7703503 NON-STICK COULTER ASSEMBLY-CAST (ITEMS 1-6, 8)

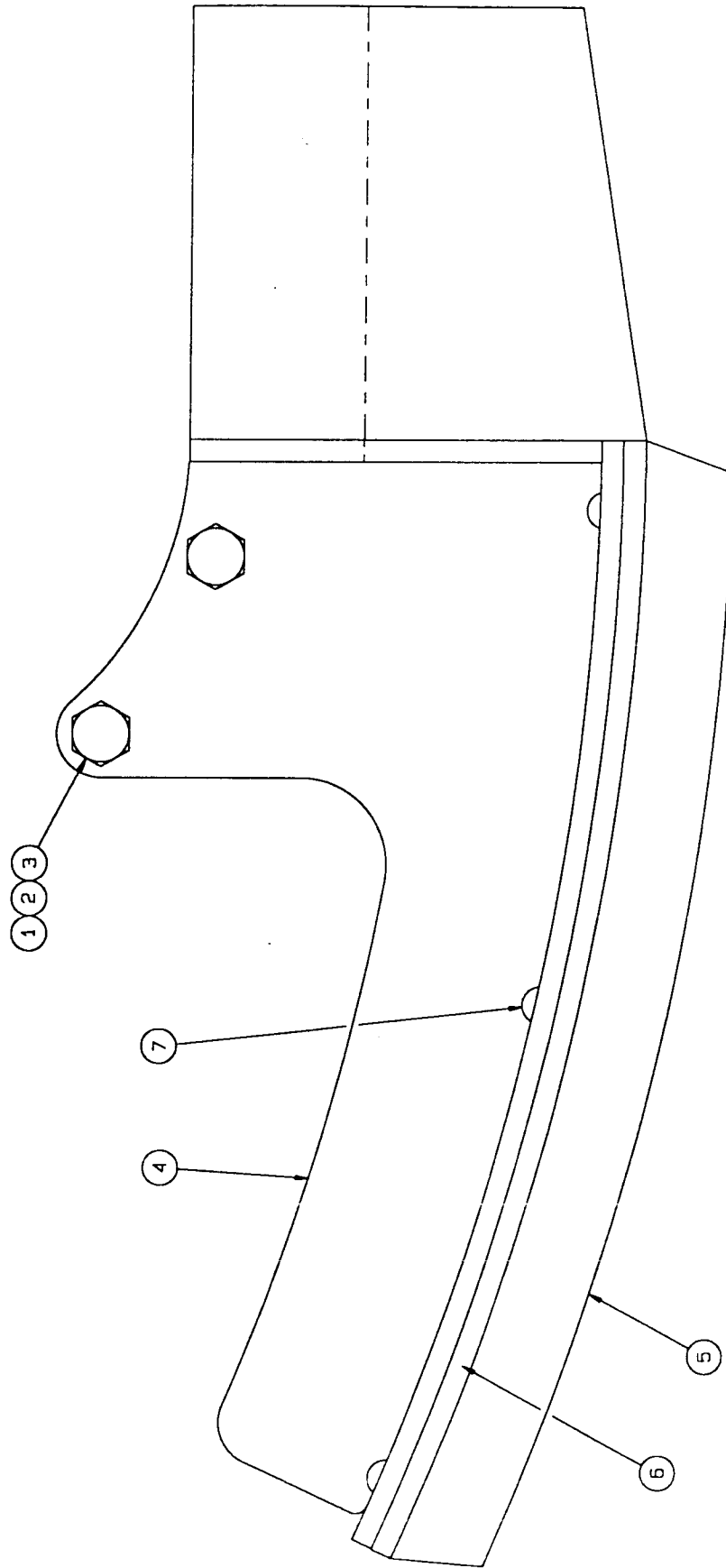
SINGLE LINE LOLINE NON-STICK COULTER

ASSEMBLY: -

7703504 NON-STICK COULTER ASSEMBLY-PLASTIC (ITEMS 1-7)

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	7403663	SL NS COULTER BODY	1
5	8010075	NS SHOE RIB-PLASTIC	1
6	6903186	SL NS SHOE BASE	1
7	2286008	SLOTTED HEAD SCREW	3

*: -COMPLETE WITH ITEM 7



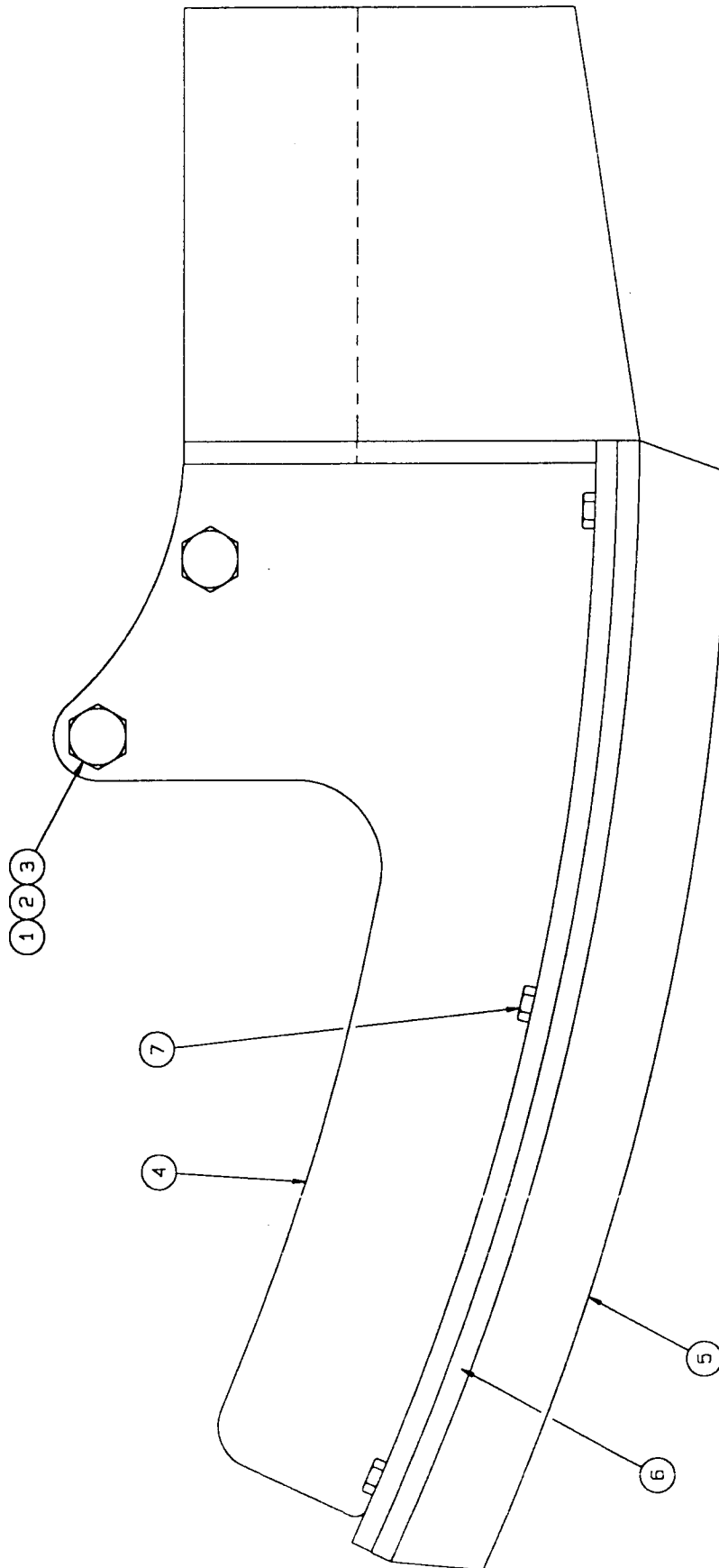
SINGLE LINE HYLINE NON-STICK COULTER-PLASTIC

ASSEMBLY: -

7703505 NON-STICK COULTER ASSEMBLY-CAST IRON (ITEMS 1-7)

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	7403663	SL NS COULTER BODY	1
5	8010076	NS SHOE RIB-CAST IRON	1
6	6903186	SL NS SHOE BASE	1
7	2309015	HEXAGON SCREW	3

*: -COMPLETE WITH ITEM 7

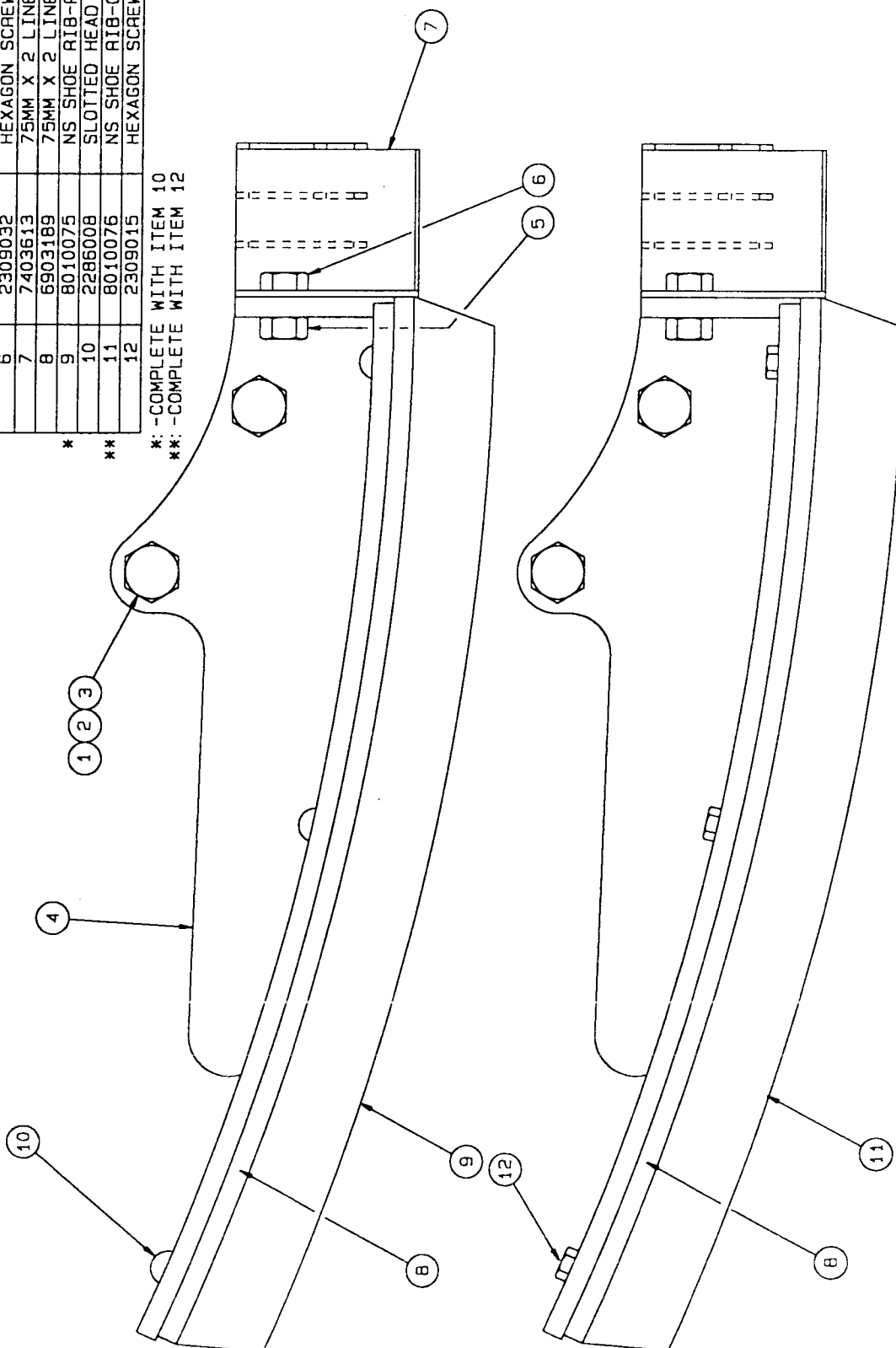


SINGLE LINE HYLINE NON-STICK COULTER-CAST IRON

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	7403664	75MM NS COULTER BODY	1
5	2303006	HEXAGON NUT	2
6	2309032	HEXAGON SCREW	2
7	7403613	75MM X 2 LINE CHUTE	1
8	6903189	75MM X 2 LINE NS BASE	1
9	8010075	NS SHOE RIB-PLASTIC	2
10	2286008	SLOTTED HEAD SCREW	6
11	8010076	NS SHOE RIB-CAST IRON	2
12	2309015	HEXAGON SCREW	6

*: -COMPLETE WITH ITEM 10

**: -COMPLETE WITH ITEM 12



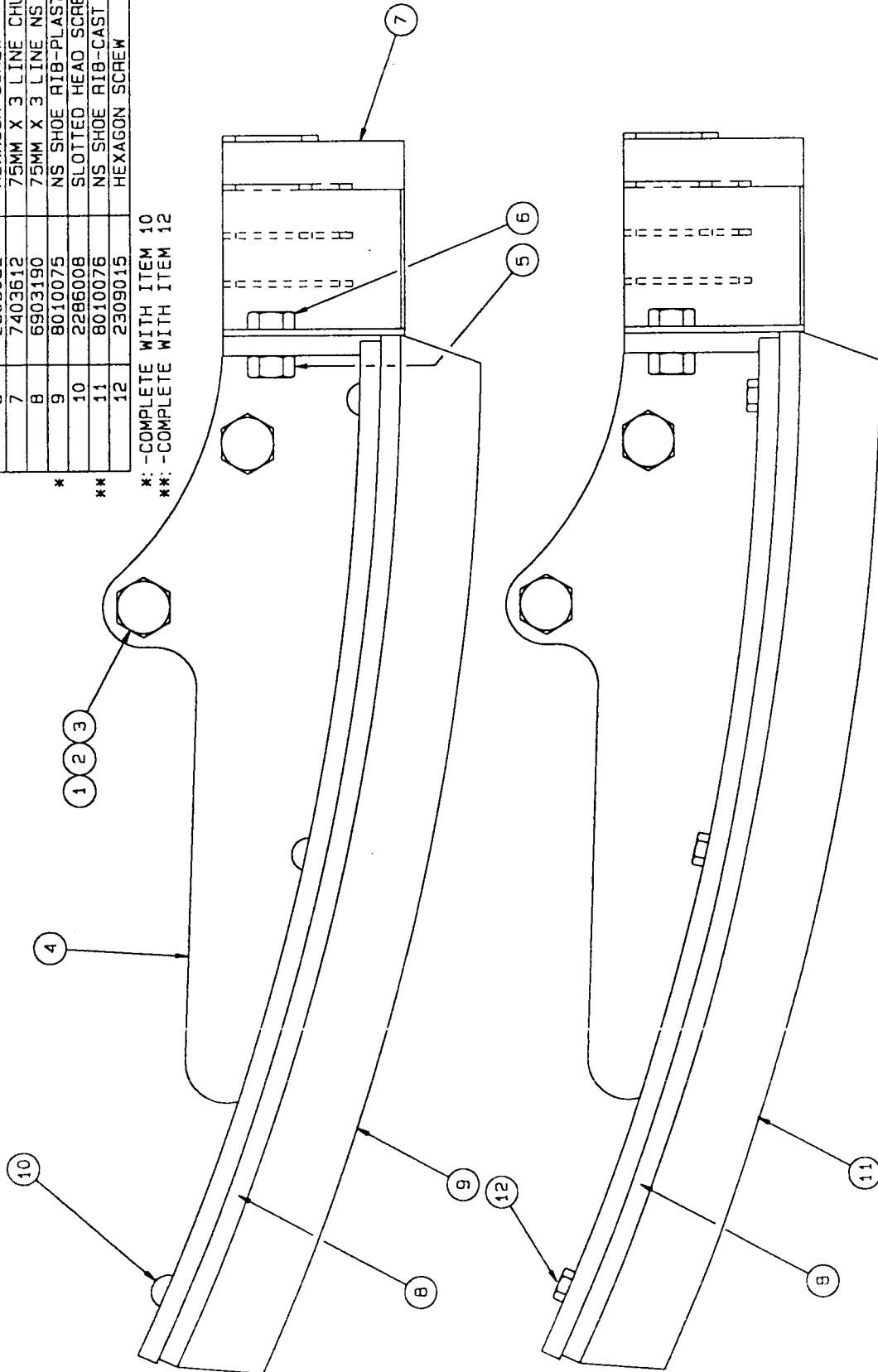
ASSEMBLIES: -
 7703510 75MM X 2 LINE NON-STICK COULTER-PLASTIC (ITEMS 1-10)
 7703511 75MM X 2 LINE NON-STICK COULTER-CAST (ITEMS 1-8, 11, 12)

TWO LINE Loline NON-STICK COULTER

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902852	COULTER SCREW SPACER	2
4	7403664	75MM NS COULTER BODY	1
5	2303006	HEXAGON NUT	2
6	2309032	HEXAGON SCREW	2
7	7403612	75MM X 3 LINE CHUTE	1
8	6903190	75MM X 3 LINE NS BASE	1
9	8010075	NS SHOE RIB-PLASTIC	3
10	2286008	SLOTTED HEAD SCREW	9
11	8010076	NS SHOE RIB-CAST IRON	3
12	2309015	HEXAGON SCREW	9

*: -COMPLETE WITH ITEM 10

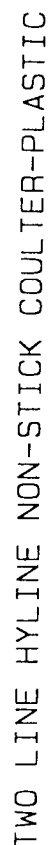
**: -COMPLETE WITH ITEM 12



ASSEMBLIES: -
 7703512 75MM X 3 LINE NON-STICK COULTER-PLASTIC (ITEMS 1-10)
 7703513 75MM X 3 LINE NON-STICK COULTER-CAST (ITEMS 1-8, 11, 12)

THREE LINE LO LINE NON-STICK COULTER

77030308	55MM	X 2	LINE	NON	STICK	COULTER	ASSEMBLY	(ITEMS 1-10)
77030310	75MM	X 2	LINE	NON	STICK	COULTER	ASSEMBLY	(ITEMS 1-10)
77030312	100MM	X 2	LINE	NON	STICK	COULTER	ASSEMBLY	(ITEMS 1-10)
77030337	125MM	X 2	LINE	NON	STICK	COULTER	ASSEMBLY	(ITEMS 1-10)
77030314	150MM	X 2	LINE	NON	STICK	COULTER	ASSEMBLY	(ITEMS 1-10)

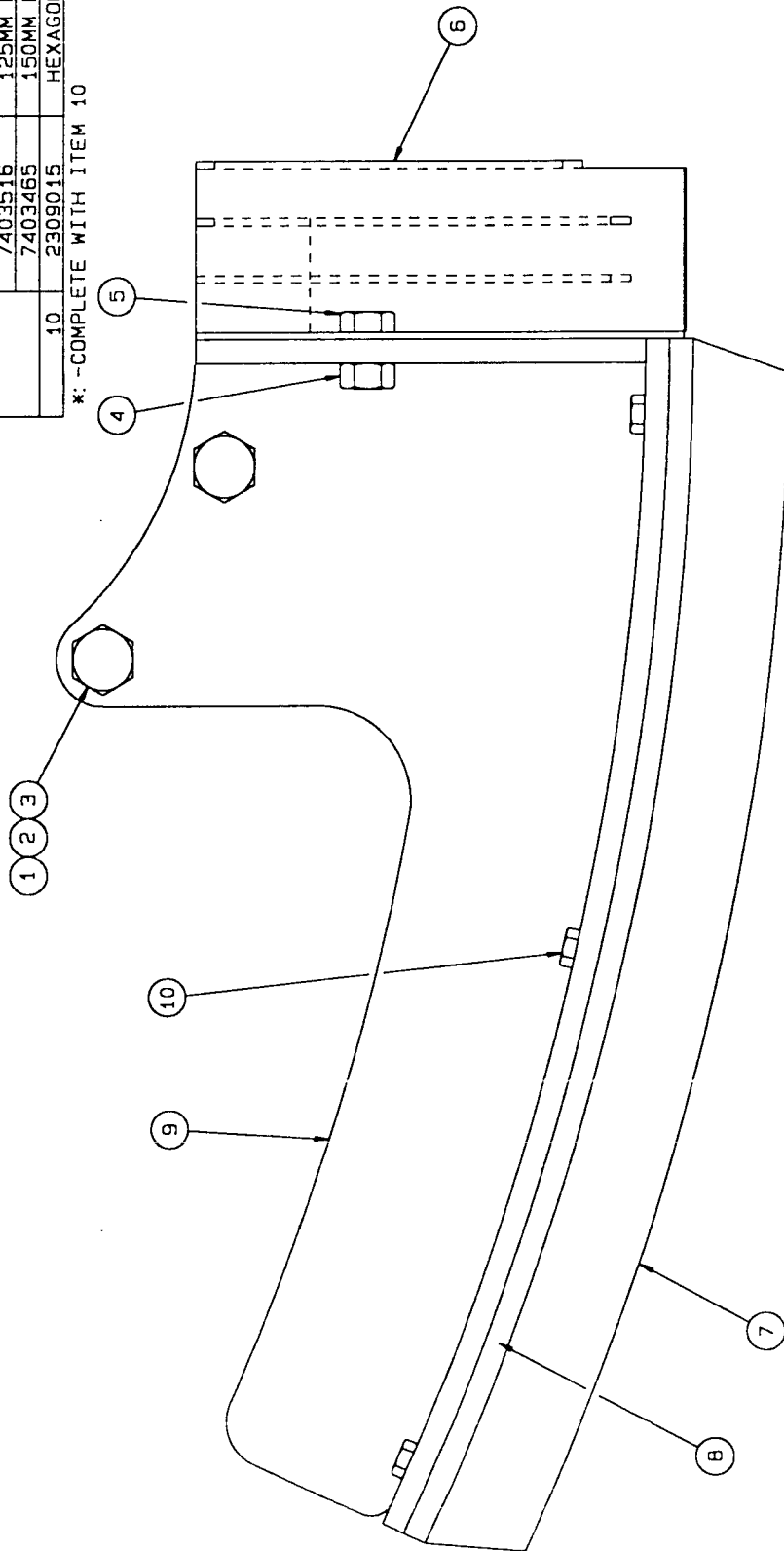
*:-COMPLETE WITH ITEM 10

ASSEMBLIES: -

7703514 65MM X 2 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703516 75MM X 2 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703518 100MM X 2 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703520 125MM X 2 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703522 150MM X 2 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2309032	HEXAGON SCREW	2
6	7403420	65MM X 2 LINE CHUTE	1
	7403418	75MM X 2 LINE CHUTE	1
	7403414	100MM X 2 LINE CHUTE	1
	7403513	125MM X 2 LINE CHUTE	1
	7403469	150MM X 2 LINE CHUTE	1
7	8010076	NS SHOE RIB-CAST IRON	2
8	6903187	65MM X 2 LINE NS BASE	1
	6903189	75MM X 2 LINE NS BASE	1
	6903191	100MM X 2 LINE NS BASE	1
	6903192	125MM X 2 LINE NS BASE	1
	6903194	150MM X 2 LINE NS BASE	1
9	7403462	65MM NS COULTER BODY	1
	7403463	75MM NS COULTER BODY	1
	7403464	100MM NS COULTER BODY	1
	7403516	125MM NS COULTER BODY	1
	7403465	150MM NS COULTER BODY	1
10	2309015	HEXAGON SCREW	6

*: -COMPLETE WITH ITEM 10



TWO LINE HYLINE NON-STICK COULTER-CAST IRON

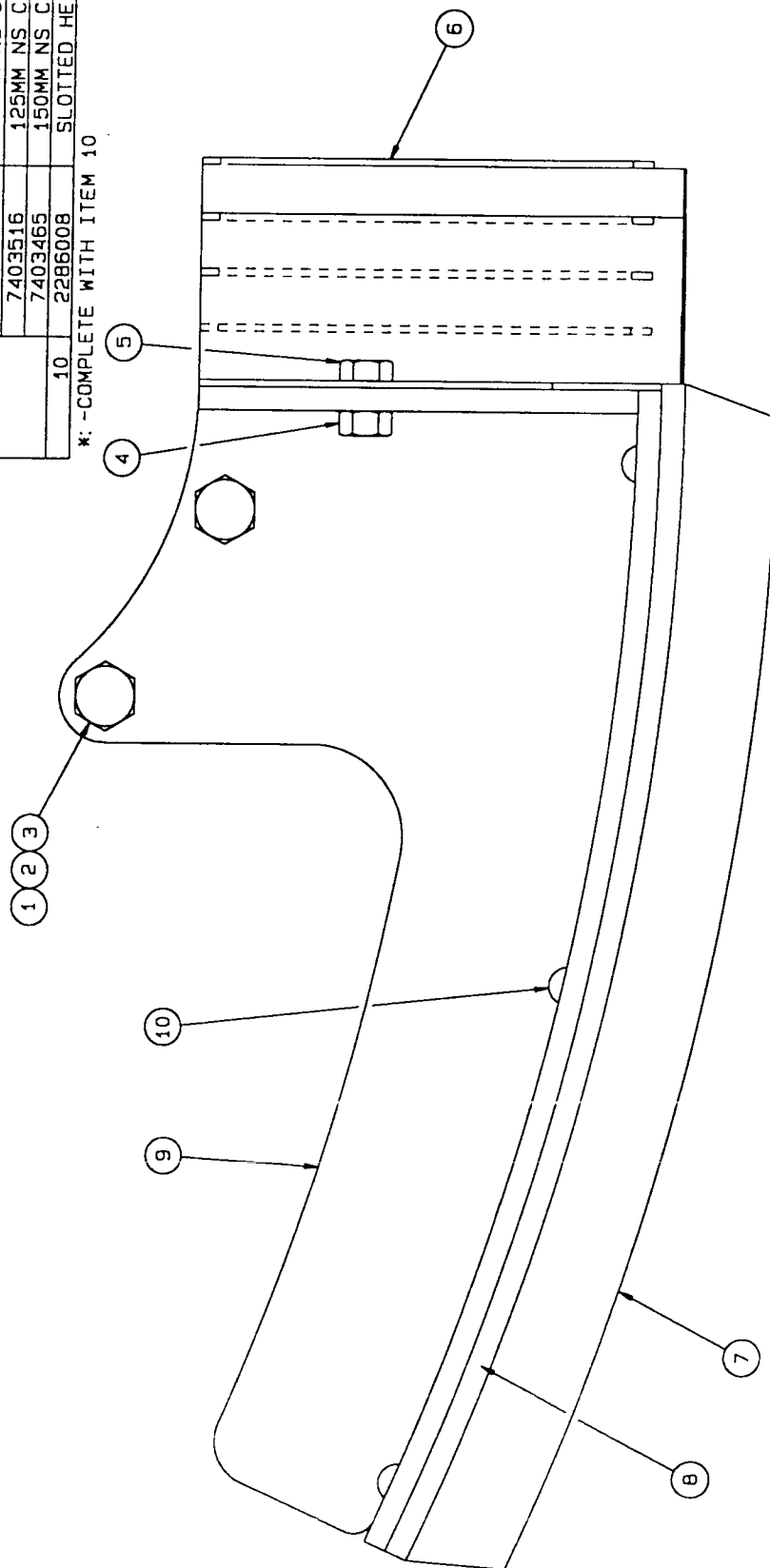
ASSEMBLIES: -

7703309 65MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703311 75MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703715 100MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703379 125MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703315 150MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)

**:- ORIGINAL VERSION OF THE 100MM X 3 LINE COULTER WAS 140MM WIDE.
 THE CURRENT VERSION IS 120MM WIDE.
 FOR THE 140MM WIDE BASE ORDER 6903166.

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2309032	HEXAGON SCREW	2
6	7403419	65MM X 3 LINE CHUTE	1
	7403417	75MM X 3 LINE CHUTE	1
	7403413	100MM X 3 LINE CHUTE	1
	7403514	125MM X 3 LINE CHUTE	1
	7403428	150MM X 3 LINE CHUTE	1
7	8010075	NS SHOE RIB-PLASTIC	3
8	6903188	65MM X 3 LINE NS BASE	1
	6903190	75MM X 3 LINE NS BASE	1
	6903548	100MM X 3 LINE NS BASE	1
	6903193	125MM X 3 LINE NS BASE	1
	6903195	150MM X 3 LINE NS BASE	1
9	7403462	65MM NS COULTER BODY	1
	7403463	75MM NS COULTER BODY	1
	7403897	100MM NS COULTER BODY	1
	7403516	125MM NS COULTER BODY	1
	7403465	150MM NS COULTER BODY	1
10	2286008	SLOTTED HEAD SCREW	9

*: -COMPLETE WITH ITEM 10



THREE LINE HYLINE NON-STICK COULTER-PLASTIC

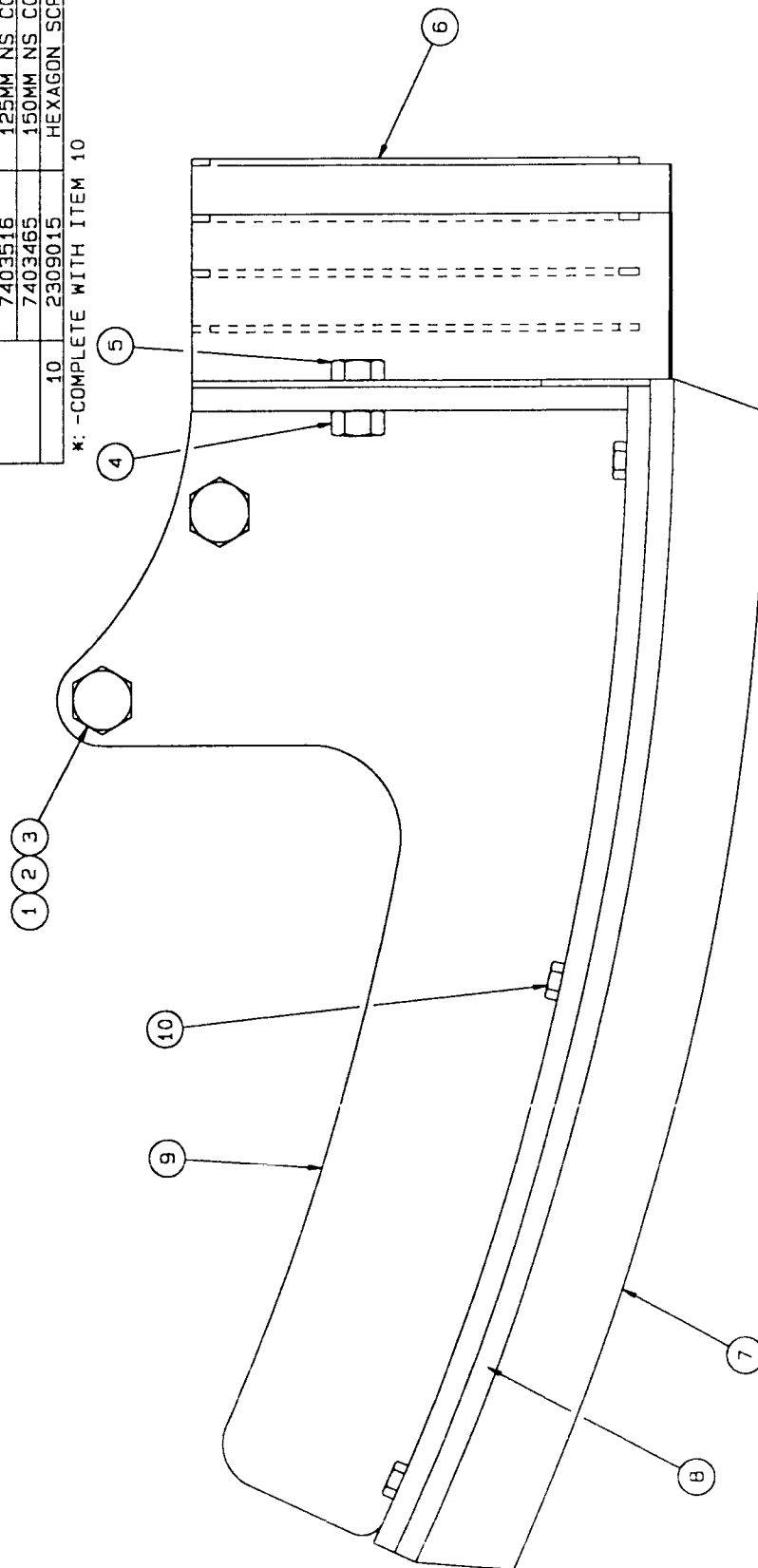
ASSEMBLIES: -

7703515 65MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703517 75MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703917 100MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703521 125MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)
 7703523 150MM X 3 LINE NON STICK COULTER ASSEMBLY (ITEMS 1-10)

**:- ORIGINAL VERSION OF THE 100MM X 3LINE COULTER WAS 140MM WIDE.
 THE CURRENT VERSION IS 120MM WIDE.
 FOR THE 140MM WIDE BASE ORDER 6903166.

1	2305038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2303032	HEXAGON SCREW	2
6	7403419	65MM X 3 LINE CHUTE	1
	7403417	75MM X 3 LINE CHUTE	1
	7403413	100MM X 3 LINE CHUTE	1
	7403514	125MM X 3 LINE CHUTE	1
	7403428	150MM X 3 LINE CHUTE	1
7	8010076	NS SHOE RIB-CAST IRON	3
8	6903188	65MM X 3 LINE NS BASE	1
	6903190	75MM X 3 LINE NS BASE	1
	6903548	100MM X 3 LINE NS BASE	1
	6903193	125MM X 3 LINE NS BASE	1
	6903195	150MM X 3 LINE NS BASE	1
9	7403462	65MM NS COULTER BODY	1
	7403463	75MM NS COULTER BODY	1
	7403897	100MM NS COULTER BODY	1
	7403516	125MM NS COULTER BODY	1
	7403465	150MM NS COULTER BODY	1
10	2309015	HEXAGON SCREW	9

*:- COMPLETE WITH ITEM 10



THREE LINE HYLINE NON-STICK COULTER-CAST IRON

PLASTIC 

2286008 1 INCH X NO.8 ROUND HEAD SCREW -USE WITH NO PACKERS

CAST 

2309015 M4 X 16 SET SCREW

PLASTIC 

2286009 1.1/4 INCH X NO.8 ROUND HEAD SCREW -USE WITH ONE PACKER

CAST 

2309017 M4 X 25 SET SCREW

PLASTIC 

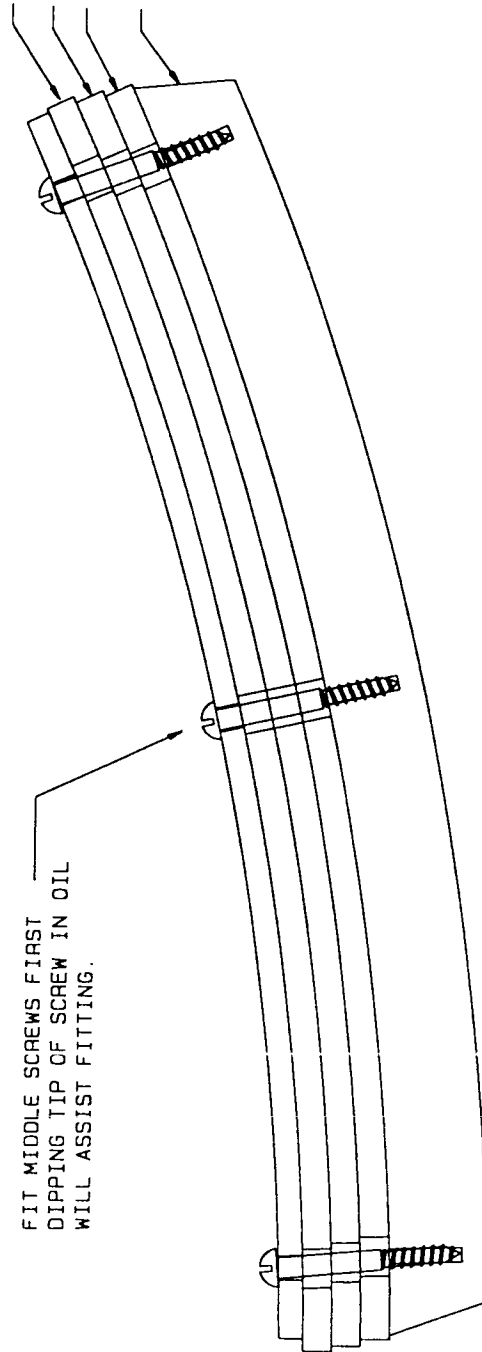
2286010 1.1/2 INCH X NO.8 ROUND HEAD SCREW -USE WITH TWO PACKERS

CAST 

2309018 M4 X 30 SET SCREW

FIT MIDDLE SCREWS FIRST
DIPPING TIP OF SCREW IN OIL
WILL ASSIST FITTING.

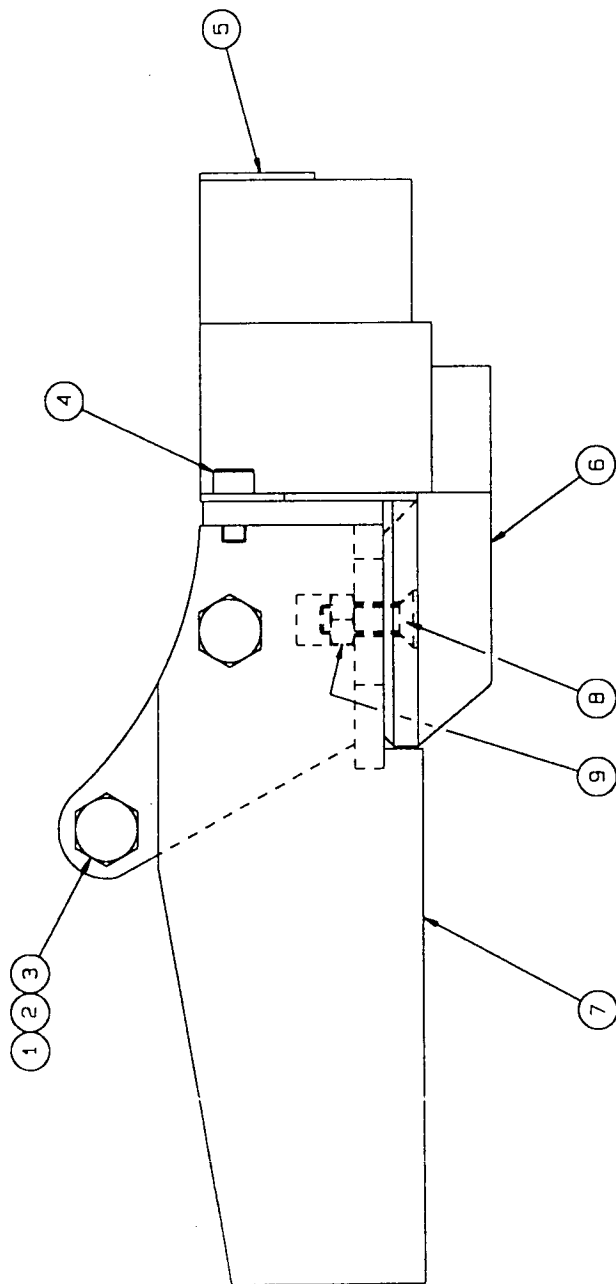
SHOE BASE
PACKER PART NO.6903239
SECOND PACKER
RIB PART NO.6903165-PLASTIC
3000705-CAST



COULTER RIB PACKERS

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2375035	SOCKET CAP SCREW	2
5	7402997	SEED CHUTE	1
6	8010048	65MM X 2 LINE BASE	1
7	8010049	65MM X 3 LINE BASE	1
8	7403073	65MM COULTER BODY	1
9	2376046	SOCKET C'SUNK SCREW	2
	2303006	HEXAGON NUT	2

*: -COMPLETE WITH ITEMS 8, 9



ASSEMBLIES: -
 7702963 65MM X 2 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7702964 65MM X 3 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)

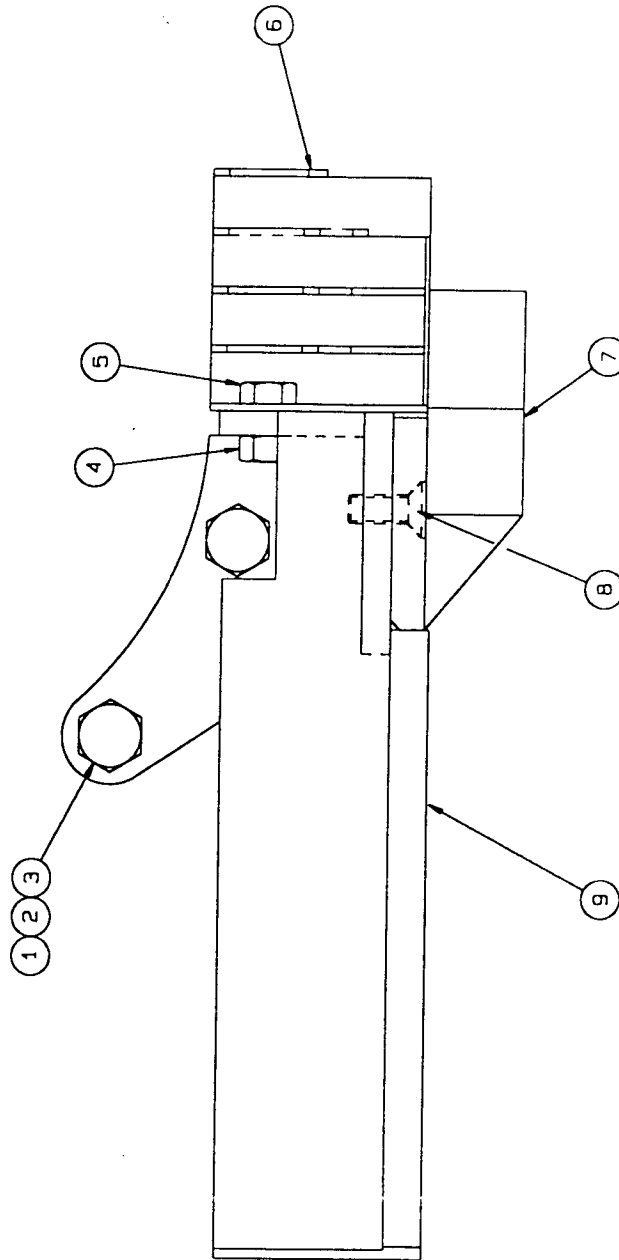
65MM LO LINE SHALLOW FIN COULTERS

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2309032	HEXAGON SCREW	2
6	7403613	75MM X 2 LINE CHUTE	1
	7403612	75MM X 3 LINE CHUTE	1
7	8010073	75MM X 2 LINE BASE	1
	8010074	75MM X 3 LINE BASE	1
8	2376046	SOCKET C'SUNK SCREW	2
9	7403611	75MM COULTER BODY-LL	1

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*: -COMPLETE WITH ITEM 8



ASSEMBLIES: -
 7703432 75MM X 2 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703433 75MM X 3 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)

75MM LO LINE SHALLOW FIN COULTERS

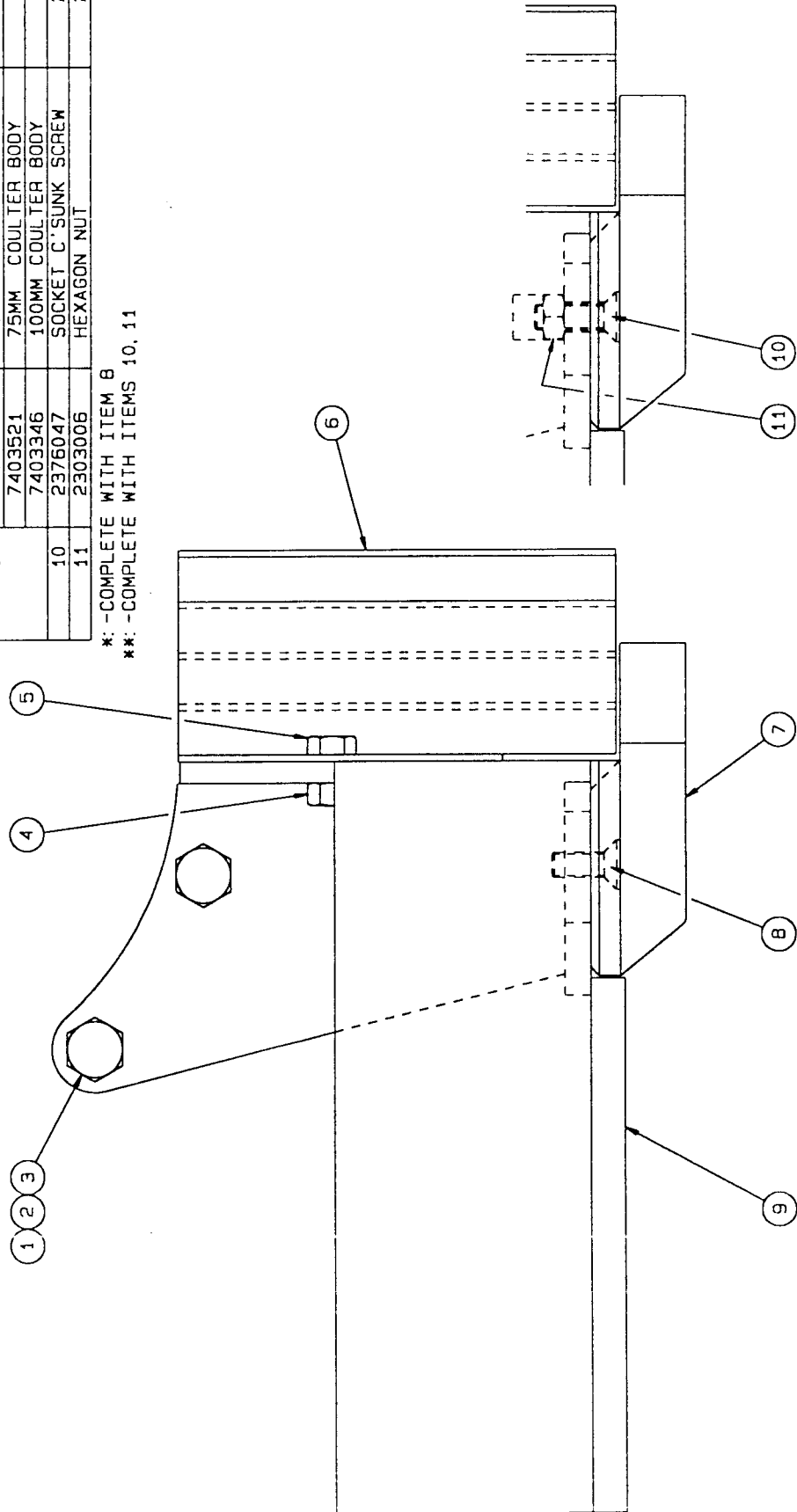
ASSEMBLIES: -

7703271 65MM X 2 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703272 65MM X 3 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703384 75MM X 2 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703387 75MM X 3 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703214 100MM X 3 LINE SHALLOW FIN COULTER ASSEMBLY (ITEMS 1-7, 9, 10, 11)

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1	230603B	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902852	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2309032	HEXAGON SCREW	2
6	7403420	65MM X 2 LINE CHUTE	1
	7403419	65MM X 3 LINE CHUTE	1
	7403418	75MM X 2 LINE CHUTE	1
	7403417	75MM X 3 LINE CHUTE	1
	7403415	100MM X 3 LINE CHUTE	1
7	8010048	65MM X 2 LINE BASE	1
	8010049	65MM X 3 LINE BASE	1
	8010073	75MM X 2 LINE BASE	1
	8010074	75MM X 3 LINE BASE	1
	8010050	100MM X 3 LINE BASE	1
8	2376046	SOCKET C'SUNK SCREW	2
9	7403422	65MM COULTER BODY	1
	7403521	75MM COULTER BODY	1
	7403346	100MM COULTER BODY	1
10	2376047	SOCKET C'SUNK SCREW	2
11	2303006	HEXAGON NUT	2

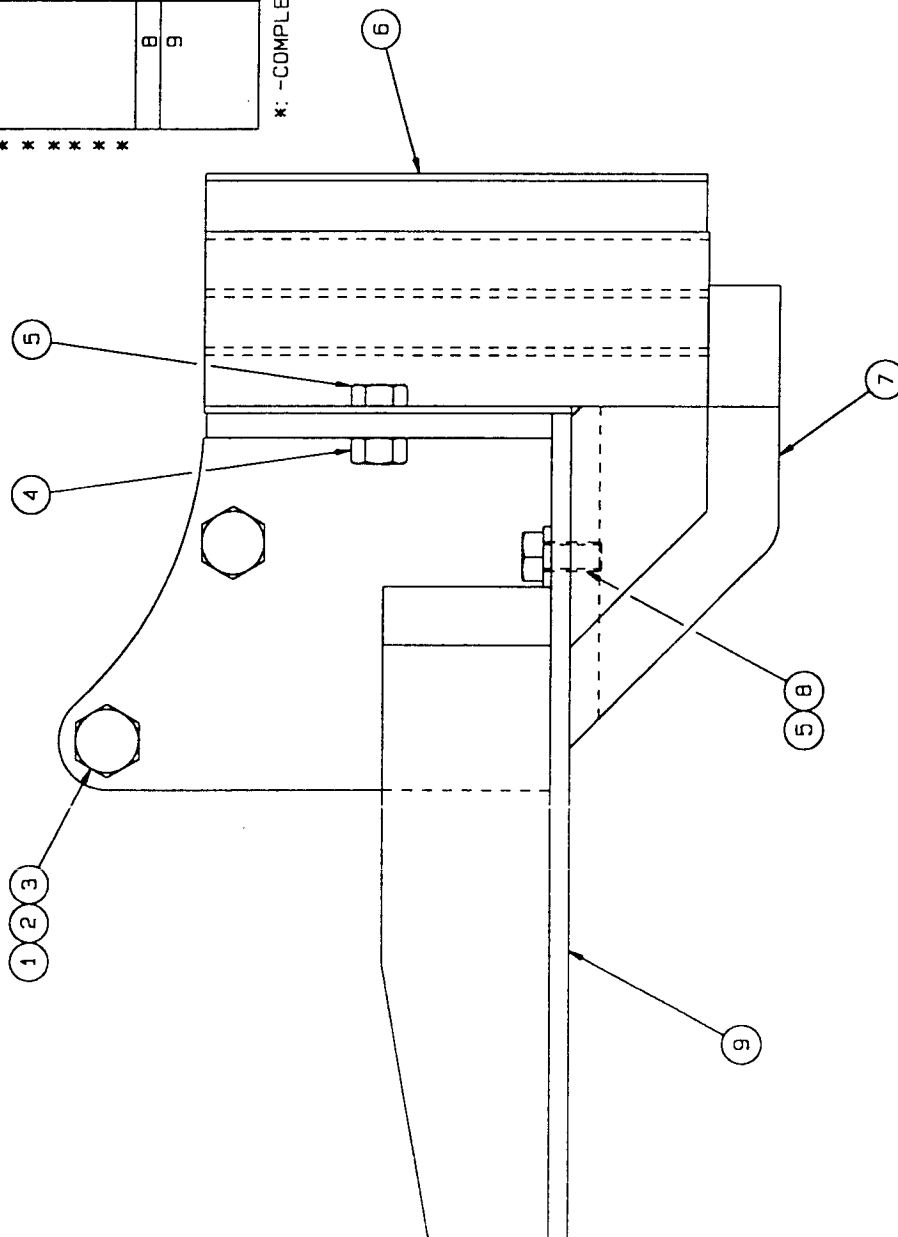
*: -COMPLETE WITH ITEM 8
 **: -COMPLETE WITH ITEMS 10, 11



HYLINE SHALLOW FIN COULTERS

ASSEMBLIES: -

7703263 75MM X 2 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703264 75MM X 3 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703267 100MM X 2 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703213 100MM X 3 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703381 125MM X 2 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703382 125MM X 3 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)
 7703216 150MM X 3 LINE DEEP FIN COULTER ASSEMBLY (ITEMS 1-9)



*: -COMPLETE WITH ITEMS 5 & 8

1	2306038	HEXAGON BOLT	2
2	2303007	HEXAGON NUT	2
3	6902652	COULTER SCREW SPACER	2
4	2303006	HEXAGON NUT	2
5	2309032	HEXAGON SCREW	2
6	7403418	75MM X 2 LINE CHUTE	1
	7403417	75MM X 3 LINE CHUTE	1
	7403414	100MM X 2 LINE CHUTE	1
	7403413	100MM X 3 LINE CHUTE	1
	7403513	125MM X 2 LINE CHUTE	1
	7403514	125MM X 3 LINE CHUTE	1
	7403428	150MM X 3 LINE CHUTE	1
7	8010063	75MM X 2 LINE BASE	1
	8010062	75MM X 3 LINE BASE	1
	8010055	100MM X 2 LINE BASE	1
	8010054	100MM X 3 LINE BASE	1
	8010057	125MM X 2 LINE BASE	1
	8010056	125MM X 3 LINE BASE	1
	8010067	150MM X 3 LINE BASE	1
8	2311133	FLAT WASHER-FORM C	2
9	7403421	75MM COULTER BODY	1
	7403344	100MM COULTER BODY	1
	7403515	125MM COULTER BODY	1
	7403350	150MM COULTER BODY	1

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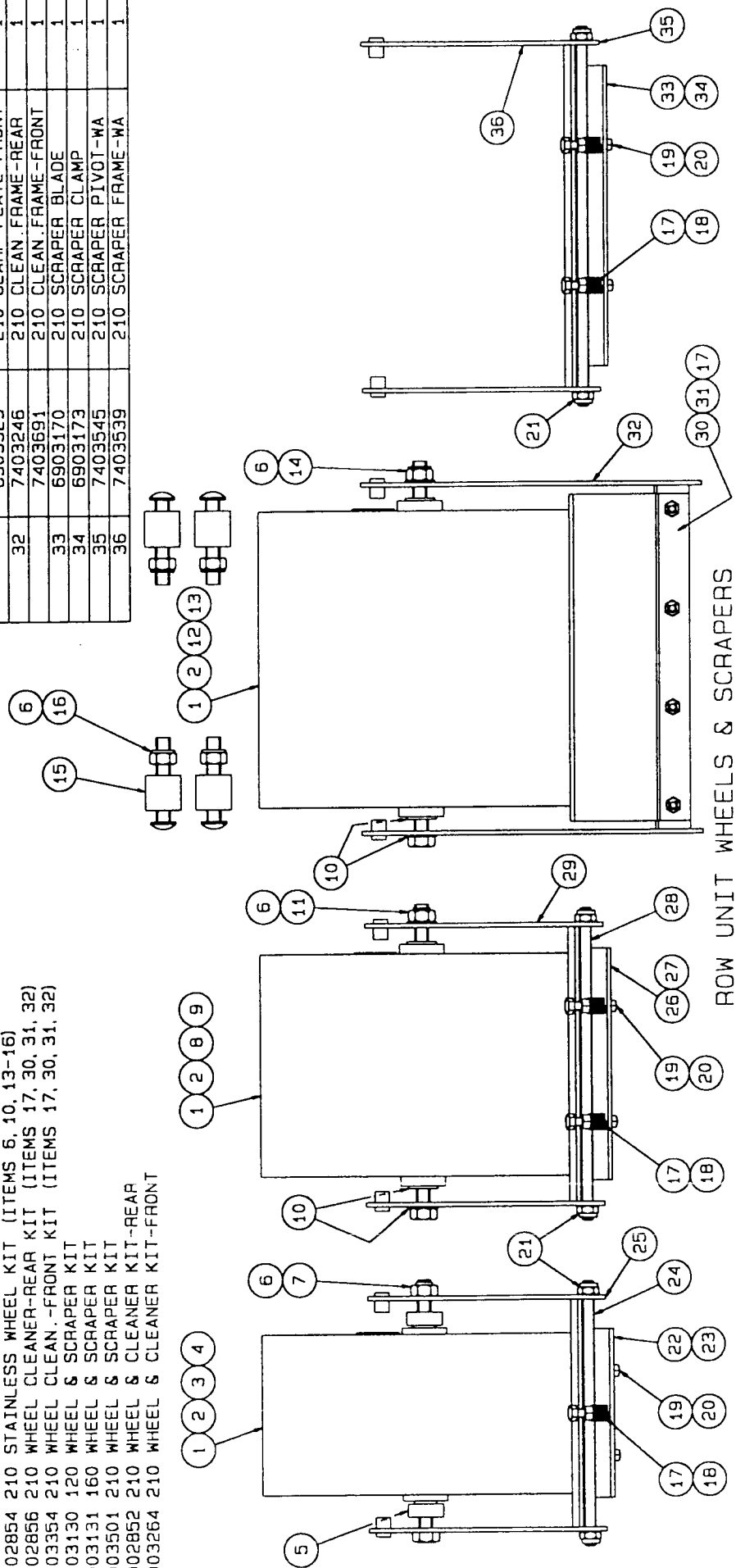
HYLINE DEEP FIN COULTERS

1	2830001	RUBBER BUNG	1	14	7403245	210 WHEEL BOLT-WA	1
2	1901045	BALL BEARING	2	15	6902852	EXTENSION SPACER	4
3	6902390	BEARING SPACER	1	16	2377113	SOCKET BUTTON SCREW	4
4	7702614	120 WHEEL-ASSEMBLY	1	17	2303091	NYLOC NUT-FULL	AS REQ
5	6902820	WHEEL SPACER	2	18	2701044	COMPRESSION SPRING	1 OR 2
6	2303109	NYLOC NUT-THIN	1	19	2309032	HEXAGON SCREW	2
7	2306084	HEXAGON BOLT	1	20	2311088	FLAT WASHER-FORM A	2
8	6902610	BEARING SPACER	1	21	2303108	NYLOC NUT-THIN	2
9	7702840	160 WHEEL-ASSEMBLY	1	22	6903168	120 SCRAPER BLADE	1
10	2311030	FLAT WASHER-FORM A	2 OR 4	23	6903171	120 SCRAPER CLAMP	1
11	7403008	160 WHEEL BOLT-WA	1	24	7403543	120 SCRAPER PIVOT-WA	1
12	6902859	BEARING SPACER	1	25	7403537	120 SCRAPER FRAME-WA	1
13	7703153	210 WHEEL-ASSEMBLY	1	26	6903169	160 SCRAPER BLADE	1
ASSEMBLIES & KITS							
7703404	120 WHEEL SCRAPER ASSY	(ITEMS 17-25)		27	6903172	160 SCRAPER CLAMP	1
7703405	160 WHEEL SCRAPER ASSY	(ITEMS 17-21, 26-29)		28	7403544	160 SCRAPER PIVOT-WA	1
7703406	210 WHEEL SCRAPER ASSY	(ITEMS 17-21, 33-36)		29	7403538	160 SCRAPER FRAME-WA	1
8002661	120 STAINLESS WHEEL KIT	(ITEMS 4-7)		30	6902860	210 CLEANER-REAR	1
8002662	160 STAINLESS WHEEL KIT	(ITEMS 6, 9, 10, 11)			6903310	210 CLEANER-FRONT	1
8002854	210 STAINLESS WHEEL KIT	(ITEMS 5, 10, 13-16)		31	6902861	210 CLAMP PLATE-REAR	1
8002856	210 WHEEL CLEANER-REAR KIT	(ITEMS 17, 30, 31, 32)		32	7403246	210 CLAMP PLATE-FRONT	1
8003354	210 WHEEL CLEAN.-FRONT KIT	(ITEMS 17, 30, 31, 32)		33	7403691	210 CLEAN FRAME-FRONT	1
8003130	120 WHEEL & SCRAPER KIT			34	6903170	210 SCRAPER BLADE	1
8003131	160 WHEEL & SCRAPER KIT			35	6903173	210 SCRAPER CLAMP	1
8003501	210 WHEEL & SCRAPER KIT			36	7403545	210 SCRAPER PIVOT-WA	1
8002852	210 WHEEL & CLEANER KIT-REAR				7403539	210 SCRAPER FRAME-WA	1
8003264	210 WHEEL & CLEANER KIT-FRONT						

INCLUDES ITEMS 1, 2, 3

INCLUDES ITEMS 1, 2, 8

INCLUDES ITEMS 1, 2, 12



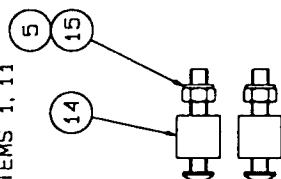
ROW UNIT WHEELS & SCRAPERS

1	1901045	BALL BEARING	2	16	2309091	NYLOC NUT-FULL	AS REQ
2	6902390	BEARING SPACER	1	17	6902609	120 CLEANER	1
3	7702723	120 CAGE WHEEL-ASSY	1	18	6902608	120 CLAMP PLATE	1
4	6902620	WHEEL SPACER	2	19	7402947	120 CLEANER FRAME	1
5	2303109	NYLOC NUT-THIN	1	20	6902622	160 CLEANER	1
6	2306084	HEXAGON BOLT	1	21	6902621	160 CLAMP PLATE	1
7	6902610	BEARING SPACER	1	22	7403019	160 CLEANER FRAME	1
8	7702842	160 CAGE WHEEL-ASSY	1	23	6902860	210 CLEANER	1
9	2311090	FLAT WASHER-FORM A	2 OR 4	24	6902861	210 CLAMP PLATE	1
10	7403008	160 WHEEL BOLT-WA	1	25	7403246	210 CLEANER FRAME	1
11	6902859	BEARING SPACER	1				
12	7703154	210 CAGE WHEEL-ASSY	1				
13	7403245	210 WHEEL BOLT-WA	1				
14	6902862	EXTENSION SPACER	4				
15	2377113	SOCKET BUTTON SCREW	4				

INCLUDES ITEMS 1, 2

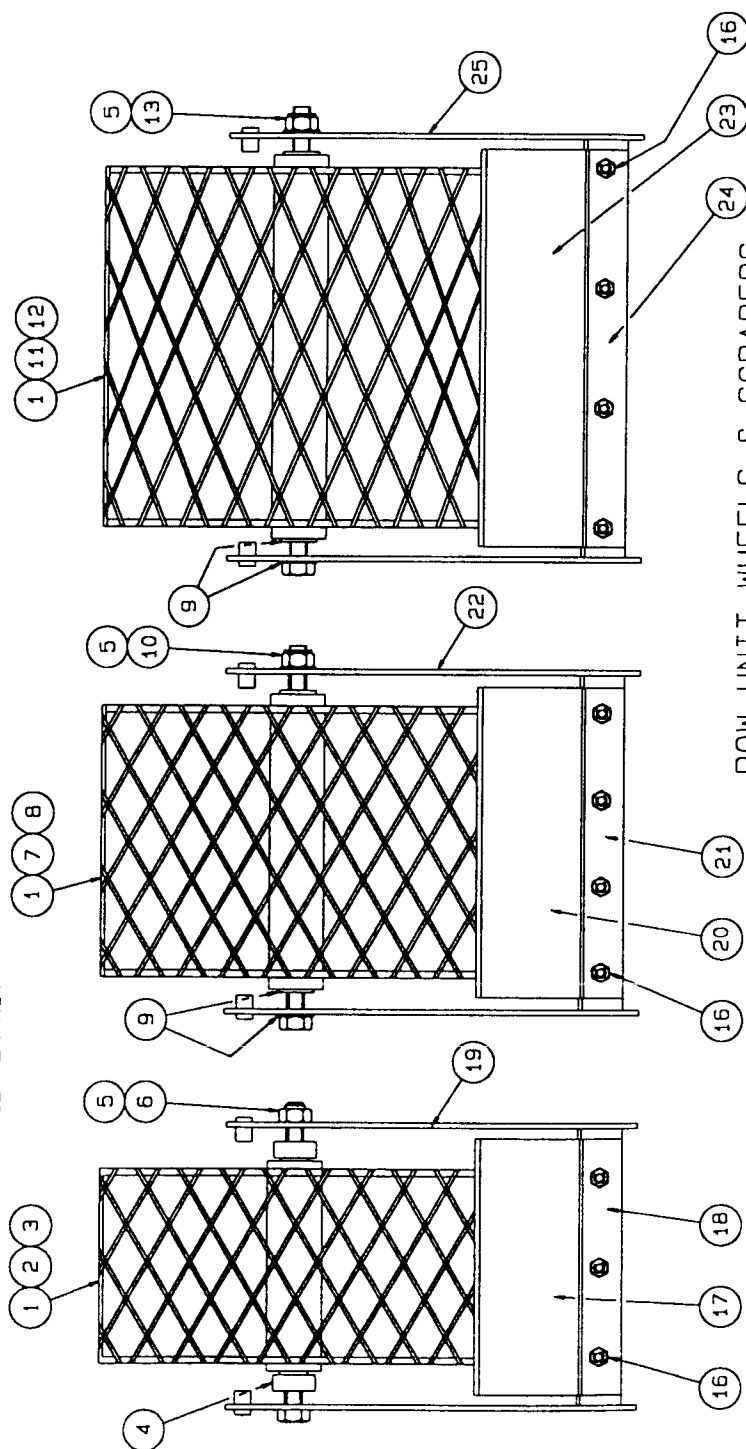
INCLUDES ITEMS 1, 7

INCLUDES ITEMS 1, 11



KITS: -

- 8002524 120 CAGE WHEEL KIT (ITEMS 1-6)
- 8002664 160 CAGE WHEEL KIT (ITEMS 1, 2, 5, 7, 8, 9)
- 8002855 210 CAGE WHEEL KIT (ITEMS 1, 2, 5, 8, 10-13)
- 8002667 120 WHEEL CLEANER KIT (ITEMS 16-19)
- 8002660 160 WHEEL CLEANER KIT (ITEMS 16, 20-22)
- 8002856 210 WHEEL CLEANER KIT (ITEMS 16, 23-25)
- 8002659 120 CAGE WHEEL & CLEANER KIT
- 8002660 160 CAGE WHEEL & CLEANER KIT
- 8002853 210 CAGE WHEEL & CLEANER KIT



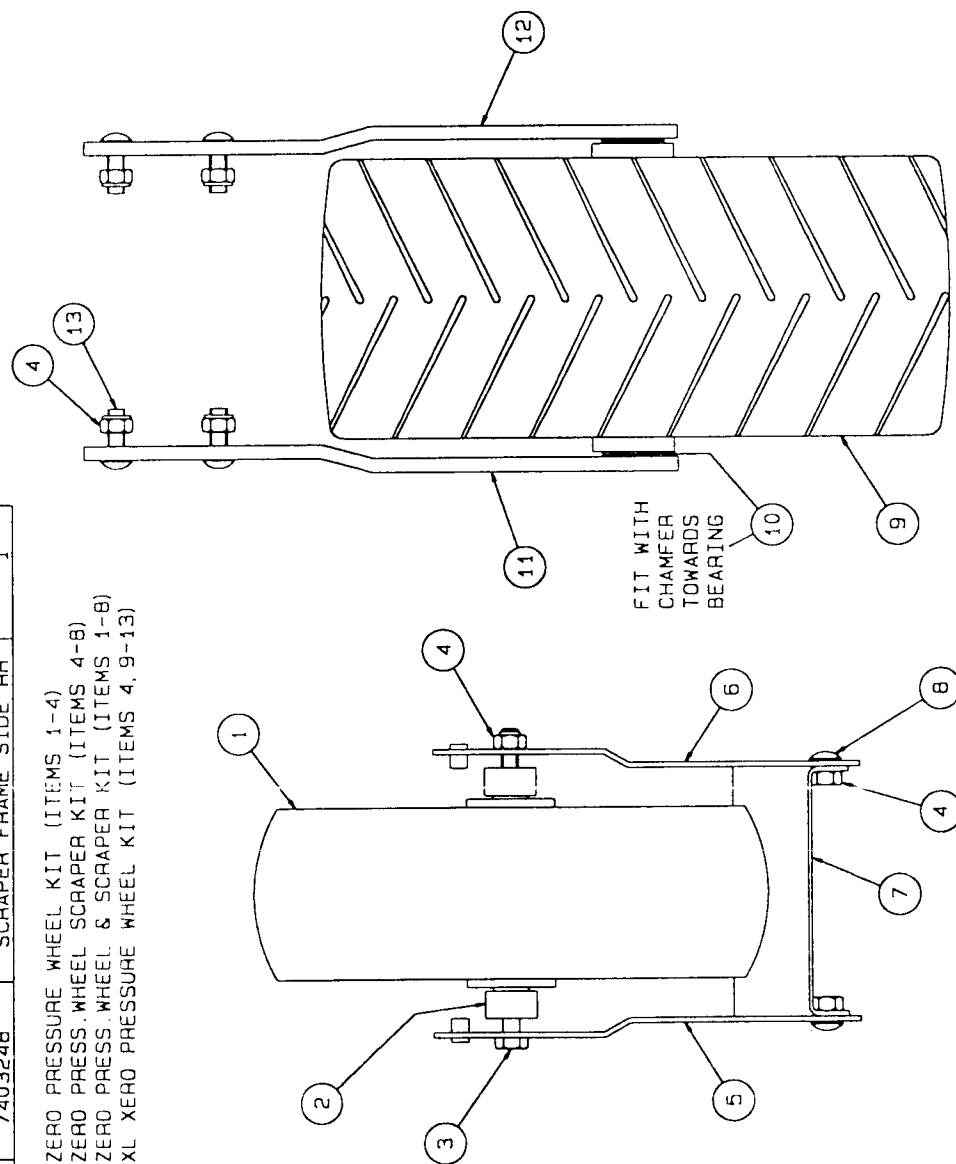
ROW UNIT WHEELS & SCRAPERS

1	5700145	ZERO PRESS. WHEEL-COMP.	1
	5700174	ZERO PRESS. TYRE	1
	5700173	WHEEL DISC & HUB	1
	5700172	WHEEL DISC	1
	2303007	HEXAGON NUT	6
	2309046	HEXAGON SCREW	6
	2311215	SPRING WASHER	6
	1901104	BALL BEARING	2
	6902899	WHEEL SPINDLE	1
	2217003	EXTERNAL CIRCLIP	2
2	6902058	WHEEL SPACER	2
3	2306084	HEXAGON BOLT	1
4	2303109	NYLOC NUT-THIN	1 OR 4
5	7403247	SCRAPER FRAME SIDE LH	1
6	7403248	SCRAPER FRAME SIDE RH	1

KITS: -

8002656 ZERO PRESSURE WHEEL KIT (ITEMS 1-4)
8002857 ZERO PRESS. WHEEL SCRAPER KIT (ITEMS 4-8)
8002974 ZERO PRESS. WHEEL & SCRAPER KIT (ITEMS 1-8)
8003405 XL ZERO PRESSURE WHEEL KIT (ITEMS 4, 9-13)

7	6902657	WHEEL SCRAPER	1
8	2377104	SOCKET BUTTON SCREW	2
9	5700387	XL Z/PRES. WHEEL-COMP.	1
	5700411	XL ZERO PRESS. TYRE	1
	5700412	WHEEL DISC & HUB	1
	5700413	WHEEL DISC	1
	2309048	HEXAGON SCREW	5
	2311089	FLAT WASHER-FORM A	5
	1901049	BALL BEARING	2
10	2311387	P&C F' WASHER-FORM A	2
11	7403853	CHASSIS EXT. LH-WA	1
12	7403854	CHASSIS EXT. RH-WA	1
13	2377107	SOCKET BUTTON SCREW	4



ROW UNIT WHEELS & SCRAPERS

1	7403013	25/74 SCRAPER PLATE-WA	1	21	2306077	HEXAGON BOLT	1
2	2703012	SCRAPER SPRING LH	1	22	2309049	HEXAGON SCREW	2
3	2703013	SCRAPER SPRING RH	1	23	2303092	NYLOC NUT-FULL	2
4	2211365	STARLOCK WASHER	2	24	2705001	COULTER CLIP	1
5	6902062	25 SCRAPER BLADE	1	25	6903064	74 SCRAPER BLADE	1
6	6903063	25 SCRAPER CLAMP	1	26	6902696	74 SCRAPER CLAMP	1
7	2390052	HOOFING BOLT	1	27	7702919	74 PRESS WHEEL-ASSY	1
8	2311099	FLAT WASHER-FORM A	1	28	2830001	RUBBER BUNG	1
9	2303007	HEXAGON NUT	1	29	7403062	94 SCRAPER PLATE-WA	1
10	7403014	25/74 P'WHEEL FRAME-WA	1	30	6903065	94 SCRAPER BLADE	1
11	7702917	25 PRESS WHEEL-ASSY	1	31	6902697	94 SCRAPER CLAMP	1
12	1901045	BALL BEARING	2	32	7403059	94 P'WHEEL FRAME-WA	1
13	6902662	25/74 BEARING SPACER	1	33	7702951	94 PRESS WHEEL-ASSY	1
14	7403063	25/74 WEIGHT FRAME-WA	1	34	6902685	94 BEARING SPACER	1
15	2306078	HEXAGON BOLT	1	35	7403064	94 WEIGHT FRAME-WA	1
16	2311090	FLAT WASHER-FORM A	2	36	2306079	HEXAGON BOLT	2
17	2303109	NYLOC NUT-TH'N	2	37	7403225	94 P'WHEEL STEM-WA	1
18	2303166	WING NUT	1				
19	7403015	25/74 P'WHEEL STEM-WA	1				
20	7403456	P'WHEEL STEM BRKT.-WA	1				

C/W ITEMS 12, 13, 28

C/W ITEMS 12, 13

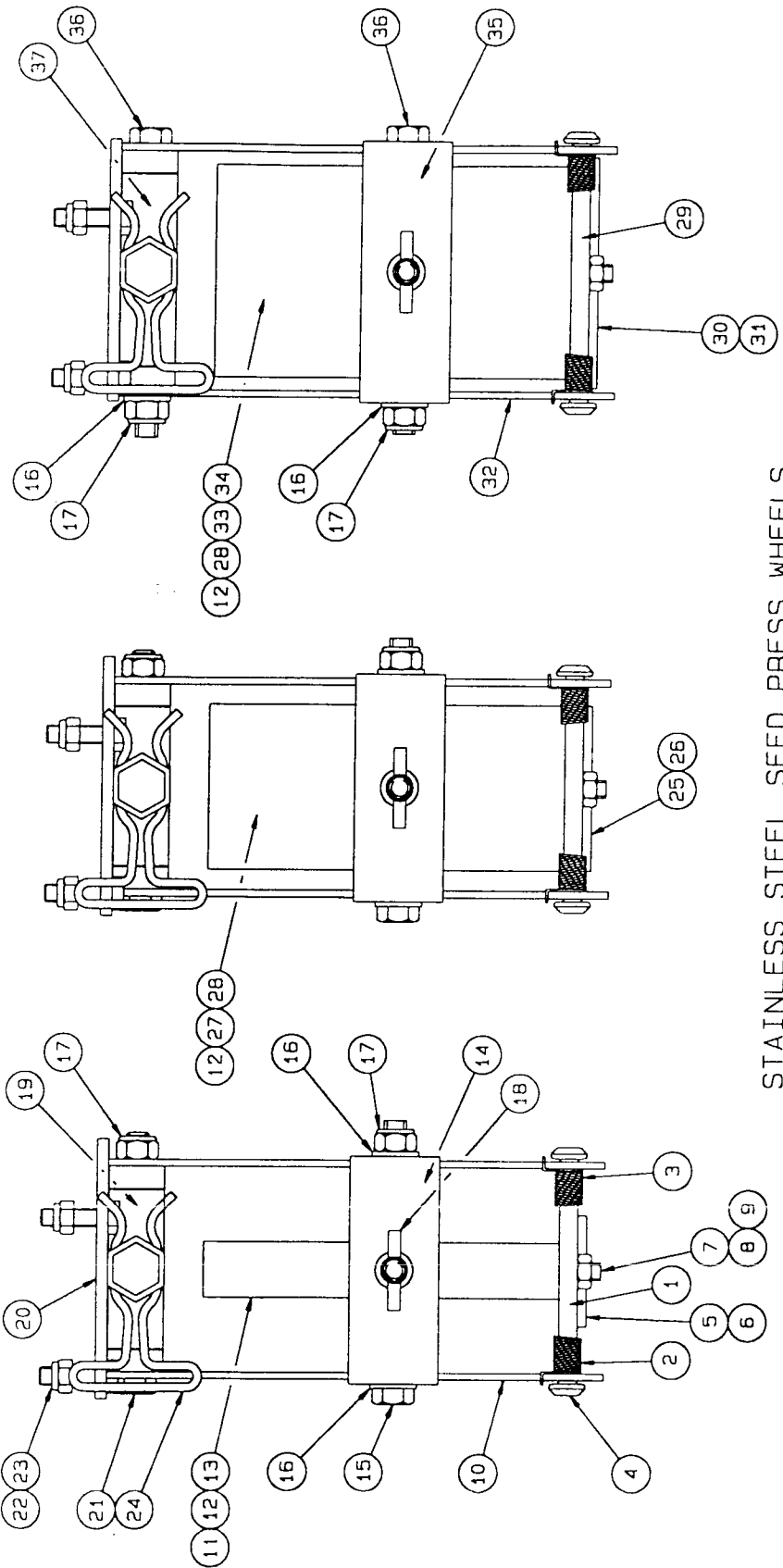
C/W ITEMS 12, 13, 28, 34

ASSEMBLIES: -

7702953 25 SEED PRESS WHEEL COMPLETE

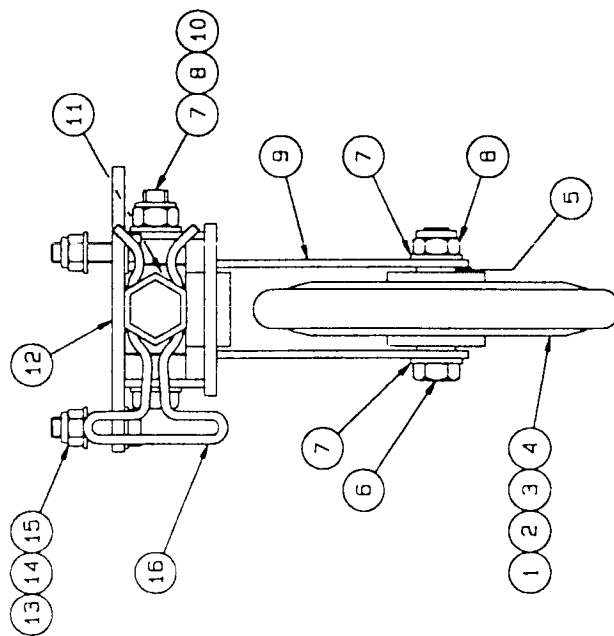
7702954 74 SEED PRESS WHEEL COMPLETE

7703138 94 SEED PRESS WHEEL COMPLETE



STAINLESS STEEL SEED PRESS WHEELS

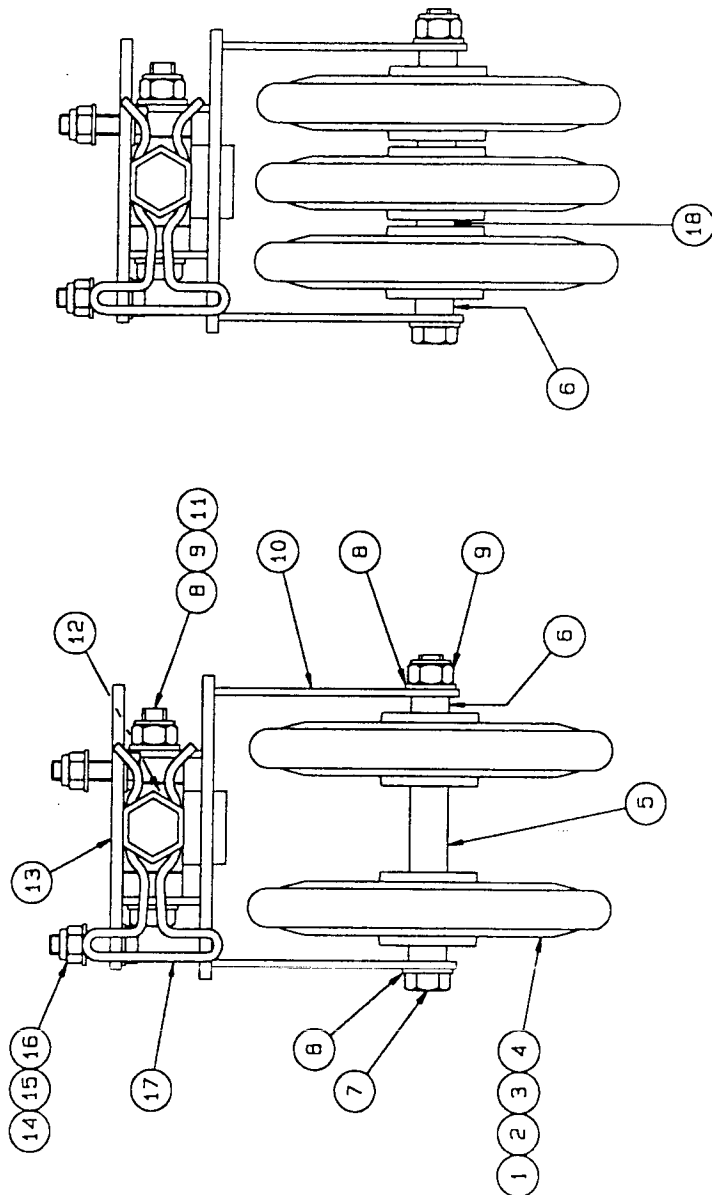
			C/W ITEMS	2-4
1	7703331	ZP SEED PRESS WHEEL	1	1
2	2820016	ZERO PRESSURE TYRE	1	1
3	1901101	BALL BEARING	2	2
4	2217206	INTERNAL CIRCLIP	2	2
5	6903115	WHEEL SPACER	2	2
6	2306069	HEXAGON BOLT	1	1
7	2311090	FLAT WASHER-FORM A	4	4
8	2303109	NYLOC NUT-THIN	2	2
9	7403489	ZP P'WHEEL FRAME-WA	1	1
10	2306074	HEXAGON BOLT	1	1
11	7403490	ZP P'WHEEL STEM-WA	1	1
12	7403456	P'WHEEL STEM BRKT-WA	1	1
13	2309049	HEXAGON SCREW	2	2
14	2311089	FLAT WASHER-FORM A	4	4
15	2303092	NYLOC NUT-FULL	2	2
16	2705001	COULTER CLIP	1	1



ASSEMBLY: -
7703332 ZP SEED PRESS WHEEL COMPLETE

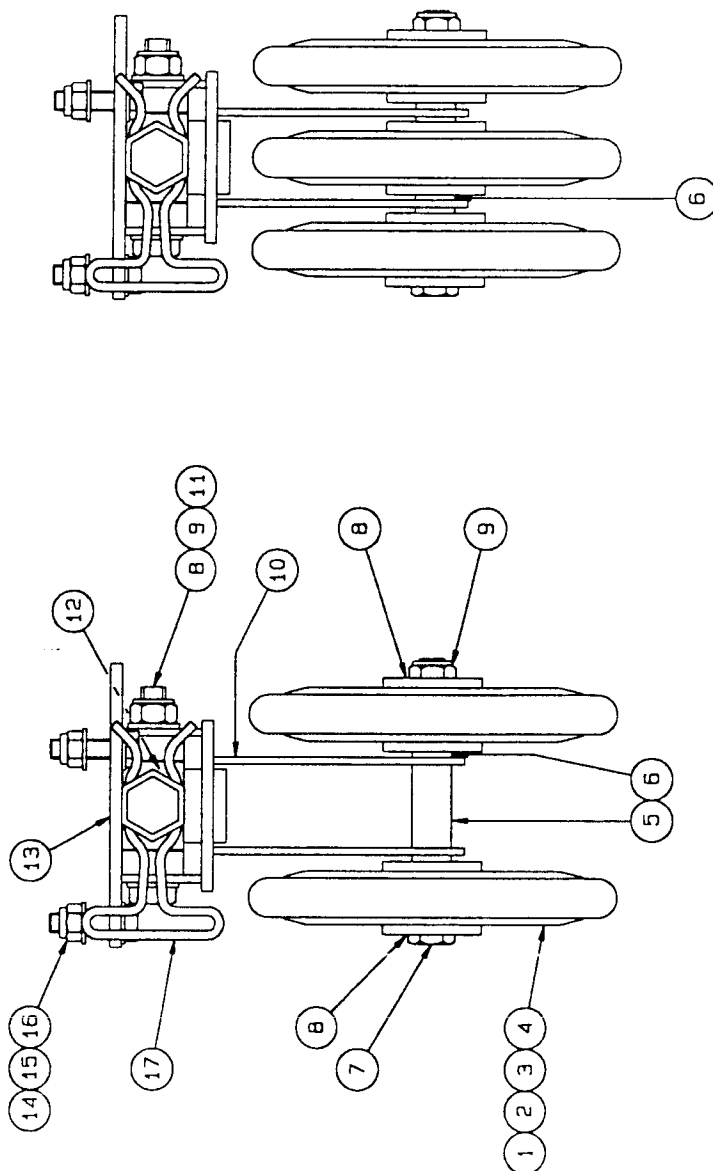
SINGLE LINE ZERO PRESSURE SEED PRESS WHEEL

1	7703331	ZP SEED PRESS WHEEL	1
2	2820016	ZERO PRESSURE TYRE	1
3	1901101	BALL BEARING	2
4	2217206	INTERNAL CIRCLIP	2
5	6903130	WHEEL SPACER-INNER-2L	1
6	6903132	WHEEL SPACER-OUTER	2
7	2306079	HEXAGON BOLT	1
8	2311090	FLAT WASHER-FORM A	4
9	2303109	NYLOC NUT-THIN	2
10	7403508	ZP P'WHEEL FRAME-WA	1
11	2306074	HEXAGON BOLT	1
12	7403490	ZP P'WHEEL STEM-WA	1
13	7403456	P'WHEEL STEM BRKT-WA	1
14	2309049	HEXAGON SCREW	2
15	2311089	FLAT WASHER-FORM A	4
16	2303092	NYLOC NUT-FULL	2
17	2705001	COULTER CLIP	1
18	6903131	WHEEL SPACER-INNER-3L	2



ASSEMBLIES: -
 7703355 65MM X 2 LINE ZP SEED PRESS WHEEL COMPLETE
 7703356 65MM X 3 LINE ZP SEED PRESS WHEEL COMPLETE
 65MM ZERO PRESSURE SEED PRESS WHEELS

1	7703331	ZP SEED PRESS WHEEL	1
2	2820016	ZERO PRESSURE TYRE	1
3	1901101	BALL BEARING	2
4	2217206	INTERNAL CIRCLIP	2
5	6903118	FRAME SPACER	1
6	6903115	WHEEL SPACER	2 OR 4
7	2306077	HEXAGON BOLT	1
8	2311090	FLAT WASHER-FORM A	4
9	2303109	NYLOC NUT-THIN	2
10	7403489	ZP P'WHEEL FRAME-WA	1
11	2306074	HEXAGON BOLT	1
12	7403490	ZP P'WHEEL STEM-WA	1
13	7403456	P'WHEEL STEM BRKT-WA	1
14	2309049	HEXAGON SCREW	2
15	2311089	FLAT WASHER-FORM A	4
16	2303092	NYLOC NUT-FULL	2
17	2705001	COULTER CLIP	1

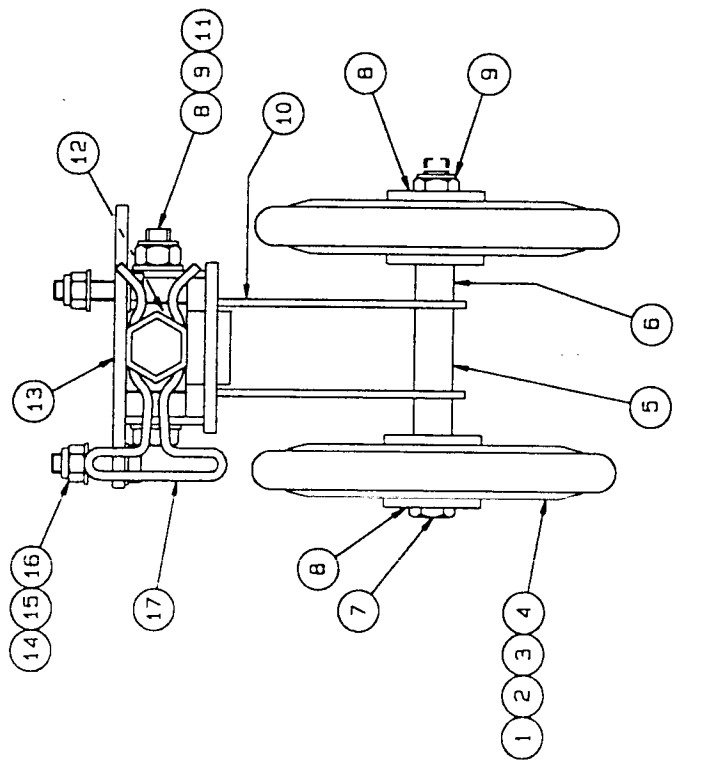


ASSEMBLIES: -
 7703333 75MM X 2 LINE ZP SEED PRESS WHEEL COMPLETE
 7703334 75MM X 3 LINE ZP SEED PRESS WHEEL COMPLETE

75MM ZERO PRESSURE SEED PRESS WHEELS

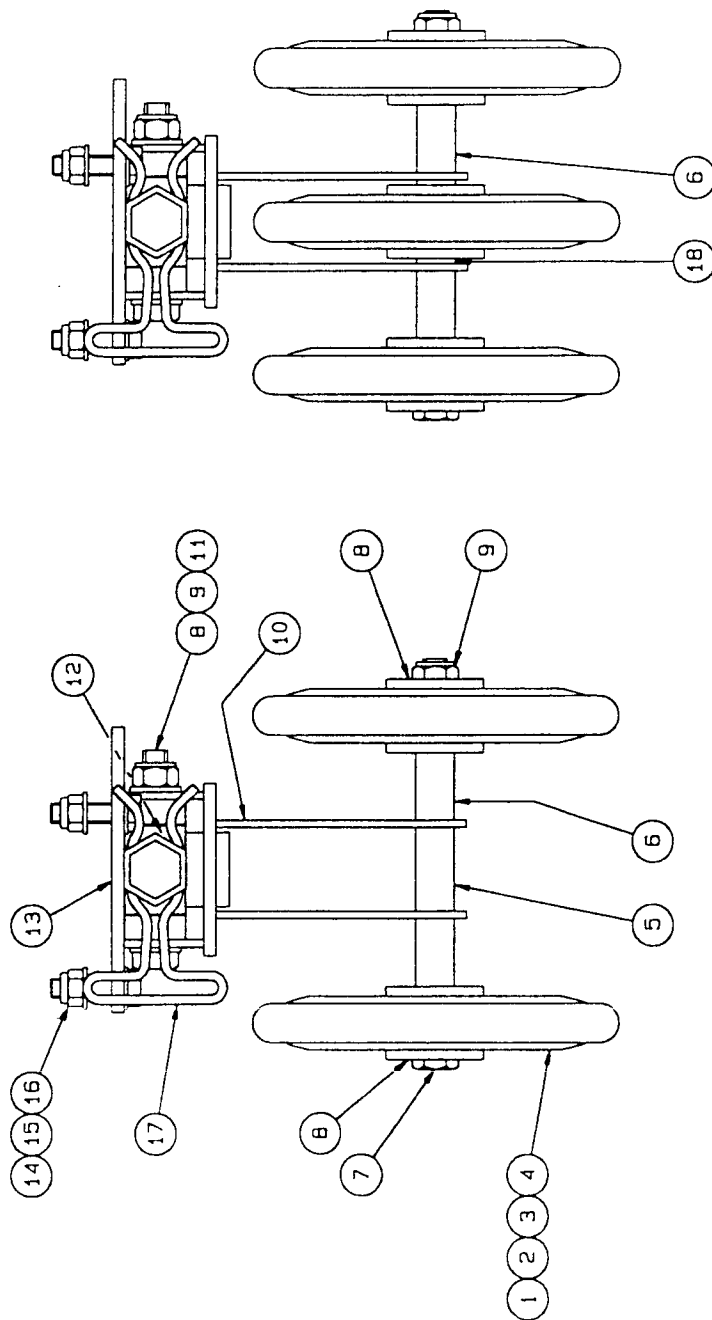
1	7703331	ZP SEED PRESS WHEEL	1
2	2820016	ZERO PRESSURE TYRE	1
3	1901101	BALL BEARING	2
4	2217206	INTERNAL CIRCLIP	2
5	6903118	FRAME SPACER	1
6	6903116	WHEEL SPACER-OUTER	2
7	2306080	HEXAGON BOLT	1
8	2311090	FLAT WASHER-FORM A	4
9	2303109	NYLOC NUT-THIN	2
10	7403489	ZP P'WHEEL FRAME-WA	1
11	2306074	HEXAGON BOLT	1
12	7403490	ZP P'WHEEL STEM-WA	1
13	7403456	P'WHEEL STEM BRKT-WA	1
14	2309049	HEXAGON SCREW	2
15	2311089	FLAT WASHER-FORM A	4
16	2303092	NYLOC NUT-FULL	2
17	2705001	COULTER CLIP	1
18	6903115	WHEEL SPACER	2

C/W ITEMS 2-4



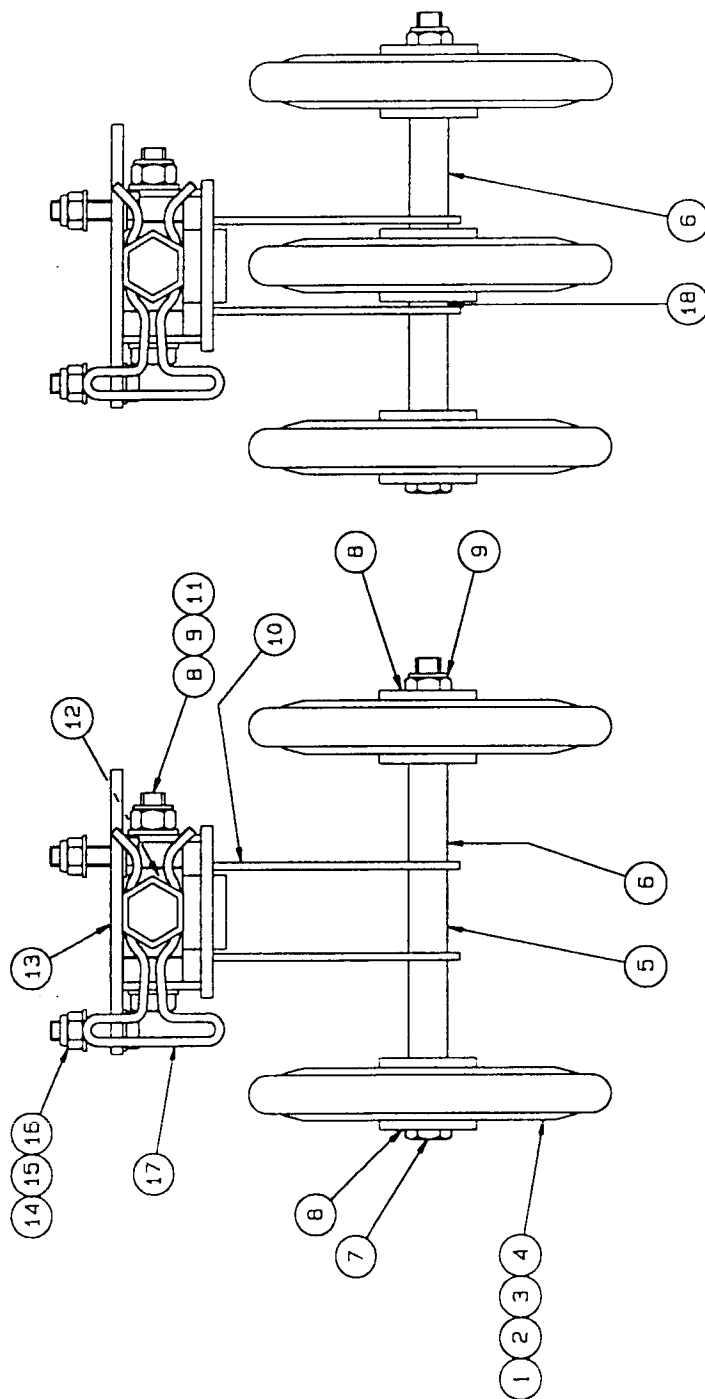
ASSEMBLIES: -
7703335 100MM X 2 LINE ZP SEED PRESS WHEEL COMPLETE
7703336 100MM X 3 LINE ZP SEED PRESS WHEEL COMPLETE
100MM ZERO PRESSURE SEED PRESS WHEELS

1	7703331	ZP SEED PRESS WHEEL	1
2	2820016	ZERO PRESSURE TYRE	1
3	1901101	BALL BEARING	2
4	2217206	INTERNAL CIRCLIP	2
5	6903118	FRAME SPACER	1
6	6903622	WHEEL SPACER-OUTER	2
7	2306082	HEXAGON BOLT	1
8	2311090	FLAT WASHER-FORM A	4
9	2303109	NYLOC NUT-THIN	2
10	7403489	ZP P'WHEEL FRAME-WA	1
11	2306074	HEXAGON BOLT	1
12	7403490	ZP P'WHEEL STEM-WA	1
13	7403456	P'WHEEL STEM BRKT-WA	1
14	2309049	HEXAGON SCREW	2
15	2311089	FLAT WASHER-FORM A	4
16	2303092	NYLOC NUT-FULL	2
17	2705001	COULTER CLIP	1
18	6903115	WHEEL SPACER	2



ASSEMBLIES: -
 7703774 125MM X 2 LINE ZP SEED PRESS WHEEL COMPLETE
 7703773 125MM X 3 LINE ZP SEED PRESS WHEEL COMPLETE
 125MM ZERO PRESSURE SEED PRESS WHEELS

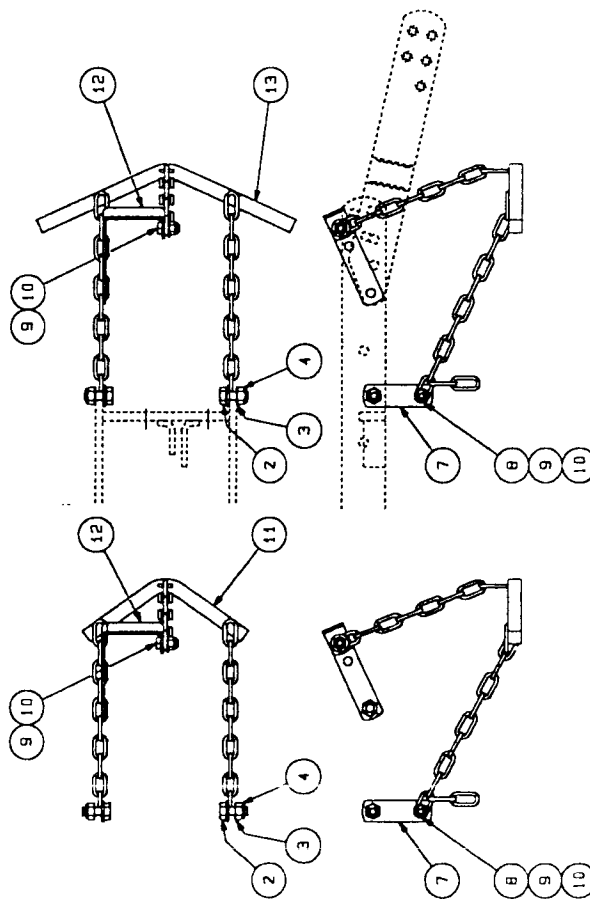
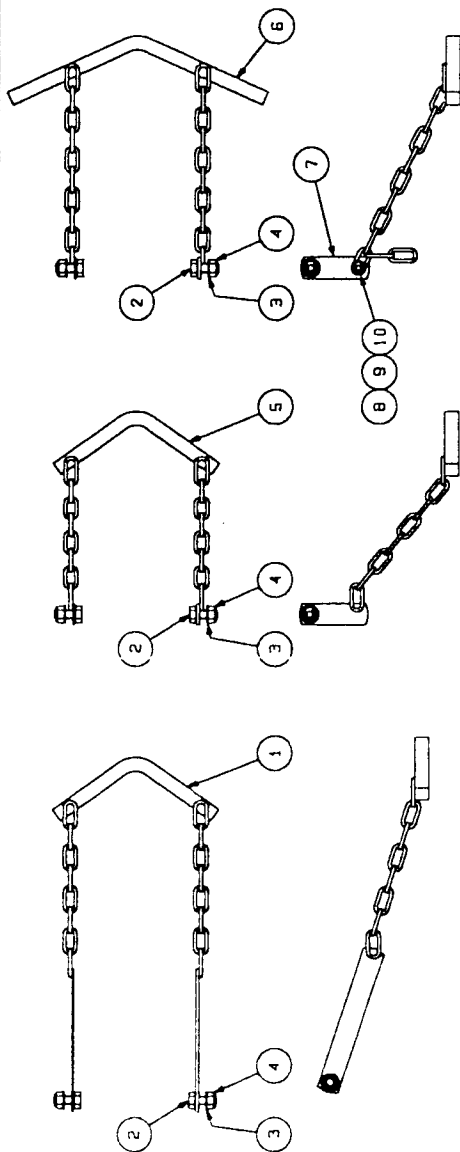
1	7703331	ZP SEED PRESS WHEEL	1
2	2820016	ZERO PRESSURE TYRE	1
3	1901101	BALL BEARING	2
4	2217206	INTERNAL CIRCLIP	2
5	6903118	FRAME SPACER	1
6	6903117	WHEEL SPACER-OUTER	2
7	2306088	HEXAGON BOLT	1
8	2311090	FLAT WASHER-FORM A	4
9	2303109	NYLOC NUT-THIN	2
10	7403469	ZP P'WHEEL FRAME-WA	1
11	2306074	HEXAGON BOLT	1
12	7403490	ZP P'WHEEL STEM-WA	1
13	7403456	P'WHEEL STEM BRKT-WA	1
14	2309049	HEXAGON SCREW	2
15	2311089	FLAT WASHER-FORM A	4
16	2303092	NYLOC NUT-FULL	2
17	2705001	COULTER CLIP	1
18	6903115	WHEEL SPACER	2



ASSEMBLIES: -
 7703337 150MM X 2 LINE ZP SEED PRESS WHEEL COMPLETE
 7703338 150MM X 3 LINE ZP SEED PRESS WHEEL COMPLETE

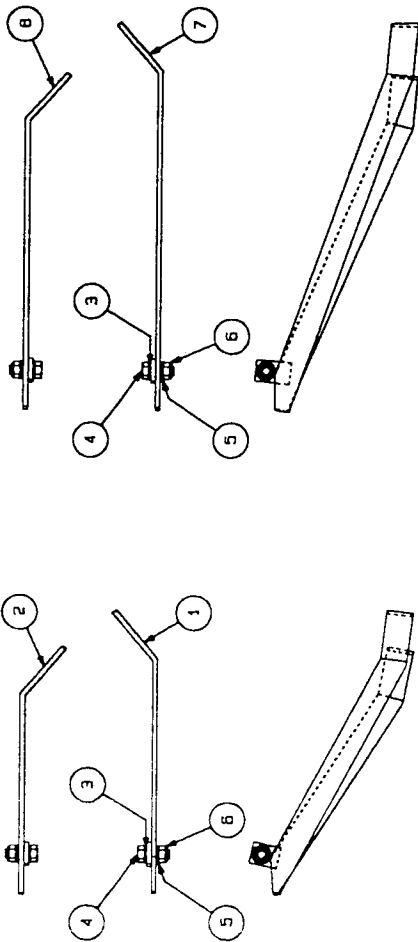
150MM ZERO PRESSURE SEED PRESS WHEELS

1	7403455	2 CHAIN COV. -LG. PLATE	1
2	2309062	HEXAGON SCREW	2
3	2311112	FLAT WASHER-FORM B	4
4	2303109	NYLOC NUT-THIN	2
5	7403049	2 CHAIN COV. -8 LINKS	1
6	7403549	2 CHAIN COV. -12 LINKS	1
7	6903175	MOUNTING PLATE	2
8	2309047	HEXAGON SCREW	2
9	2311134	FLAT WASHER-FORM C	1, 2 OR 3
10	2303092	NYLOC NUT-FULL	1, 2 OR 3
11	7403740	3 CHAIN COV. -8 LINKS	1
12	7402971	FISHTAIL BRACKET	1
13	7403618	3 CHAIN COV. -12 LINKS	1



- KITS: -
- 8003013 2 CHAIN DRAG COVERER-LONG PLATE (SL) (ITEMS 1-4)
 - 8002669 2 CHAIN DRAG COVERER- 8 LINKS (NARROW ML) (ITEMS 2-5)
 - 8003141 2 CHAIN DRAG COVERER-12 LINKS (WIDE ML) (ITEMS 2, 3, 4, 6)
 - 8003306 3 CHAIN DRAG COVERER-12 LINKS (NARROW ML) (ITEMS 2-4, 7-12)
 - 8003183 3 CHAIN DRAG COVERER-12 LINKS (WIDE ML) (ITEMS 2-4, 7-10, 12, 13)
- USE 3 CHAIN COVERS WHEN SEED PRESS WHEELS ARE FITTED

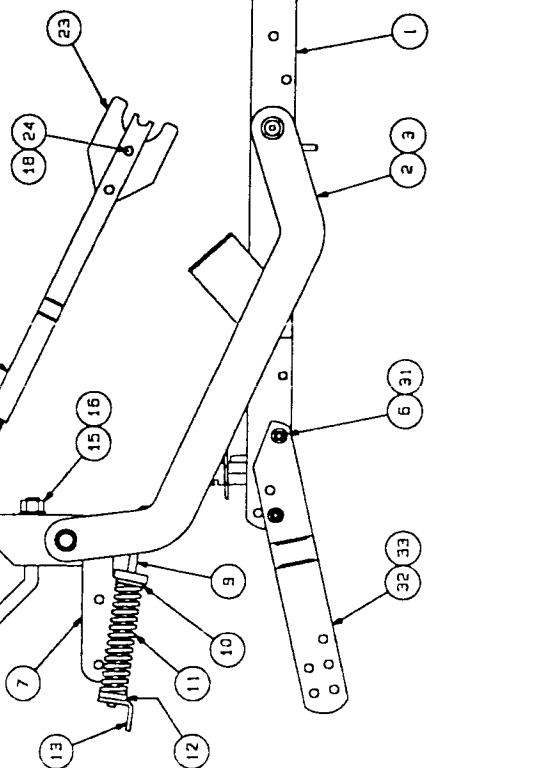
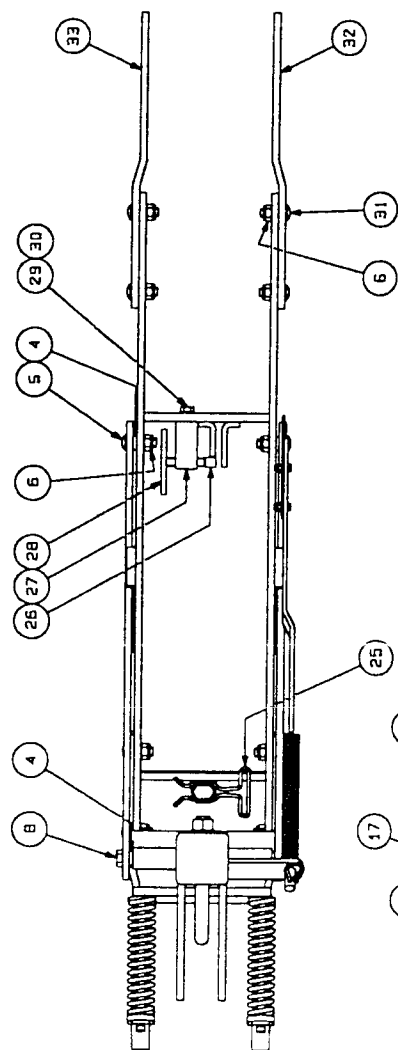
DRAG COVERS



1	7403425	ARM COV. LH	1
2	7403426	ARM COV. RH	1
3	6902658	COVERER SPACER	2
4	2309063	HEXAGON SCREW	2
5	2311112	FLAT WASHER-FORM B	4
6	2303109	NYLOC NUT-THIN	2
7	7403530	ARM COV. LH-LONG	1
8	7403468	ARM COV. RH-LONG	1

KITS: -
 8003004 ARM COVERER (ITEMS 1-6)
 8003082 ARM COVERER-LONG (ITEMS 3-8)
 (USE WITH 8003083 REAR EXT.-LONG)

ARM COVERERS



1	7403005	CHASSIS-WA	1
2	7703270	CHASSIS ARMS-ASSY	1
3	1901045	BALL BEARING	4
4	6902090	PIVOT SPACER	4
5	2377108	SOCKET BUTTON SCREW	2
6	2303109	NYLOC NUT-THIN	6
7	7403398	CHASSIS H'STOCK-WA	1
8	2309404	HEXAGON SCREW	2
9	6903005	CHASSIS SPRING ROD	2
10	2810067	SPRING GUIDE COLLAR	2
11	2701006	CHASSIS ARM SPRING	2
12	2810068	SPRING END COLLAR	2
13	6903006	SPRING TENSIONER	2
14	8002125	U-BOLT C/W ITEMS 15, 16	1
15	2311092	FLAT WASHER-FORM A	2
16	2303010	HEXAGON NUT	2
17	6402015	PLASTIC INSERT	1
18	7403457	TOP GUARD-WA	1
19	2303090	NYLOC NUT-FULL	4
20	7400007	SPRING ROD-WA	1
21	2701059	785 KJ SPRING	1
22	2316033	R-CLIP	1
23	6903066	BOTTOM GUARD	1
24	2309023	HEXAGON SCREW	2
25	2705001	COULTER CLIP	1
26	6902683	CLAMP SCREW ANVIL	1
27	6902797	CLAMP SCREW POST	1
28	7403051	UNIT CLAMP SCREW-WA	1
29	2311089	FLAT WASHER-FORM A	1
30	2309048	HEXAGON SCREW	1
31	2377107	SOCKET BUTTON SCREW	4
32	6902655	CHASSIS EXTENSION LH	2
33	6902656	CHASSIS EXTENSION RH	2
34	6903089	CHASSIS EXT.-LONG-LH	1
35	6903090	CHASSIS EXT.-LONG-RH	1
36	7403354	DROP PLATE LH-WA	1
37	7403355	DROP PLATE RH-WA	1

*: -INCLUDES ITEM 3

**: -USE WHEN SEED PRESS WHEELS &
GRANYL FISHTAIL ARE FITTED.

ASSEMBLIES & KITS

7703094 UNIT CLAMP (ITEMS 26-30)
8003655 REAR EXTENSION KIT (ITEMS 6, 31, 32, 33)
8003083 REAR EXT.-LONG KIT (ITEMS 6, 31, 34, 35)
8002910 DROP PLATE KIT (ITEMS 6, 31, 36, 37)

785 CHASSIS - 60 X 60 TOOLBAR

1	7403005	CHASSIS-WA	1
2	7703270	CHASSIS ARMS-ASSY	1
3	1901045	BALL BEARING	4
4	5902090	PIVOT SPACER	4
5	2377108	SOCKET BUTTON SCREW	2
6	2303109	NYLOC NUT-THIN	6
7	7403398	CHASSIS H'STOCK-WA	1
8	2309404	HEXAGON SCREW	2
9	5903005	CHASSIS SPRING ROD	2
10	2810067	SPRING GUIDE COLLAR	2
11	2701006	CHASSIS ARM SPRING	2
12	2810068	SPRING END COLLAR	2
13	5903006	SPRING TENSIONER	2
14	8002125	U-BOLT C/W ITEMS 15, 16	1
15	2303010	HEXAGON NUT	2
16	7403457	TOP GUARD-WA	1
17	2303090	NYLOC NUT-FULL	4
18	7400007	SPRING ROD-WA	1
19	2701059	785 KJ SPRING	1
20	2316033	R-CLIP	1
21	5903066	BOTTOM GUARD	1
22	2309023	HEXAGON SCREW	2
23	2705001	COULTER CLIP	1
24	5902683	CLAMP SCREW ANVIL	1
25	5902797	CLAMP SCREW POST	1
26	7403051	UNIT CLAMP SCREW-WA	1
27	2311089	FLAT WASHER-FORM A	1
28	2309048	HEXAGON SCREW	1
29	2377107	SOCKET BUTTON SCREW	4
30	5902655	CHASSIS EXTENSION LH	2
31	5902656	CHASSIS EXTENSION RH	2
32	5903089	CHASSIS EXT.-LONG-LH	1
33	5903090	CHASSIS EXT.-LONG-RH	1
34	7403354	DROP PLATE LH-WA	1
35	7403355	DROP PLATE RH-WA	1

*: -INCLUDES ITEM 3

**: -USE WHEN SEED PRESS WHEELS &
GRANYL FISHTAIL ARE FITTED.

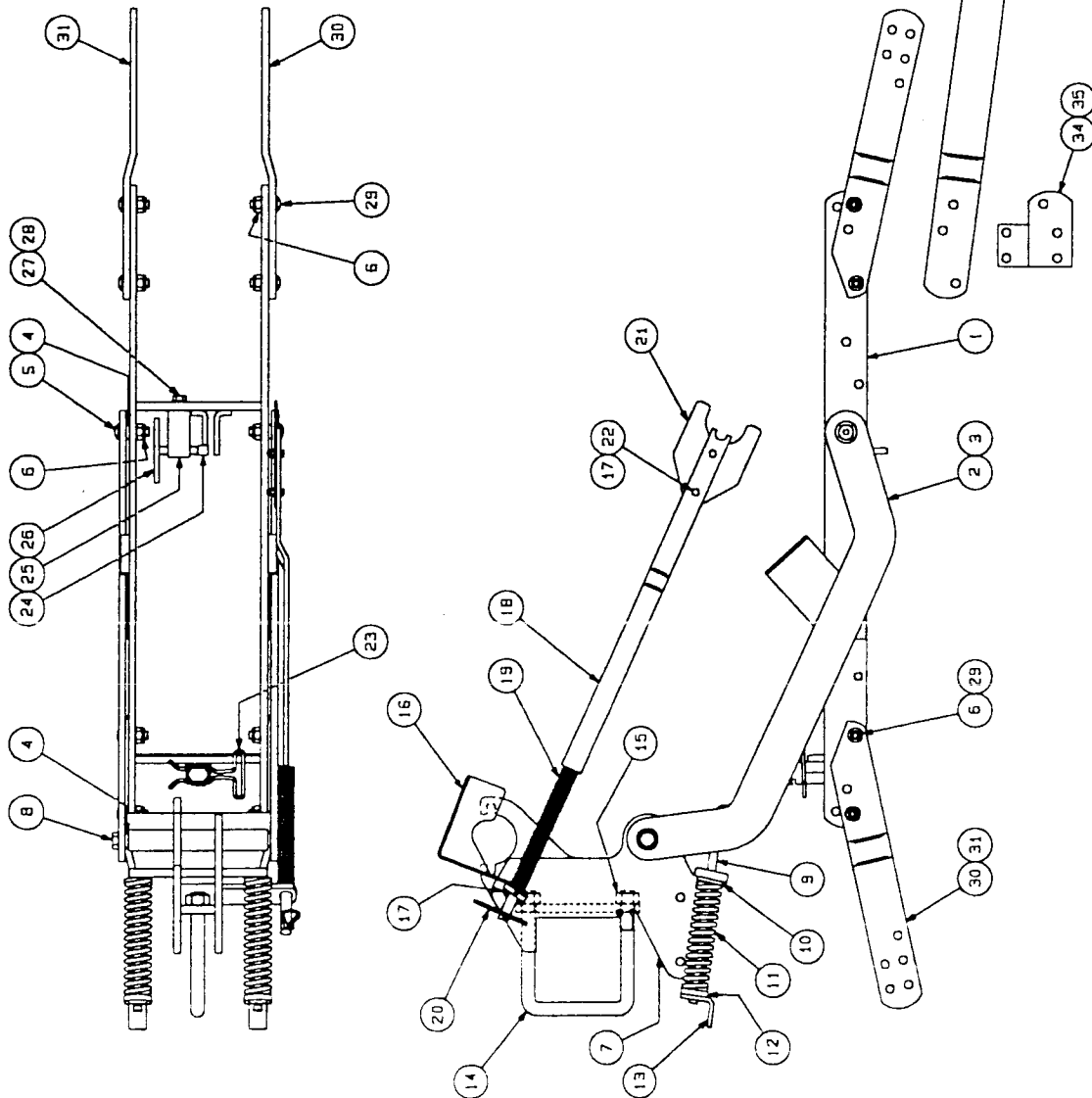
ASSEMBLIES & KITS: -

7703094 UNIT CLAMP (ITEMS 24-28)

8002655 REAR EXTENSION KIT (ITEMS 6, 31, 32, 33)

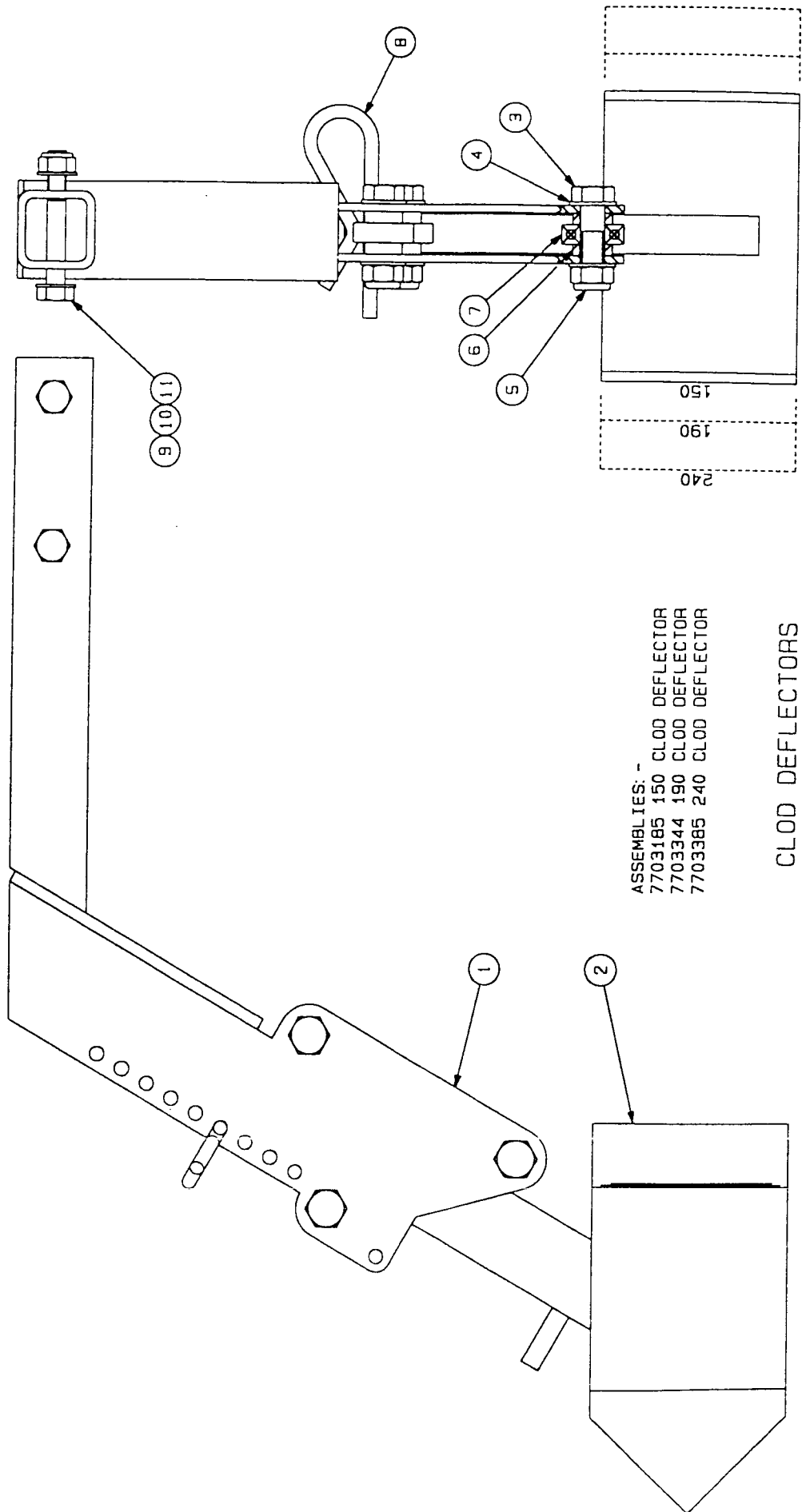
8003083 REAR EXT.-LONG KIT (ITEMS 6, 31, 34, 35)

8002910 DROP PLATE KIT (ITEMS 6, 31, 34, 35)



785 CHASSIS - 100 X 100 TOOLBAR

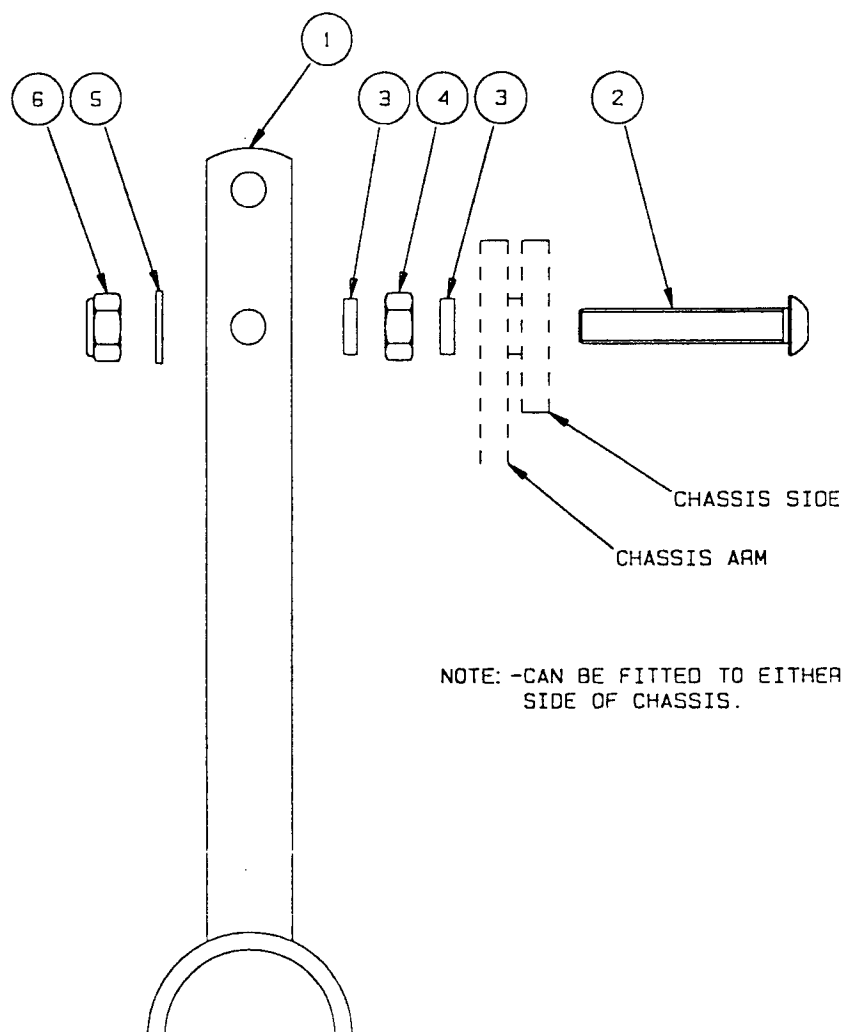
1	7403299	CLOD DEF. TRACK-WA	1
2	7403260	150 CLOD DEF. -WA	1
	7403501	190 CLOD DEF. -WA	1
	7403517	240 CLOD DEF. -WA	1
3	2306097	HEXAGON BOLT	3
4	2311113	FLAT WASHER-FORM B	6
5	2303110	NYLOC NUT-THIN	3
6	6902885	BEARING SPACER	6
7	1901101	BALL BEARING	3
8	2705010	LOCKING CLIP	1
9	2306072	HEXAGON BOLT	2
10	2311112	FLAT WASHER-FORM B	4
11	2303109	NYLOC NUT-THIN	2



ASSEMBLIES: -
7703185 150 CLOD DEFLECTOR
7703344 190 CLOD DEFLECTOR
7703385 240 CLOD DEFLECTOR

CLOD DEFLECTORS

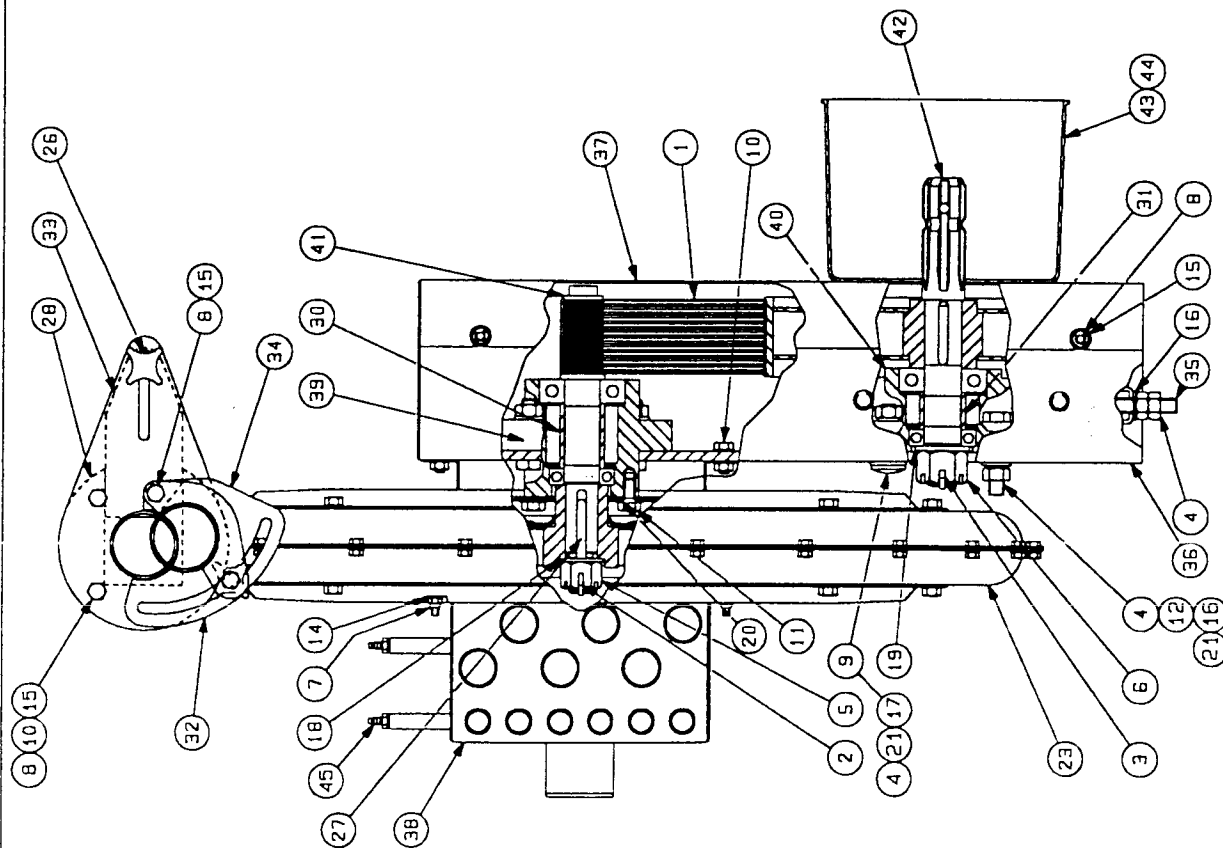
1	7402482	UNIT PROP-WA	1
2	2377113	SOCKET BUTTON SCREW	1
3	6902090	PIVOT SPACER	2
4	2303008	HEXAGON NUT	1
5	2311090	FLAT WASHER-FORM A	1
6	2303109	NYLOC NUT-THIN	1



NOTE: -CAN BE FITTED TO EITHER
SIDE OF CHASSIS.

KIT: -
8002604 UNIT PROP (ITEM 1-6)

UNIT PROP



26 RIB FAN - 12 PORTS

18 PORTS

ASSEMBLIES -
 7703297 (TOOL BAR) (540 PTO SPEED) (ALL ITEMS)
 7703388 (YOKE BAR) (540 PTO SPEED) (ALL ITEMS)
 7703411 (TOOL BAR) (1000 PTO SPEED) (ALL ITEMS)

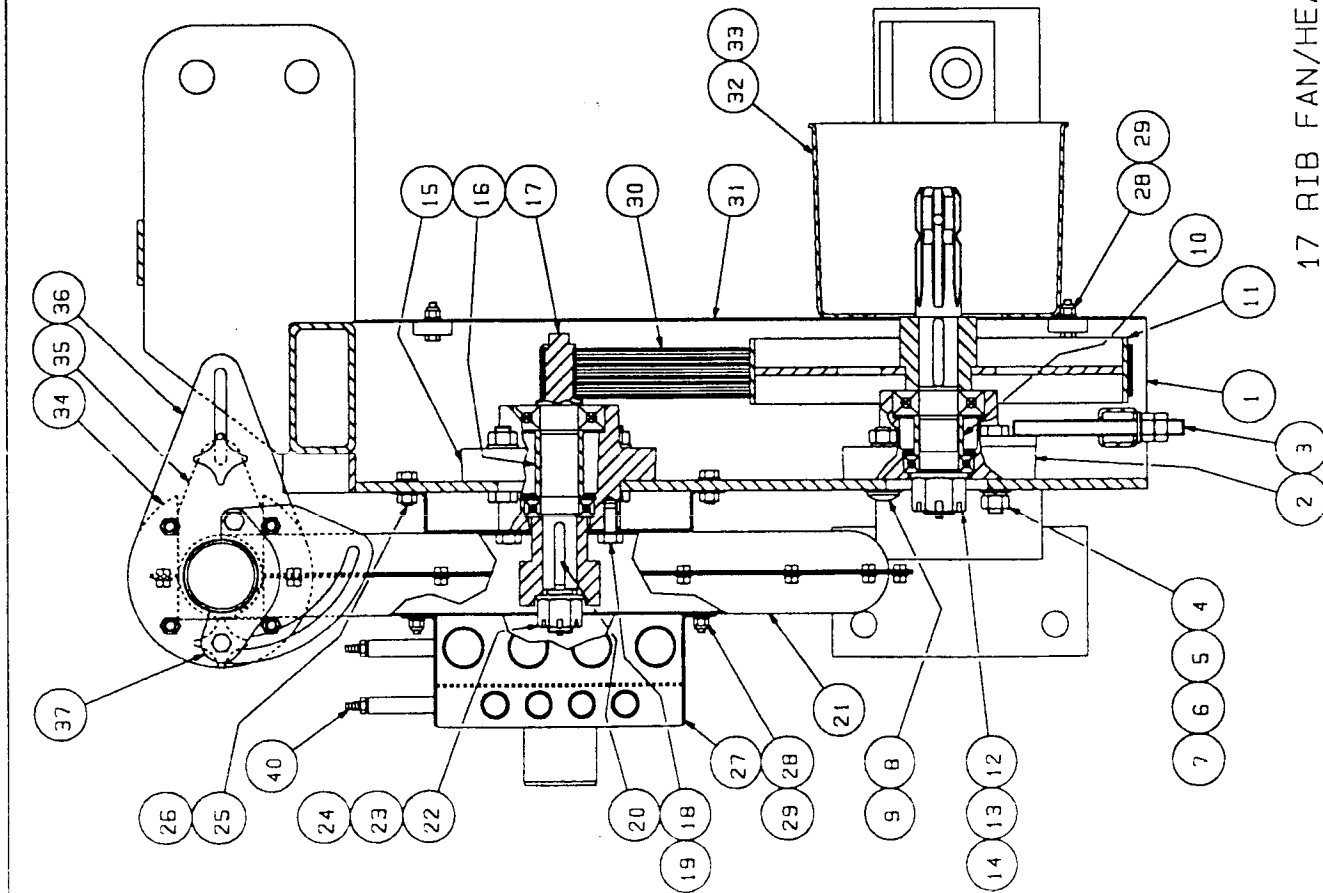
1	1323003	26 RIB POLY-V BELT	1
2	1323004	26 RIB POLY-V BELT	1
3	2215587	SPLIT PIN	1
4	2215613	SPLIT PIN	1
5	2303009	HEXAGON NUT	10
6	2303078	SLOTTED NUT	1
7	2303079	SLOTTED NUT	1
8	2303091	NYLOC NUT-FULL	6
9	2303092	NYLOC NUT-FULL	9
10	2306515	COACH BOLT	2
11	2309047	HEXAGON SCREW	8
12	2309061	HEXAGON SCREW	4
13	2309084	HEXAGON SCREW	2
14	2309094	HEXAGON SCREW	4
15	2311088	FLAT WASHER-FORM A	6
16	2311089	FLAT WASHER-FORM A	15
17	1211091	FLAT WASHER-FORM A	7
18	2311092	FLAT WASHER-FORM A	6
19	2311093	FLAT WASHER-FORM A	1
20	2311094	FLAT WASHER-FORM A	1
21	2311112	FLAT WASHER-FORM B	4
22	2311217	SPRING WASHER	4
23	2316012	HOSE CLIP	2
24	4801007	FAN	1
25	6402007	PLASTIC PLUG 1020 (P)	12
26	6402041	PLASTIC PLUG 10154 (V)	12
27	6404026	HANDWHEEL 302	2
28	6413057	IMP./DRIVE SHAFT KEY	1
29	6902526	VACUUM BAFFLE GUIDE	1
30	6902592	PRESS. FEED HOSE-1200L	1
31	6903048	IMP. SHAFT BRG. SPACER	1
32	6903049	PTO SHAFT BRG. SPACER	1
33	7403438	PRESSURE OUTLET-WA	1
34	7403439	VAC. BAFFLE PLATE-WA	1
35	7403440	PRESSURE ADJUSTER-WA	1
36	7403441	BELT TENSIONER-WA	1
37	7403442	FAN DRIVE CASE-WA	1
38	7403943	DRIVE COVER PLATE-WA	1
39	7403444	12 PORT AIR MANIFOLD	1
40	7403628	18 PORT AIR MANIFOLD	1
41	7703293	TOP BRG. HOUS'G-ASSY	1
42	7703294	BOTTOM BRG. HOUS'G-ASSY	1
43	7703294	IMP. SHAFT-26R-540 PTO	1
44	7703410	IMP. SHAFT-26R-1000 PTO	1
45	7703296	540 PTO SHAFT/PULLEY	1
	7703394	1000 PTO SHAFT/PULLEY	1
	6903491	PTO GUARD SHIELD	1
	2390083	ROOFING BOLT	2
	4107124	FIRTREE HOSE CONNECTOR	2

*: -SEE OTHER PAGES FOR PARTS DETAILS

**:-FOR 540 PTO SPEED

***:-FOR 1000 PTO SPEED

(13)(17)(22)(24)(25)(29)(44)
 NOT ILLUSTRATED



1	7403697	CAT 2 HEADSTOCK-WA	1
2	7703500	BOTTOM BRG HOUS'G-AS	1
3	7403441	BELT TENSIONER-WA	1
4	2309084	HEXAGON SCREW	2
5	2303009	HEXAGON NUT	10
6	2311091	FLAT WASHER-FORM A	7
7	2311217	SPRING WASHER	4
8	2306515	COACH BOLT	2
9	2311114	FLAT WASHER-FORM B	2
10	6903049	PTO SHAFT BRG SPACER	1
11	7703545	PTO SHAFT/PULL-ASSY	1
12	2303079	SLOTTED NUT	1
13	2311094	FLAT WASHER-FORM A	1
14	2215613	SPLIT PIN	1
15	7703499	TOP BRG HOUS'G-ASSY	1
16	6903048	IMP SHAFT SPACER	1
17	7703544	IMP SHAFT-ASSY 17R	1
18	2309061	HEXAGON SCREW	4
19	2311112	FLAT WASHER-FORM B	4
20	6413057	IMP/DRIVE SHAFT KEY	1
21	4801008	FAN	1
22	2303078	SLOTTED NUT	1
23	2311093	FLAT WASHER-FORM A	1
24	2215587	SPLIT PIN	1
25	2309047	HEXAGON SCREW	8
26	2311089	FLAT WASHER-FORM A	10
27	7403688	ATR MANIFOLD-WA	1
28	2303091	NYLOC NUT-FULL	10
29	2311088	FLAT WASHER-FORM A	10
30	1323005	17 RIB POLY-V BELT	1
31	7403944	DR C/PLATE-780/650	1
32	6903491	PTO GUARD SHIELD	1
33	2390083	ROOFING BOLT	2
34	6902526	VACUUM BAFFLE GUIDE	1
35	7403439	VAC BAFFLE PLATE-WA	1
36	7403438	PRESSURE OUTLET-WA	1
37	7403440	PRESSURE ADJUSTER-WA	1
38	2303092	NYLOC NUT-FULL	5
39	6404026	HANDWHEEL 302	2
40	4107124	FIRTREE HOSE CONNECTOR	2
41	6402007	PLASTIC PLUG 1020	8
42	6402041	PLASTIC PLUG 10154	8
43	6406307	LABEL-540 RPM MAX	1
44	6406325	LABEL-STANHAY LOGO	1
45	6406328	LABEL-FORM SW101	1
46	2314754	LINCH PIN	3
47	2314810	CAT 1/2 LOWER LINK PIN	2
48	2314811	CAT 1/2 TOP LINK CONV	1
49	6903705	PRESS FEED HOSE-900L	1
50	2316012	PRESS FEED HOSE CLIP	2

*: -SEE OTHER PAGES FOR PARTS DETAILS

17 RIB FAN/HEADSTOCK - 8 PORTS

ASSEMBLY: -7703546 (ALL ITEMS)
ALSO SEE NEXT PAGE

33 41 42 43 44 45 49 50
NOT ILLUSTRATED

1	7403687	CAT 2 HEADSTOCK-WA	1
2	7703500	BOTTOM BRG HOUS'G-AS	1
3	7403441	BELT TENSIONER-WA	1
4	2309084	HEXAGON SCREW	2
5	2303009	HEXAGON NUT	10
6	2311091	FLAT WASHER-FORM A	7
7	2311217	SPRING WASHER	4
8	2306515	COACH BOLT	2
9	2311114	FLAT WASHER-FORM B	2
10	6903049	PTO SHAFT BRG SPACER	1
11	7703545	PTO SHAFT/PULL.-ASSY	1
12	2303079	SLOTTED NUT	1
13	2311094	FLAT WASHER-FORM A	1
14	2215613	SPLIT PIN	1
15	7703499	TOP BRG HOUS'G-ASSY	1
16	6903048	IMP. SHAFT SPACER	1
17	7703544	IMP. SHAFT-ASSY 17R	1
18	2309061	HEXAGON SCREW	4
19	2311112	FLAT WASHER-FORM B	4
20	6413057	IMP./DRIVE SHAFT KEY	1
21	4801008	FAN	1
22	2303078	SLOTTED NUT	1
23	2311093	FLAT WASHER-FORM A	1
24	2315587	SPLIT PIN	1
25	2309047	HEXAGON SCREW	8
26	2311089	FLAT WASHER-FORM A	10
27	7403688	AIR MANIFOLD-WA	1
28	2303091	NYLOC NUT-FULL	10
29	2311088	FLAT WASHER-FORM A	10
30	1323005	17 RIB POLY-V BELT	1
31	7403944	DR. C/PLATE-780/650	1
32	6903491	PTO GUARD SHIELD	1
33	2390083	ROOFING BOLT	2
34	6902526	VACUUM BAFFLE GUIDE	1
35	7403439	VAC. BAFFLE PLATE-WA	1
36	7403438	PRESSURE OUTLET-WA	1
37	7403440	PRESSURE ADJUSTER-WA	1
38	2303092	NYLOC NUT-FULL	5
39	6404026	HANDWHEEL 302	2
40	4107124	FIRTREE HOSE CONNECTOR	2
41	6402007	PLASTIC PLUG 1020	8
42	6402041	PLASTIC PLUG 10154	8
43	6406307	LABEL-540 RPM MAX	1
44	6406325	LABEL-STANHAY LOGO	1
45	6406328	LABEL-FORM SW101	1
46	2314754	LINCH PIN	3
47	2314810	CAT. 1/2 LOWER LINK PIN	2
48	2314811	CAT. 1/2 TOP LINK CONV.	1
49	6903705	PESSURE FEED HOSE-900L	1
50	2316012	PRESS.FEED HOSE CLIP	2

*: -SEE OTHER PAGES FOR PARTS DETAILS

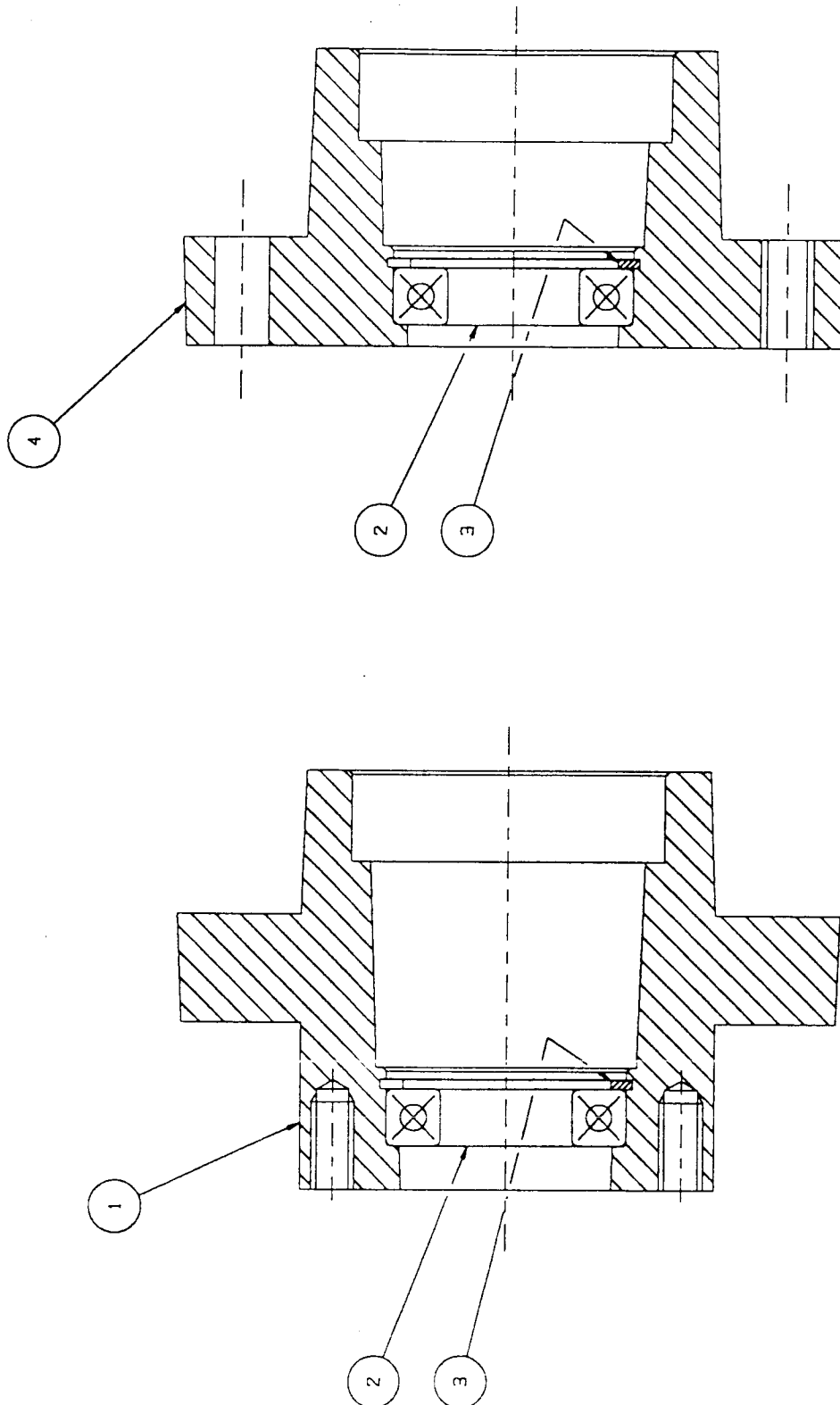
17 RIB FAN/HEADSTOCK - 8 PORTS

ASSEMBLY: -7703546 (ALL ITEMS)
ALSO SEE PREVIOUS PAGE

PARTS NOT ILLUSTRATED



1	3000709	IMP. SHAFT HOUSING	1
2	1901051	BALL BEARING	1
3	2217208	INTERNAL CIRCLIP	1
4	3000711	PTO SHAFT HOUSING	1

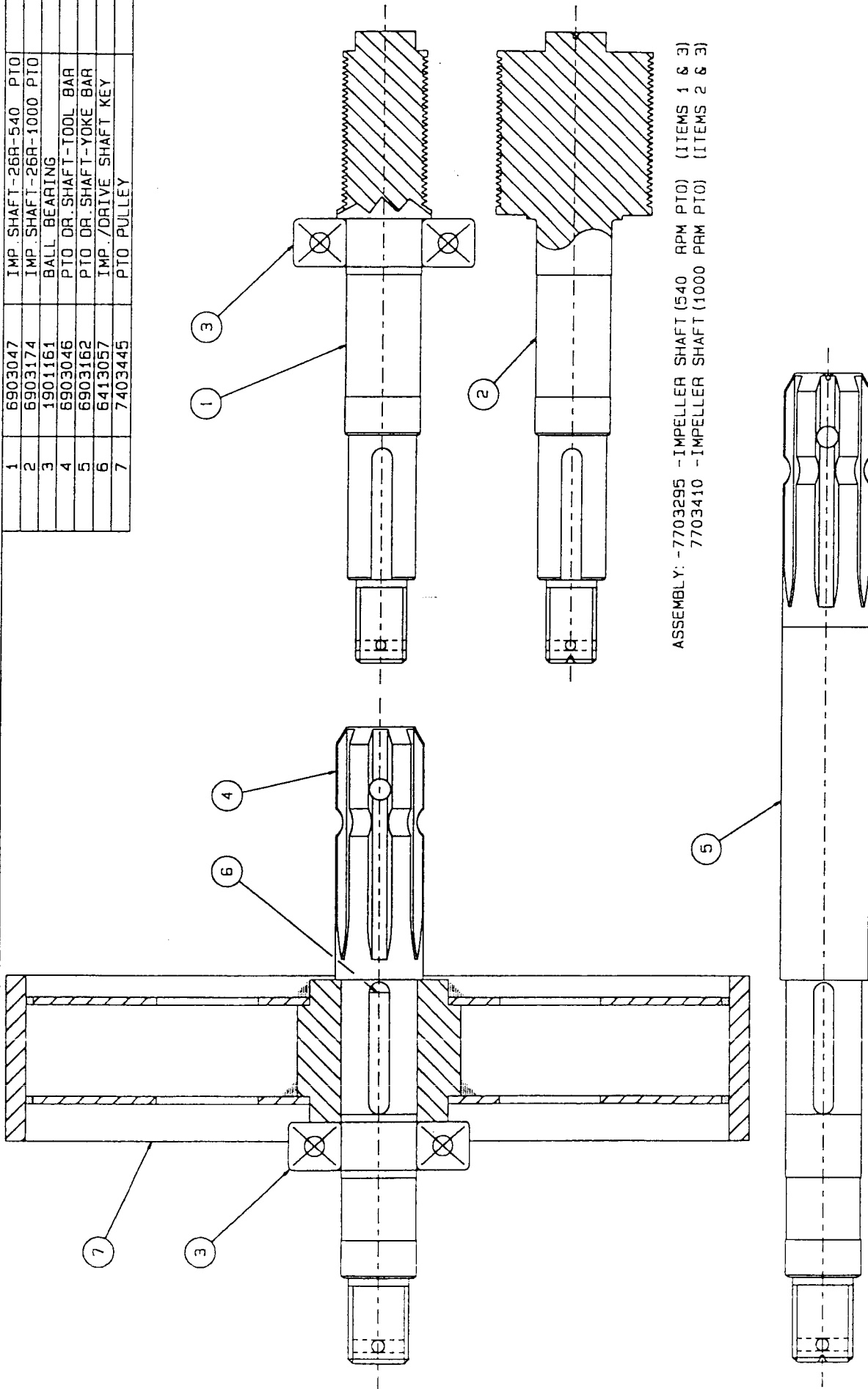


ASSEMBLY: -7703499 TOP BEARING HOUSING

ASSEMBLY: -7703500 BOTTOM BEARING HOUSING

FAN SHAFT HOUSINGS

1	6903047	IMP. SHAFT-26R-540	PTO	1
2	6903174	IMP. SHAFT-26R-1000	PTO	1
3	1901161	BALL BEARING		1
4	6903046	PTO OR SHAFT-TOOL BAR		1
5	6903162	PTO OR SHAFT-YOKE BAR		1
6	6413057	IMP./DRIVE SHAFT KEY		1
7	7403445	PTO PULLEY		1

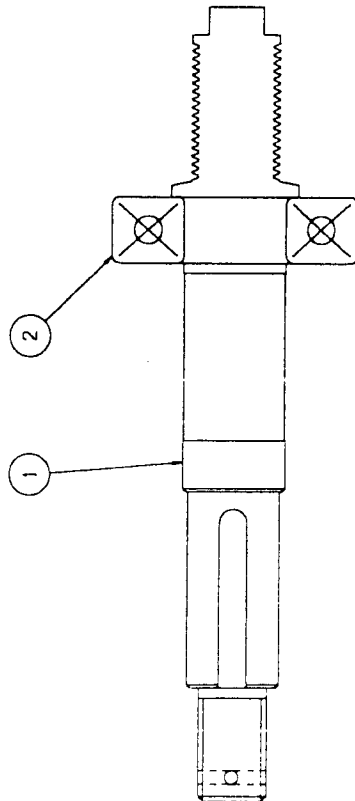


ASSEMBLY: -7703295 -IMPELLER SHAFT (540 RPM PTO) (ITEMS 1 & 3)
7703410 -IMPELLER SHAFT (1000 RPM PTO) (ITEMS 2 & 3)

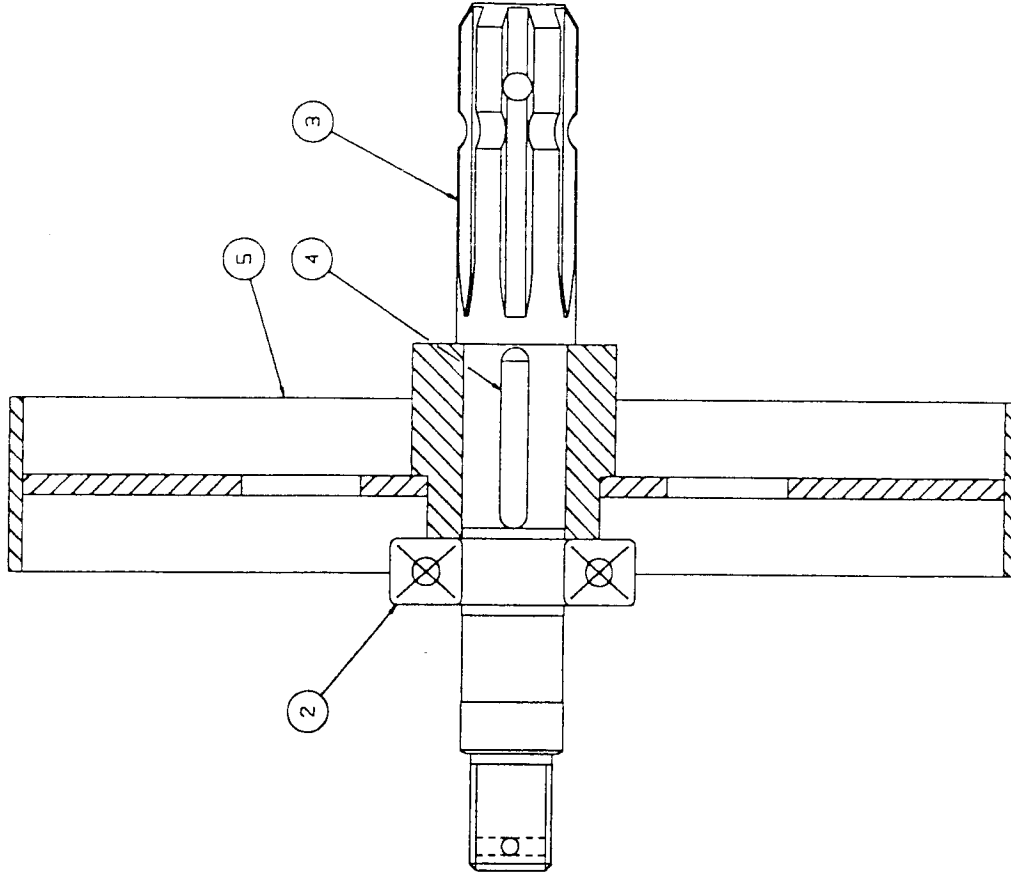
ASSEMBLY: -7703296 -PTO SHAFT & PULLEY (TOOL BAR) (ITEMS 3, 4, 6, 7)
7703394 -PTO SHAFT & PULLEY (YOKE BAR) (ITEMS 3, 5, 6, 7)
NOTE-FOR HYDRAULIC DRIVE ON YOKE BAR, USE 7703296.

26 RIB FAN SHAFT ASSEMBLIES

1	6903303	IMP. SHAFT-17 GROOVES	1
2	1901161	BALL BEARING	1
3	6903046	PTO DRIVE SHAFT	1
4	6413057	IMP. /DRIVE SHAFT KEY	1
5	7403689	PTO PULLEY-WA	1



ASSEMBLY: -7703544 IMPELLER SHAFT



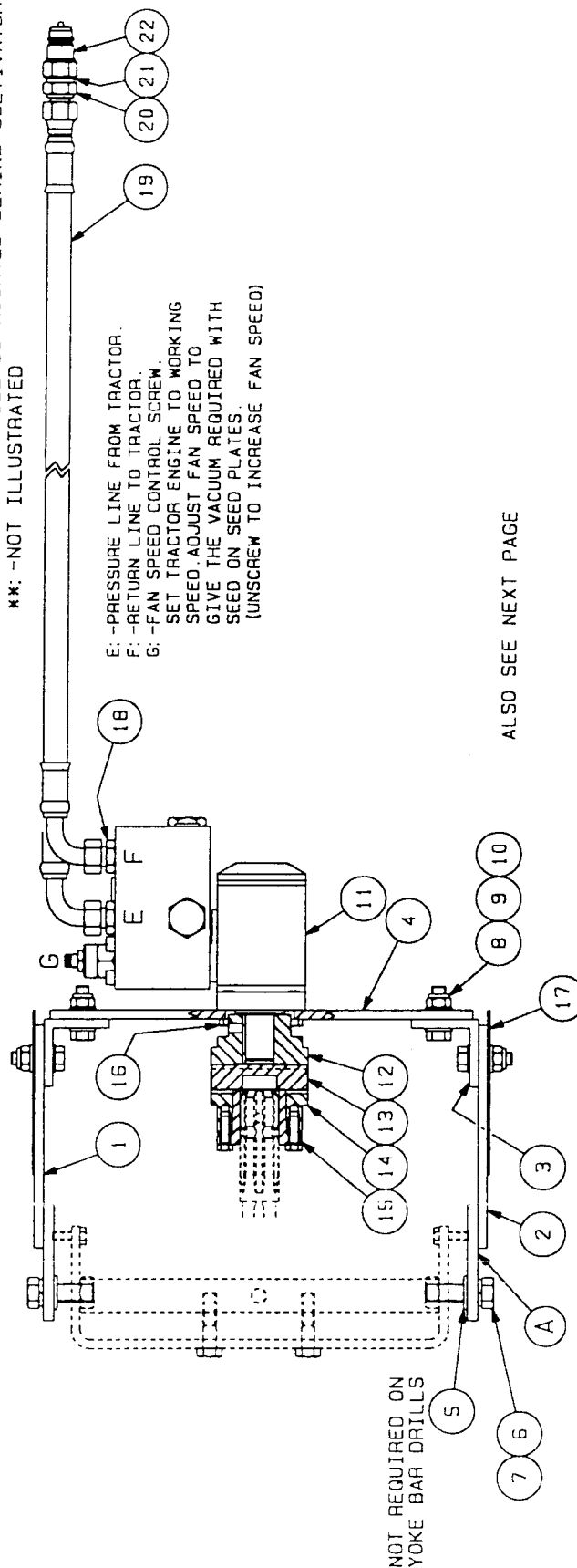
ASSEMBLY: -7703545 PTO SHAFT & PULLEY

17 RIB FAN SHAFT ASSEMBLIES

ASSEMBLY INSTRUCTIONS

1. FIT ARMS ④ TO FAN UNIT AS SQUARELY AS POSSIBLE AND TIGHTEN BOLTS.
 2. ASSEMBLE SPLINED HUB (ITEM 15, 8) AND COUPLING HALF (ITEM 14) AS BELOW. THOROUGHLY CLEAN COMPONENTS WITH A SOFT DRY CLOTH. UNDER NO CIRCUMSTANCES USING OIL OR ANY OTHER FORM OF LUBRICANT, AND TIGHTEN THE SCREWS FINGER-TIGHT.
 3. SLIDE THE ASSEMBLY ONTO THE FAN DRIVE SHAFT AND POSITION THE END OF THE HUB FLUSH WITH THE END OF THE SHAFT AS SHOWN AT ③. DO NOT TIGHTEN SCREWS YET.
 4. FIT THE HYDRAULIC MOTOR TO THE MOUNTING PLATE AND TIGHTEN THE 4 SCREWS.
 5. SLIDE THE MOTOR COUPLING HALF ⑤ ONTO THE MOTOR SHAFT AS FAR AS IT WILL GO AND TIGHTEN THE GRUB SCREW.
 6. USING THE ANGLE CORNER BRACKETS, LOOSELY FIT ASSEMBLY BETWEEN THE ARMS ④ WHILE POSITIONING THE RUBBER SPIDER (ITEM 13) BETWEEN THE COUPLING HALVES. WITH THE 35MM DIAMETER RECESS IN THE CENTRE OF THE SPIDER TOWARDS THE SPLINED SHAFT.
 7. PUSH THE COMPLETE ASSEMBLY TOWARDS THE FAN UNIT, ENSURE THE COUPLING IS IN LINE, AND TIGHTEN BOLTS IN CORNER BRACKETS.
 8. SLIDE THE SPLINED HUB AND COUPLING ASSEMBLY TOWARDS THE MOTOR HALF UNTIL THE END OF THE SPLINED HUB IS TIGHTLY AGAINST THE RUBBER SPIDER AND, HOLDING THE HUB IN POSITION, PROGRESSIVELY TIGHTEN THE 3 SCREWS TO TORQUE OF 16 FT.LBS. A GAP OF ABOUT 4MM BETWEEN THE RUBBER SPIDER AND THE FAN COUPLING WILL DEVELOP WHERE SHOWN AT ⑥.
- NOTE: TO REMOVE THE COUPLING FROM THE FAN DRIVE SHAFT, REMOVE THE THREE SCREWS AND INSERT THEM IN THE TWO TAPPED HOLES IN THE FLANGE OF THE SPLINED HUB. TIGHTEN PROGRESSIVELY UNTIL ASSEMBLY DISENGAGES.

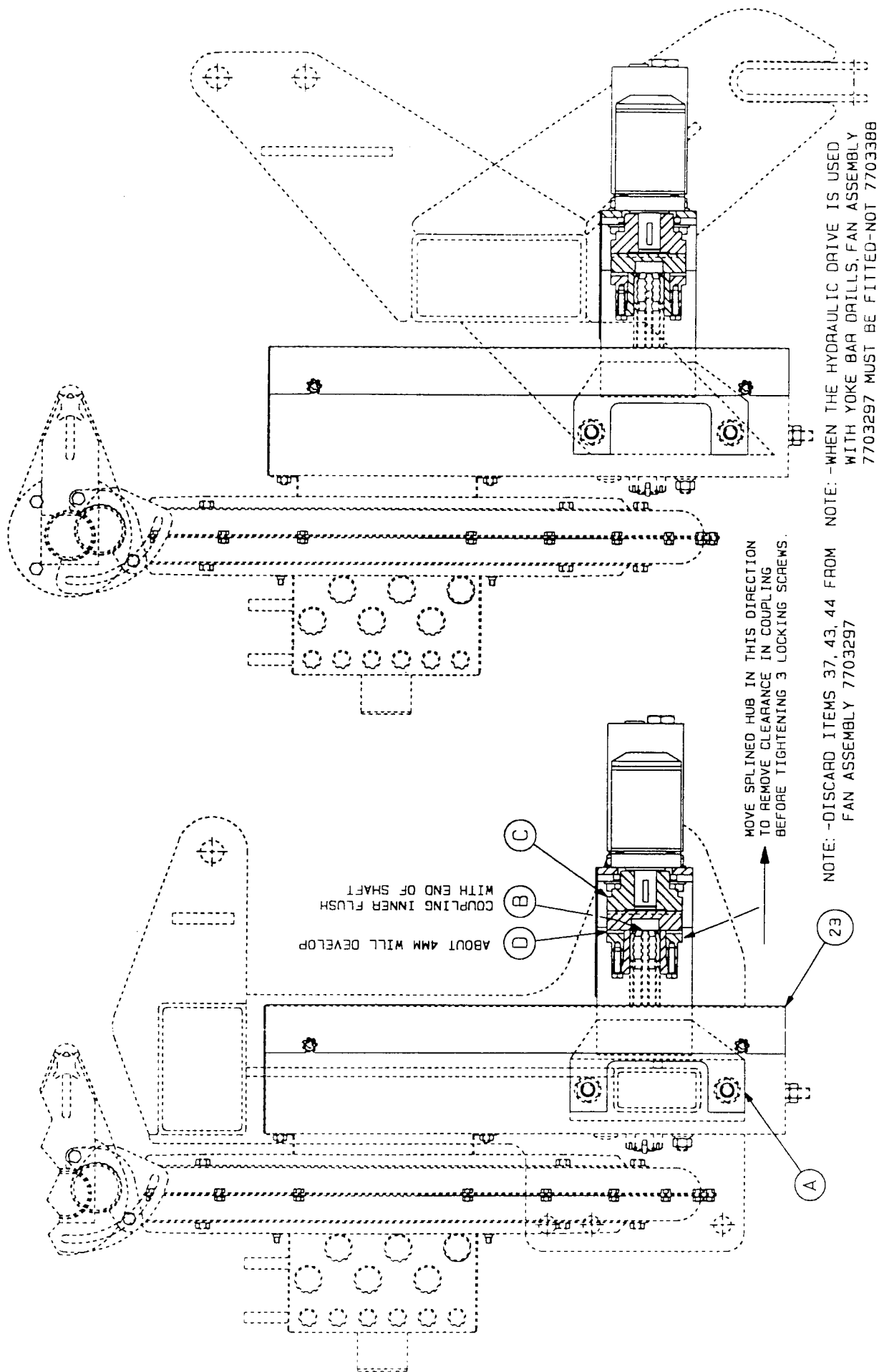
*: -USE WHEN DRILL IS MOUNTED BEHIND CULTIVATOR
 **: -NOT ILLUSTRATED



ALSO SEE NEXT PAGE

HYDRAULIC DRIVE FOR 12 PORT FAN

KIT: -8003269 (ALL ITEMS) (TRACTOR MOUNTED)
 8003459 (ALL ITEMS) (CULTIVATOR MOUNTED)



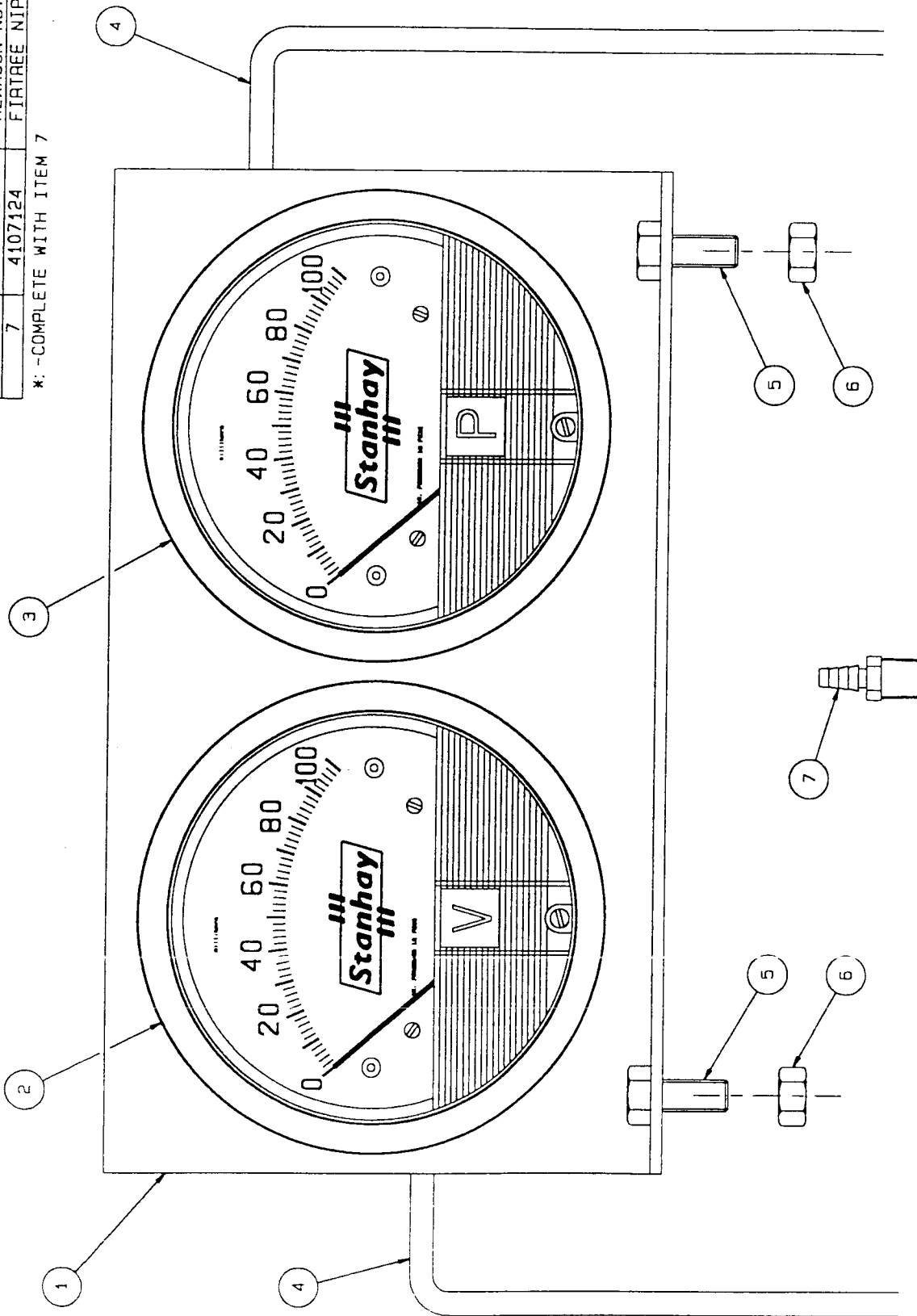
HYDRAULIC DRIVE - SIDE VIEW
ALSO SEE PREVIOUS PAGE

KIT: -

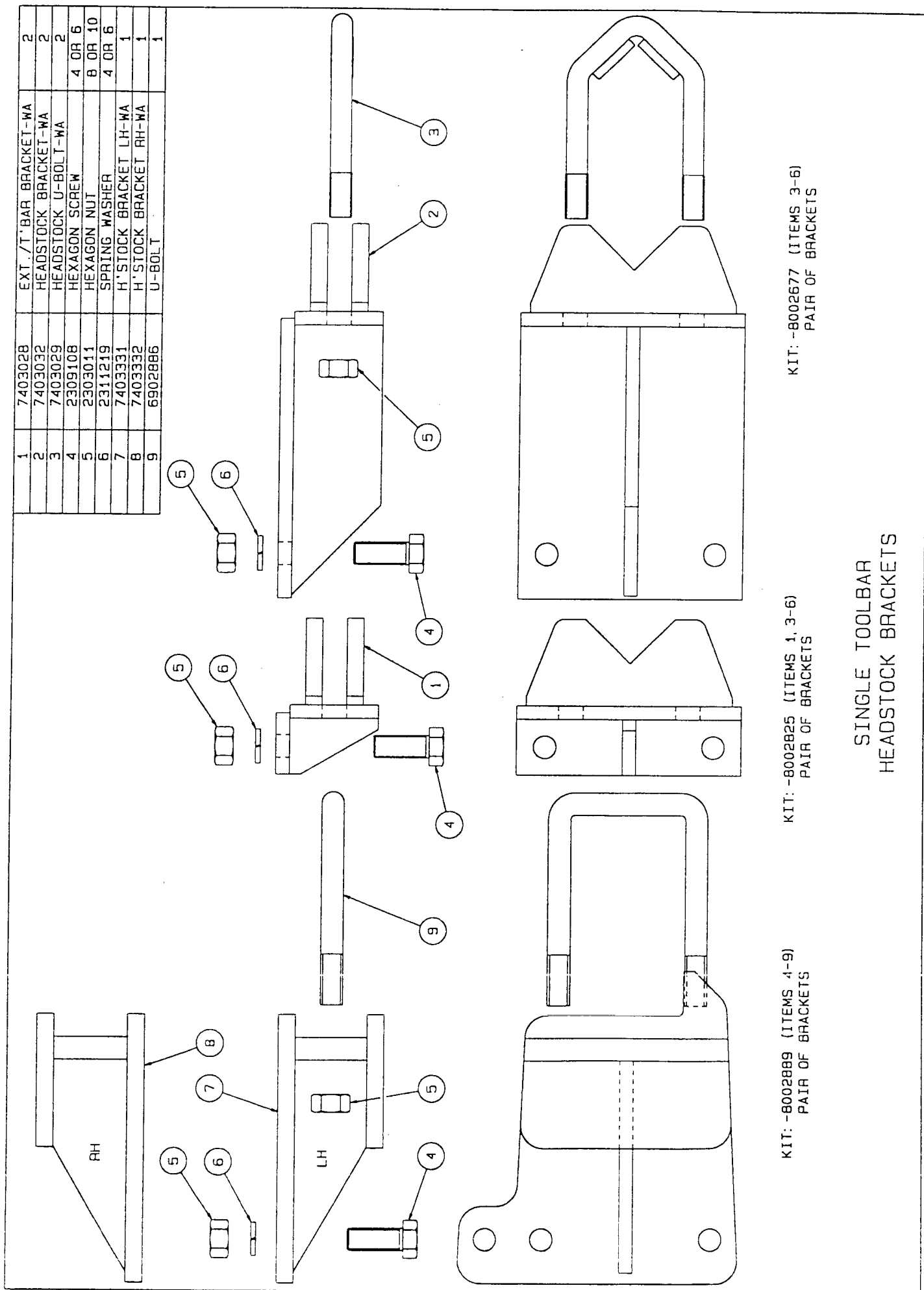
8003157 VACUUM & PRESSURE GAUGE KIT (ITEMS 1-6)

1	6903204	GAUGE BRACKET	1
2	7703479	VACUUM GAUGE	1
3	7703480	PRESSURE GAUGE	1
4	4300027	GAUGE PIPE	PER MET.
5	2309047	HEXAGON SCREW	2
6	2303007	HEXAGON NUT	2
7	4107124	FIRTREE NIPPLE	AS REQ.

*: -COMPLETE WITH ITEM 7



VACUUM & PRESSURE GAUGES



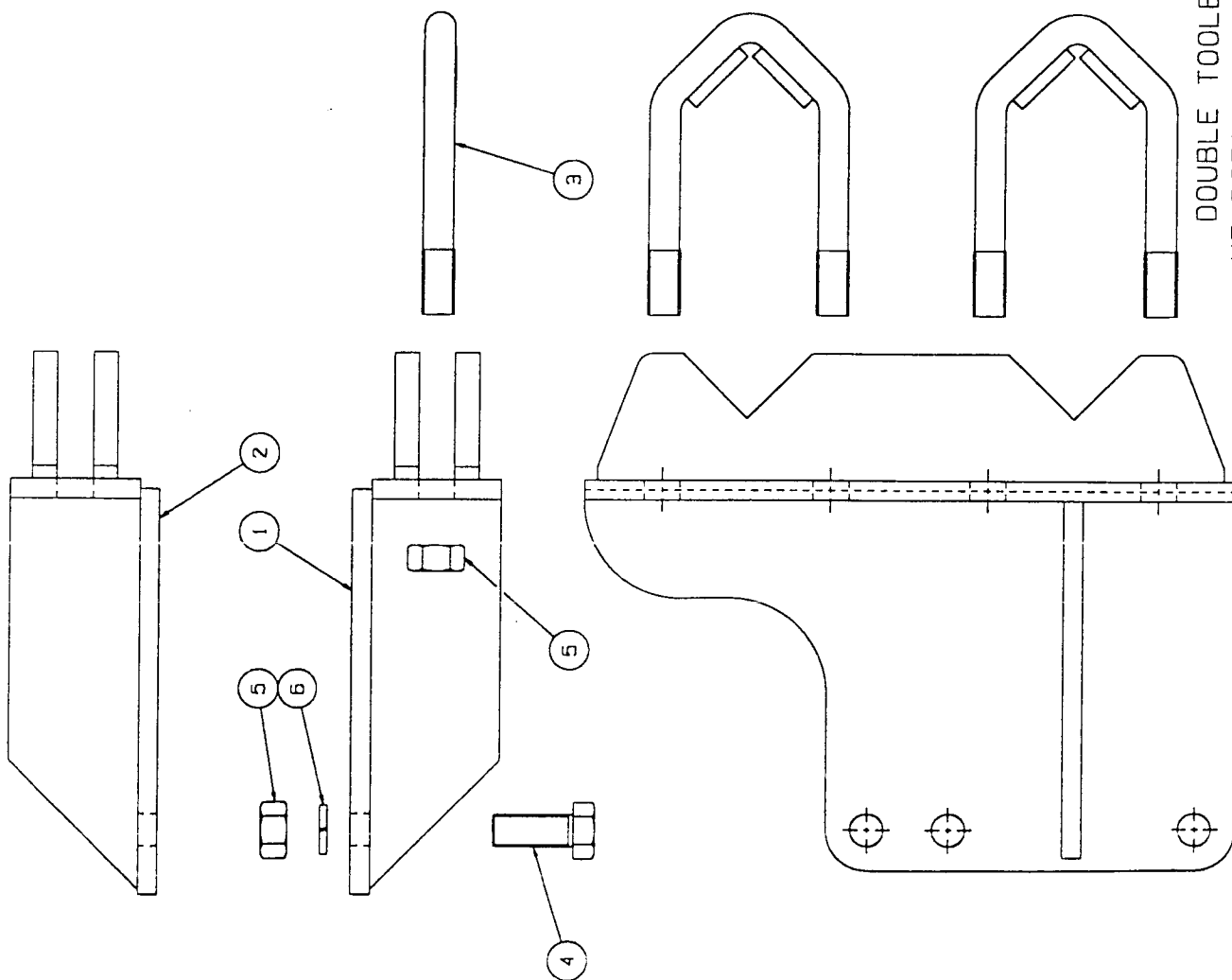
KIT: -8002889 (ITEMS 4-9)
PAIR OF BRACKETS

KIT: -8002825 (ITEMS 1, 3-6)
PAIR OF BRACKETS

KIT: -8002677 (ITEMS 3-6)
PAIR OF BRACKETS

SINGLE TOOLBAR HEADSTOCK BRACKETS

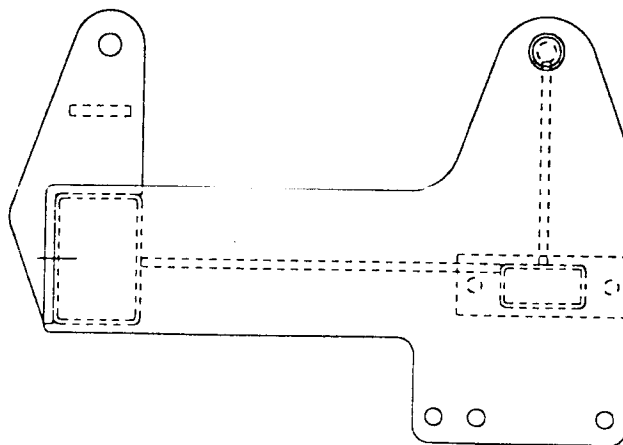
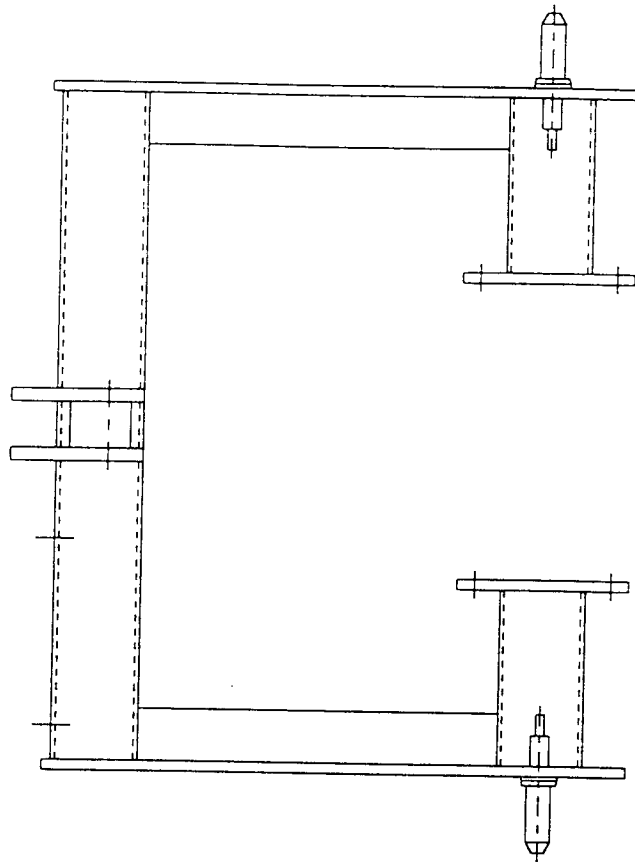
1	7403547	H'STOCK BRKT DOUBLE LH	1
2	7403548	H'STOCK BRKT DOUBLE RH	1
3	7403029	HEADSTOCK U-BOLT-WA	4
4	2309108	HEXAGON SCREW	6
5	2303011	HEXAGON NUT	14
6	2311219	SPRING WASHER	6



DOUBLE TOOLBAR
HEADSTOCK BRACKETS

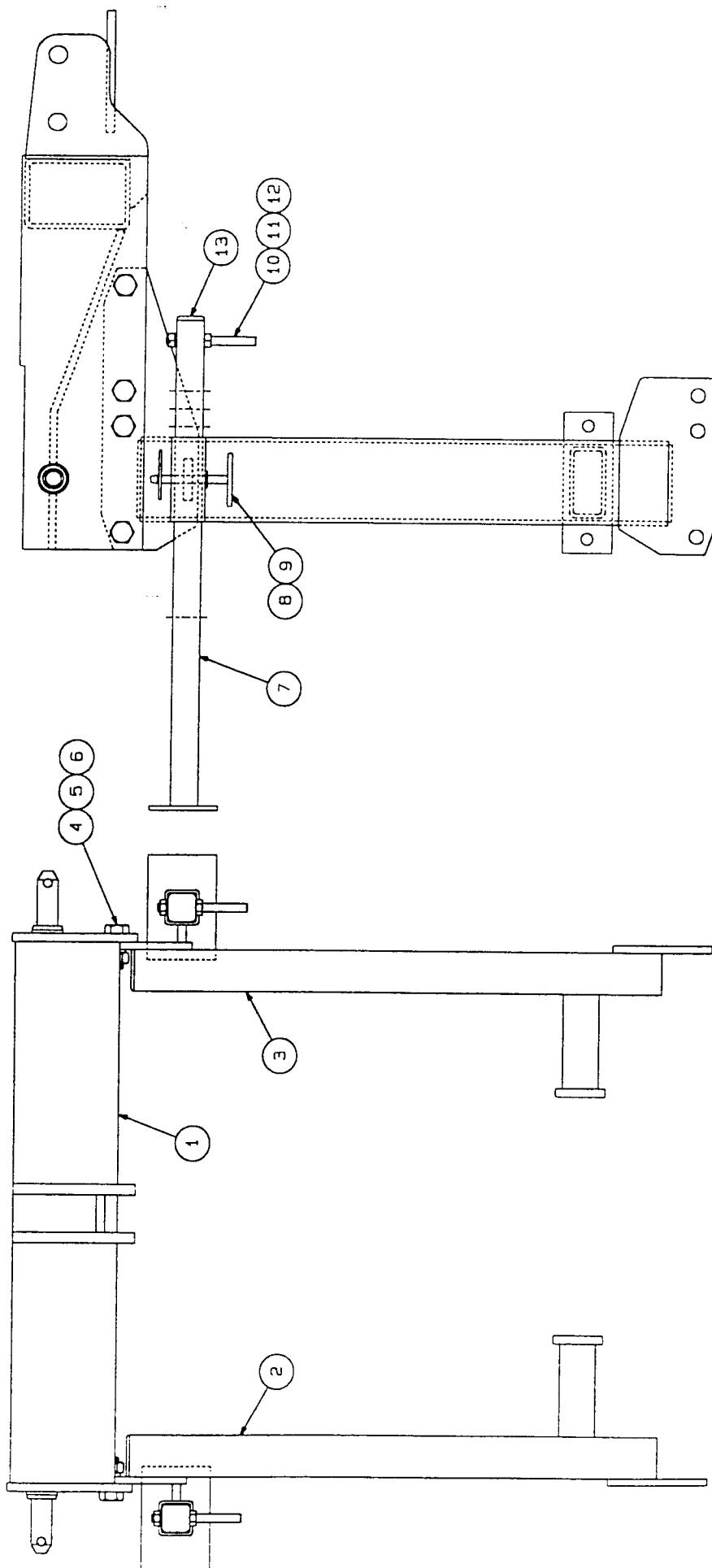
KITS: -

8003142 PAIR OF DOUBLE BRACKETS (ITEMS 1-6)
8003176 TWO LEFT HAND BRACKETS (ITEMS 1, 3-6)
8003177 TWO RIGHT HAND BRACKETS (ITEMS 2-6)



HEADSTOCK
7403446

1	7403386	HEADSTOCK-WA	1
2	7403630	H0STK/FAN BRKT LH-WA	1
3	7403631	H0STK/FAN BRKT RH-WA	1
4	2309108	HEXAGON SCREW	8
5	2303011	HEXAGON NUT	8
6	2311219	SPRING WASHER	8
7	7402141	PARKING STAND-WA	2
8	7402238	SUPPORT PIN-WA	2
9	2316033	R-CLIP	2
10	6902100	STAND HANDLE	2
11	2303009	HEXAGON NUT	4
12	2311217	SPRING WASHER	2
13	6402018	PLASTIC INSERT	2



8003211 HEADSTOCK & BRACKETS (ITEMS 2-13)

HEADSTOCK & BRACKETS FOR STRUIK CULTIVATOR

1	6503439	1.30M SHAFT	2	7702192	1.50M TOOLBAR	3	6902984	1.50M HD TOOLBAR
	6903262	1.40M SHAFT		7702668	2.00M TOOLBAR		6902986	1.80M HD TOOLBAR
	6902102	1.50M SHAFT		7702982	2.50M TOOLBAR		6902987	2.00M HD TOOLBAR
	6903263	1.60M SHAFT		7703412	3.00M TOOLBAR		6902988	2.15M HD TOOLBAR
	6902374	1.72M SHAFT		7703093	3.50M TOOLBAR		6902990	2.50M HD TOOLBAR
	6902321	1.80M SHAFT		7703413	4.00M TOOLBAR		6902993	3.00M HD TOOLBAR
	6902469	2.00M SHAFT		7701116	4.30M TOOLBAR		6902995	3.50M HD TOOLBAR
	6902322	2.15M SHAFT		7703414	4.50M TOOLBAR		6902997	4.00M HD TOOLBAR
	6902357	2.50M SHAFT		7703415	5.00M TOOLBAR		6902999	4.50M HD TOOLBAR
	6902251	2.75M SHAFT		7703416	5.50M TOOLBAR		6903001	5.00M HD TOOLBAR
	6902920	3.00M SHAFT		7703417	6.00M TOOLBAR		6903003	5.50M HD TOOLBAR
	6902982	3.50M SHAFT	4	6402015	PLASTIC PLUG		6903154	6.00M HD TOOLBAR
	7000070	3.75M SHAFT				5	6902856	1.50M TOOLBAR 5T
	6902921	4.00M SHAFT					6902857	2.00M TOOLBAR 5T
	6902252	4.50M SHAFT					6903127	2.15M TOOLBAR 5T
6	7700089	MUFF COUPLING					6902743	2.50M TOOLBAR 5T
7	7703757	LOCKING COLLAR+ITEM 7					6902929	2.70M TOOLBAR 5T
8	7403965	LOCKING SCREW					6902744	3.00M TOOLBAR 5T

Diagram illustrating the components of the tool assembly:

- 1. Shaft
- 2. Shaft
- 3. Shaft
- 4. Shaft
- 5. Shaft
- 6. Muff Coupling
- 7. Locking Collar
- 8. Locking Screw

Diagram illustrating the assembly of the tool components:

- 1. Shaft
- 2. Shaft
- 3. Shaft
- 4. Shaft
- 5. Shaft
- 6. Muff Coupling
- 7. Locking Collar
- 8. Locking Screw

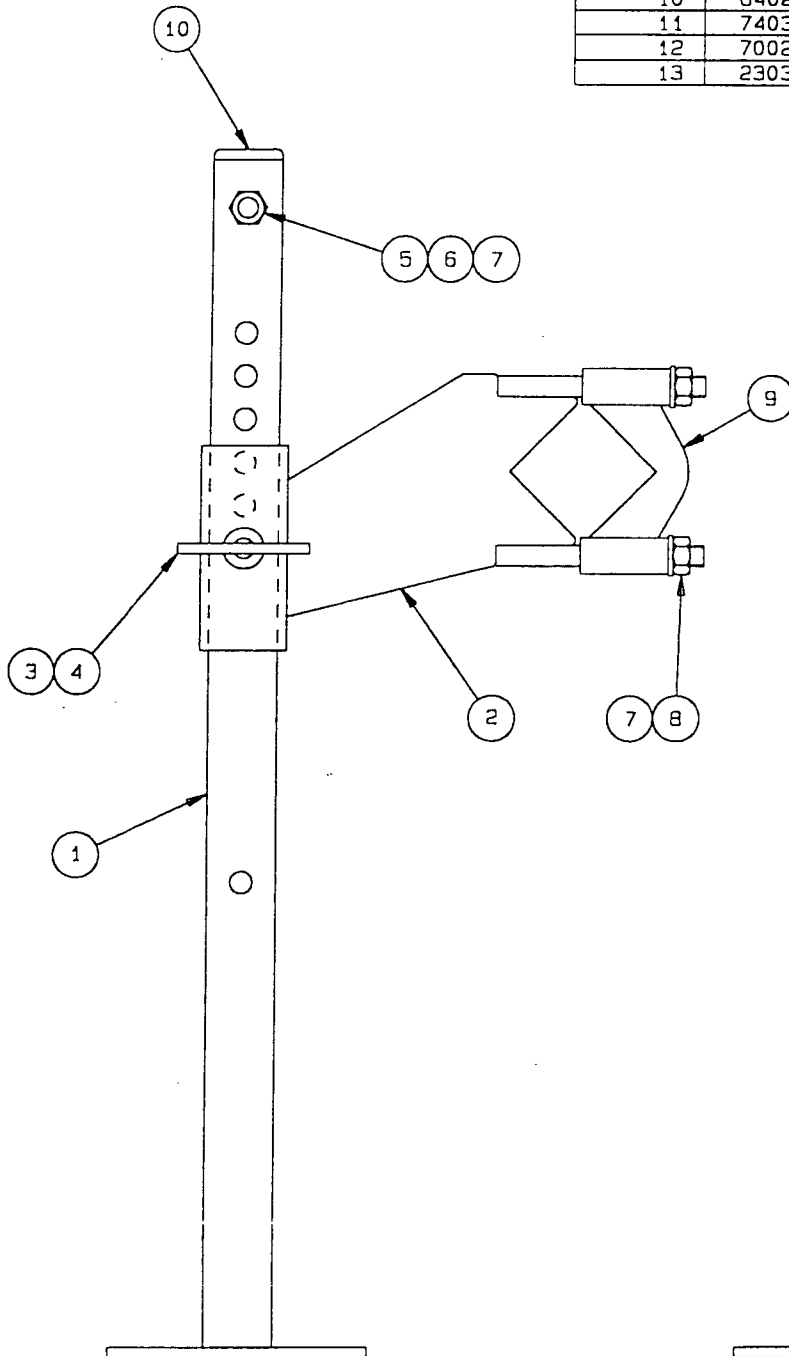
60 X 60 STANDARD TOOLBAR

60 X 60 HEAVY DUTY TOOLBAR

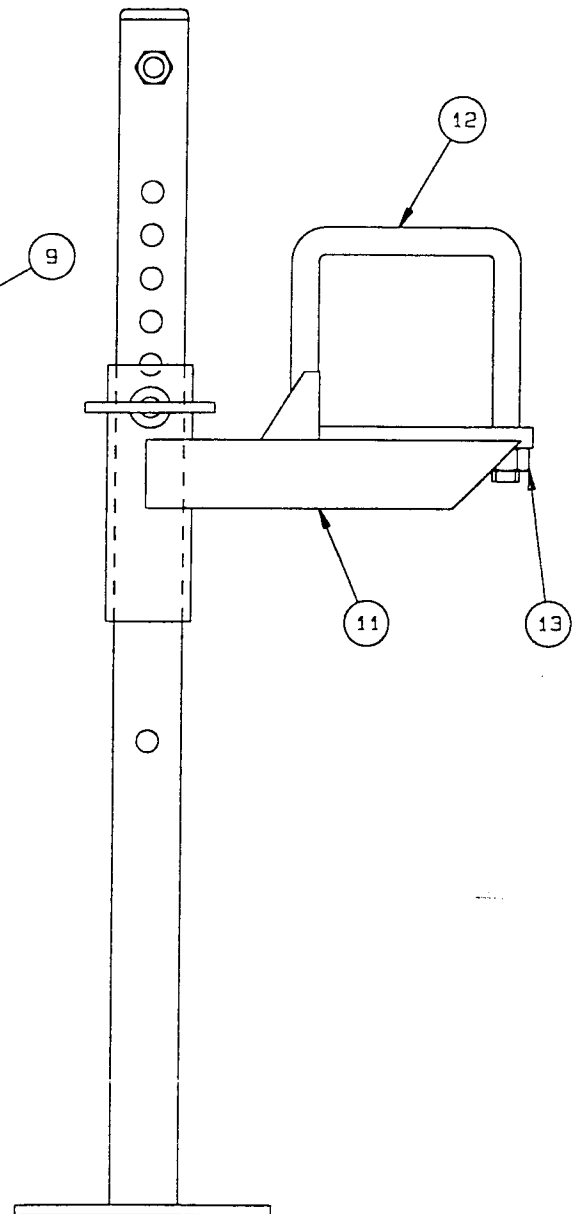
100 X 100 TOOLBAR

TOOLBARS & SHAFTS

1	7402141	PARKING STAND	1
2	7402247	PARK STAND BRACKET	1
3	7402238	SUPPORT PIN	1
4	2316033	R-CLIP	1
5	6902100	STAND HANDLE	1
6	2311217	SPRING WASHER	1
7	2303009	HEXAGON NUT	4
8	2311091	FLAT WASHER-FORM A	2
9	7400709	HALF CLAMP	1
10	6402018	PLASTIC PLUG	1
11	7403258	PARK STAND BRACKET-WA	1
12	7002006	U-BOLT	1
13	2303010	HEXAGON NUT	2

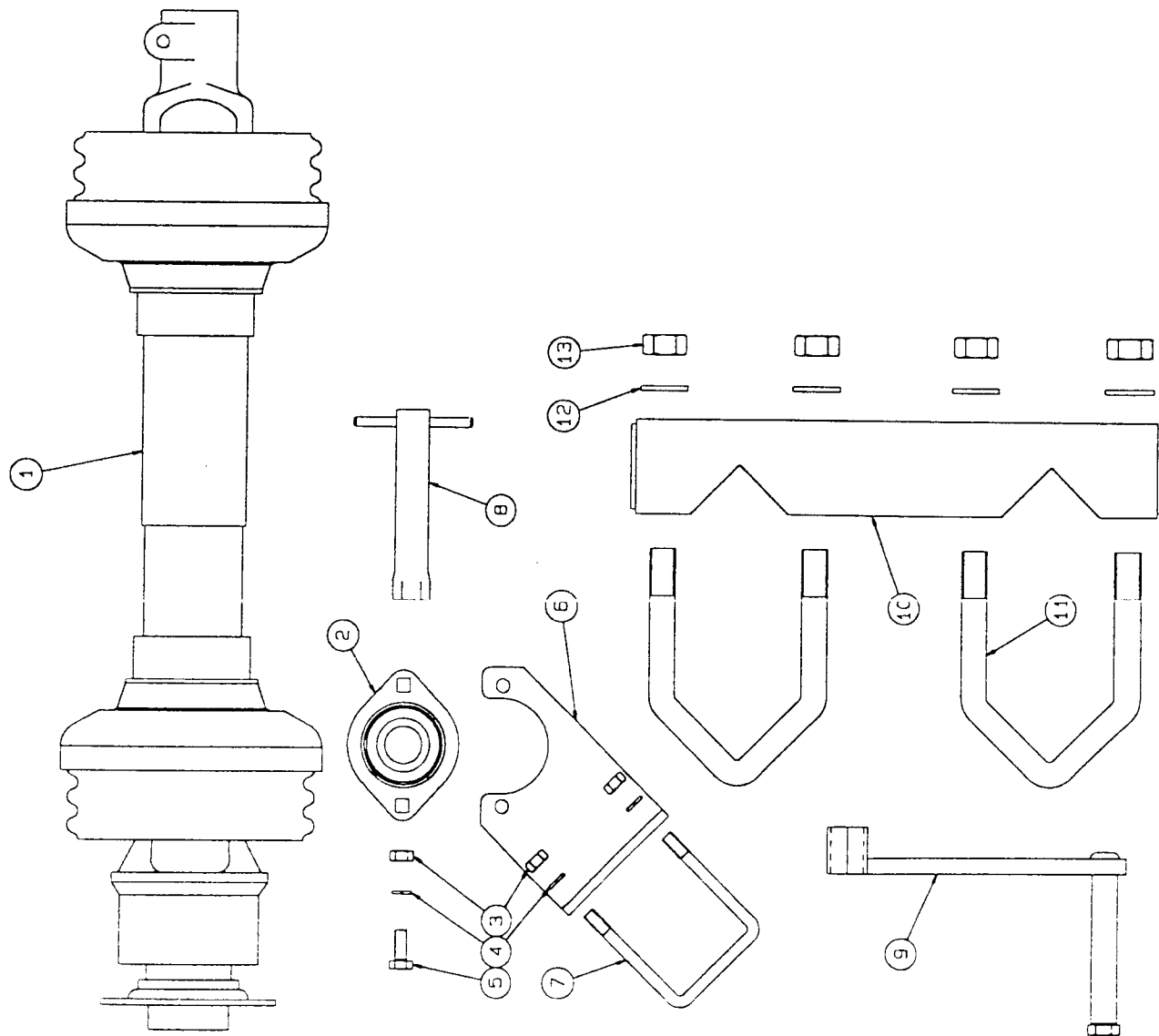


ASSEMBLY: -7702095 (ITEMS 1-10)



ASSEMBLY: -7703169 (ITEMS 1, 3-13)

PARKING STAND



1	6416033	PTO SHAFT- 610JC	1
	6416034	PTO SHAFT-1060JC	1
2	8010027	BEARING + ITEMS 3, 4, 5	1
3	2303007	HEXAGON NUT	4
4	2311215	SPRING WASHER	4
5	2309048	HEXAGON SCREW	2
6	7400070	BEARING BRACKET	1
7	8002126	U-BOLT + ITEMS 3, 4	1
8	7402922	BOX SPANNER	1
9	7403037	CALIBRATION HANDLE	1
10	7403132	JOINING MEMBER-200 CRS	1
11	8002125	U-BOLT + ITEMS 12, 13	1
12	2311092	FLAT WASHER-FORM A	4
13	2303010	HEXAGON NUT	4

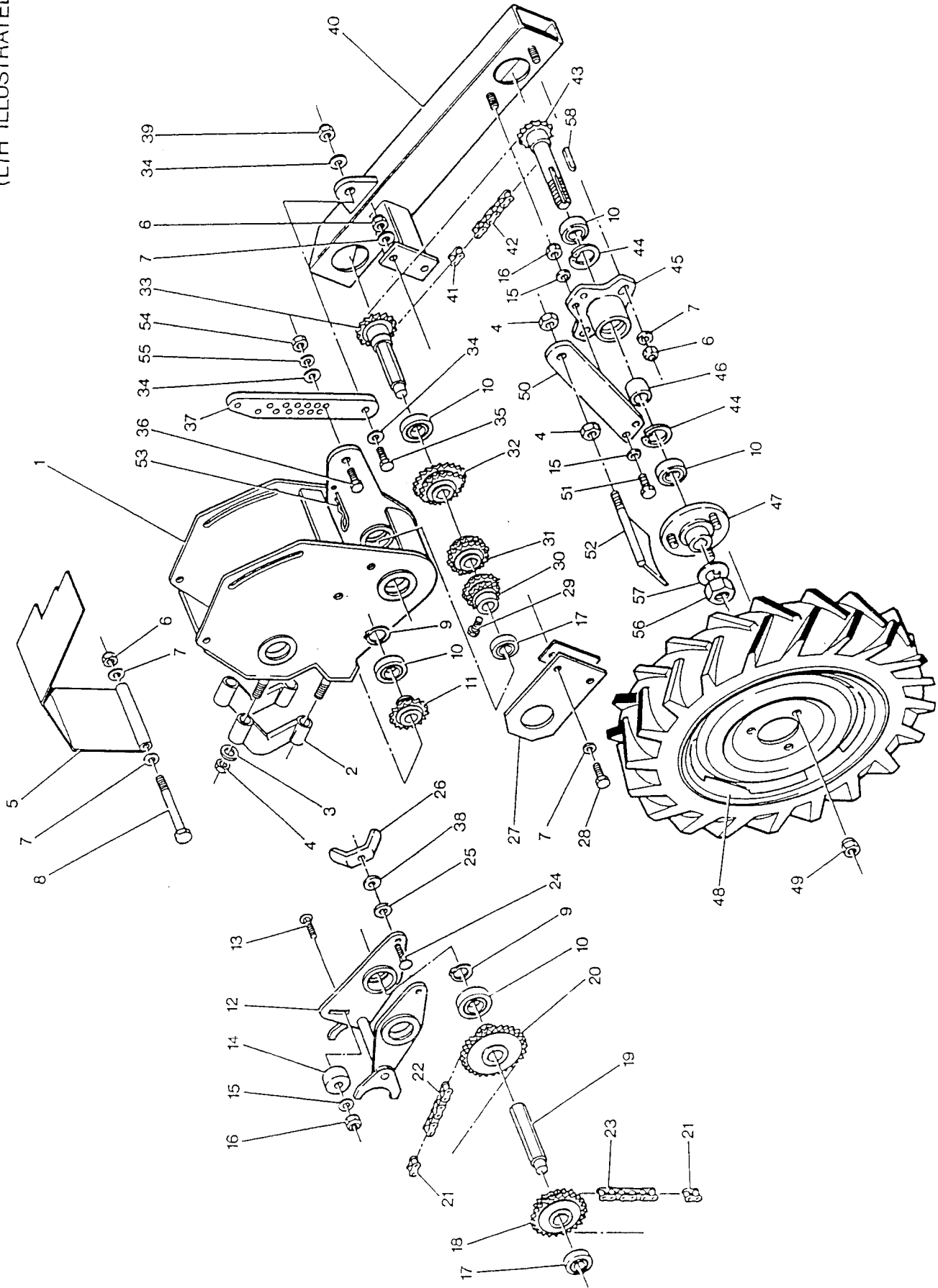
*: -FOR USE WITH STRUIK CULTIVATOR

ASSEMBLIES & KITS: -

7700996 SHAFT BEARING ASSEMBLY (ITEMS 2-7)
8002781 JOINING MEMBER-200 CRS (ITEMS 10-13)

MISCELLANEOUS COMPONENTS

(L/H ILLUSTRATED)



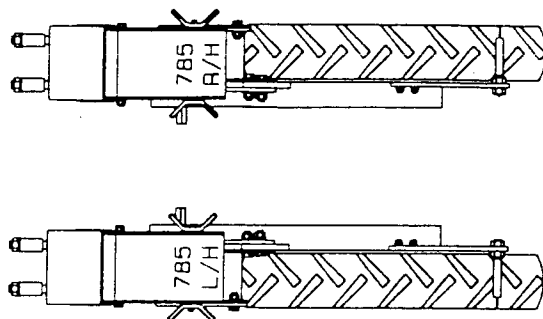
4.00-16 TYRES

MASTER LANDWHEEL/GEARBOX - 60 X 60 TOOLBAR 4.00-16 TYRE

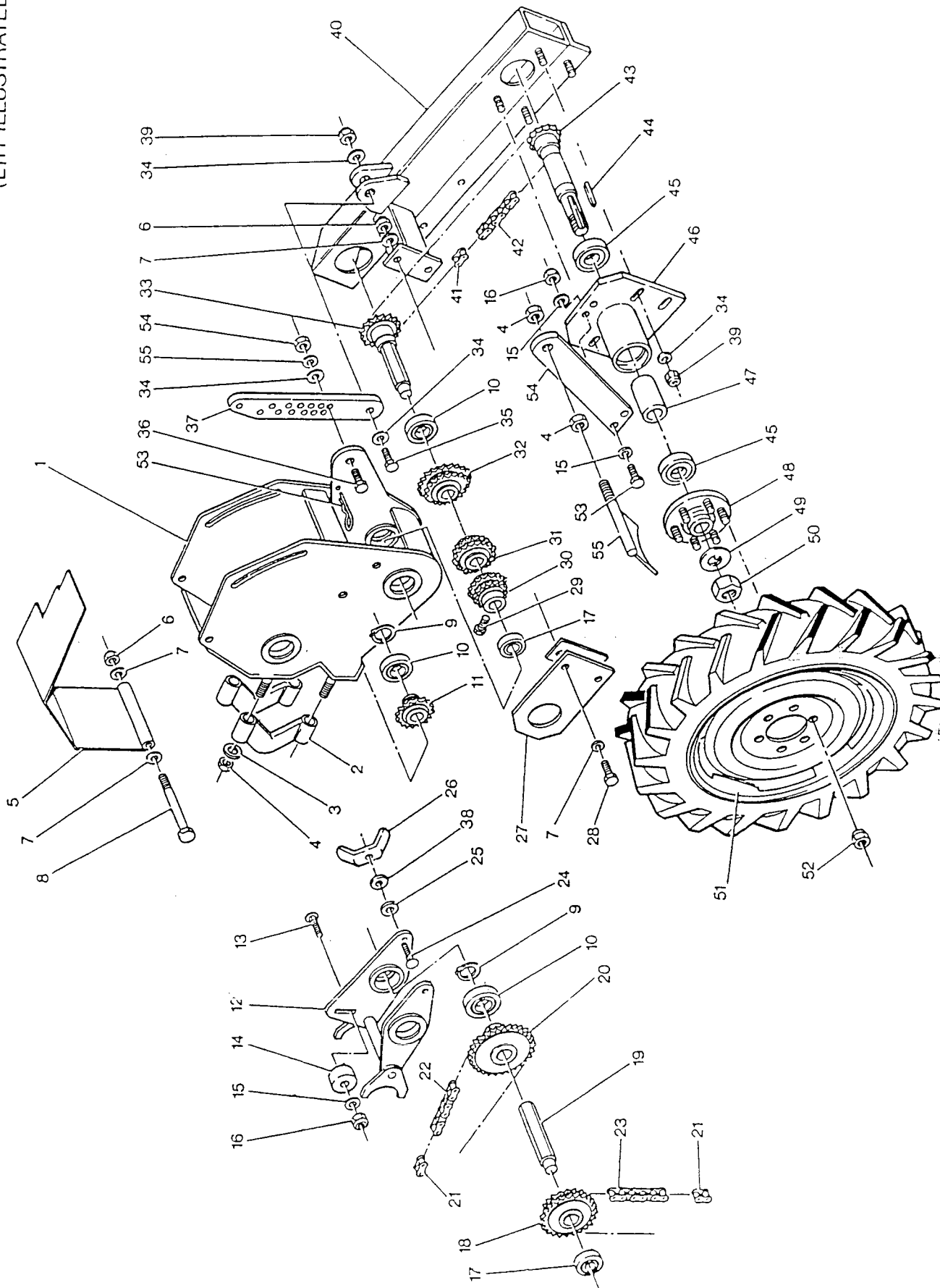
Item No:	Part No:	Description	Item No:	Part No:	Description
1	7402719	Gearbox Body LH	35	2306097	Hexagon Bolt
2	7402720	Gearbox Body RH	36	2306097	Hexagon Bolt
3	7402662	Clamp Half			
4	2311092	Flat Washer-Form A	37	6902230	Wheel Stut
5	2303010	Hexagon Nut	38	2311370	Flat Washer-form G
6	7402445	Gearbox Lid LH	39	2303110	Nyloc Nut-Thin
7	7402840	Gearbox Lid RH	40	7402434	Wheel Arm
8	2303109	Nyloc Nut-Thin	41	1808065	Connecting Link
9	2311090	Flat Washer-Form A	42	1808066	Chain-87 pitches
10	2306082	Hexagon Bolt	43	7403158	16T Wheel Spindle
11	2217009	External Circlip	44	2217208	Internal Circlip
	1901051	Ball Bearing	45	3000657	Landwheel Hub
	7402808	21T Driven Sprocket	46	6902673	Bearing Spacer-Landwheel
	6902326	Shaft Support	47	7703048	Wheel Centre c/w Studs
		(non drill driving wheels only)	48	5700339	Wheel Stud
12	7402687	Adjuster Frame		5700336	Landwheel LH
13	2306466	Coach Bolt		5700335	Landwheel RH
14	6902235	Output Drive Jockey			(c/w tyre & tube)
15	2311089	Flat Washer-Form A	49	5700333	Wheel
16	2303092	Nyloc Nut-Full	50	5700334	Tyre
17	1901049	Ball Bearing		5700335	Tube
18	7703060	17/24T Sliding Sprocket	51	5700340	Wheel Nut
	1707090	13/30T Sliding Sprocket	52	6902239	Scraper Arm
	1707057	11T Sliding Sprocket	53	2309049	Hexagon Screw
19	6902234	Output Shaft	54	7402446	Landwheel Scraper
20	7402807	19T Output Sprocket	55	2316033	R-clip
21	1807101	Connecting Link	56	2303009	Hexagon Nut
		(for items 22 & 23)	57	2311217	Spring Washer
22	1807113	Chain-42 pitches	58	2303013	Hexagon Nut
23	1807110	Chain-53 pitches		6902759	Tab Washer-Landwheel
24	2306488	Coach Bolt		6413059	Key-Wheel Spindle
25	6902236	Quadrant Washer			
26	6902742	Adjuster Frame Nut			
27	6902229	Arm Pivot Plate			
	6902325	Plate Packing			
		(for adjustment)			
28	2309063	Hexagon Screw			
29	7403965	Locking Screw			
30	1707083	16/17T Sprocket			
31	1707084	18/19T Sprocket			
32	1707085	20/21T Sprocket			
33	7402467	16T Input Sprocket			
34	2311091	Flat Washer-Form A			

ASSEMBLIES: -

7703155	Landwheel LH - 30 speed-Drill & Granyl drive
7703156	Landwheel RH - 30 speed-Drill & Granyl drive
7703049	Landwheel LH - Granyl drive
7703050	Landwheel RH - Granyl drive
7703396	Landwheel LH - Support-no drive
7703397	Landwheel RH - Support-no drive



(L/H ILLUSTRATED)



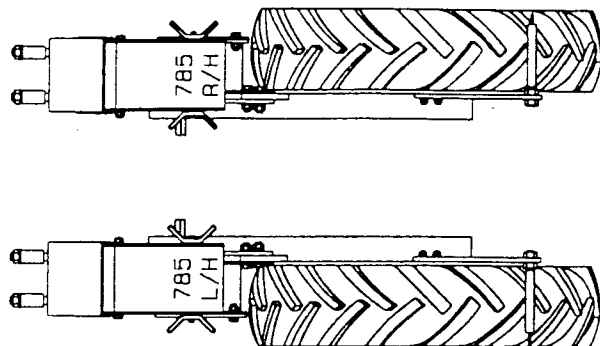
6.00-16 TYRES

MASTER LANDWHEEL/GEARBOX - 60 X 60 TOOLBAR 6.00-16 TYRE

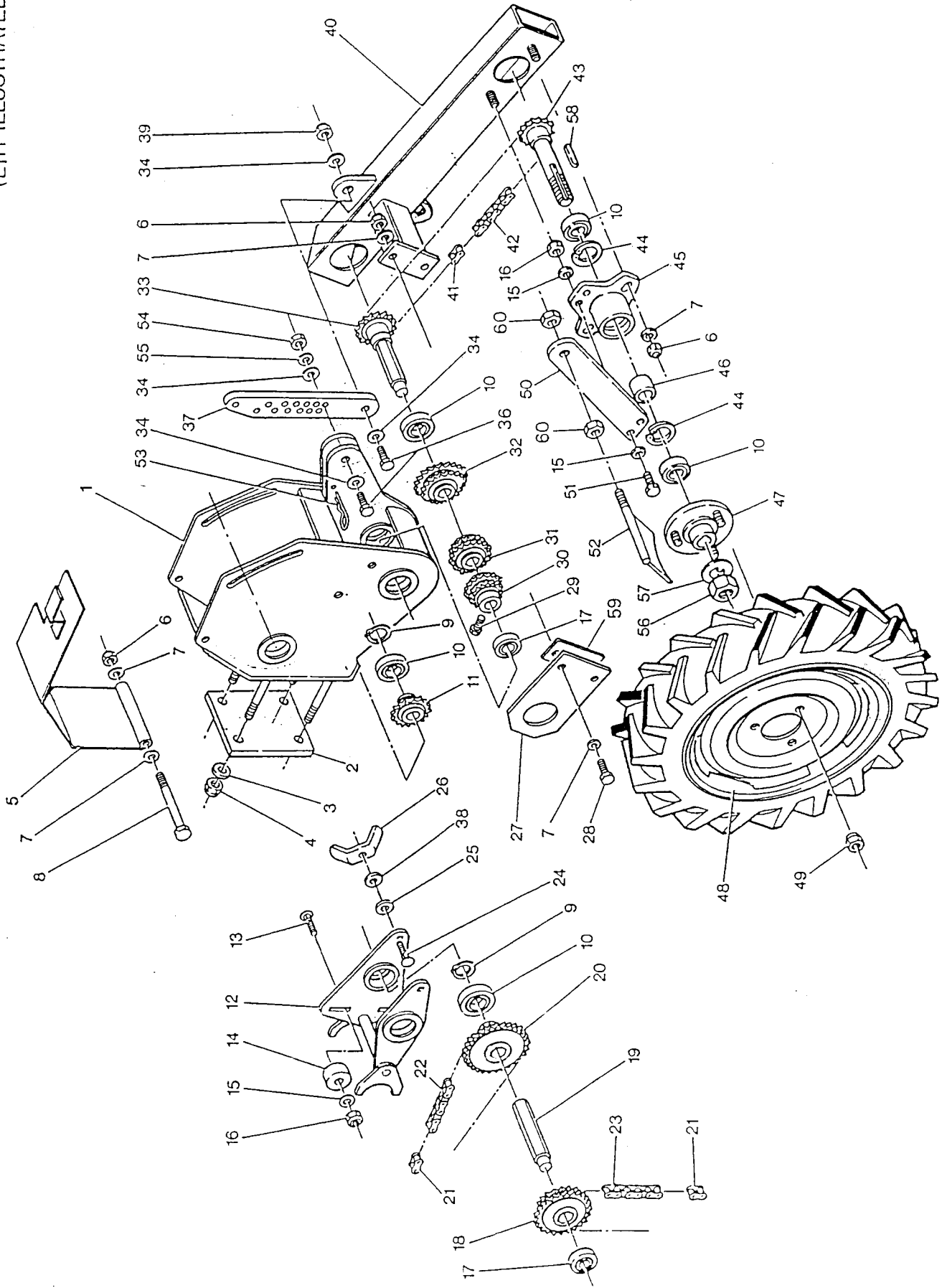
Item No:	Part No:	Description	Item No:	Part No:	Description
1	7402719	Gearbox Body LH	35	2306097	Hexagon Bolt
2	7402720	Gearbox Body RH	36	2306097	Hexagon Bolt
3	7402662	Clamp Half			
4	2311092	Flat Washer-Form A	37	6902230	Wheel Stud
5	2303010	Hexagon Nut	38	2311370	Flat Washer-form G
6	7402445	Gearbox Lid LH	39	2303110	Nyloc Nut-Thin
7	7402840	Gearbox Lid RH	40	7403042	Wheel Arm LH
8	2303109	Nyloc Nut-Thin		7403043	Wheel Arm RH
	2311090	Flat Washer-Form A	41	1808065	Connecting Link
	2306082	Hexagon Bolt	42	1808071	Chain-95 pitches
		Ball Bearing	43	7403217	16T Wheel Spindle
11	7402808	21T Driven Sprocket	44	6413059	Key-Wheel Spindle
	6902326	Shaft Support	45	1901053	Ball Bearing
		(non drill driving wheels only)	46	7403154	Wheel Hub
12	7402687	Adjuster Frame	47	6902758	Bearing Spacer-LWHD
13	2306466	Coach Bolt		5700339	Wheel Stud
14	6902235	Output Drive Jockey	48	7703133	Wheel Centre c/w Studs
15	2311089	Flat Washer-Form A	49	5700371	Wheel Stud
16	2303092	Nyloc Nut-Full		6902759	Tab Washer-Landwheel
17	1901049	Ball Bearing	50	2303013	Hexagon Nut
18	7703060	17/24T Sliding Sprocket	51	5700377	Landwheel LH
	1707090	13/30T Sliding Sprocket		5700378	Landwheel RH
					(c/w tyre & tube)
21	1807101	19T Output Sprocket		5700357	Tube
22	1807113	Connecting Link	52	5700372	Wheel Nut
23	1807110	(for items 22 & 23)	53	2309049	Hexagon Screw
24	2306488	Chain-42 pitches	54	6902674	Scraper Arm
25	6902236	Chain-53 pitches	55	7403046	Landwheel Scraper
26	6902742	Coach Bolt			
27	6902229	Quadrant Washer			
	6902325	Adjuster Frame Nut			
		Arm Pivot Plate			
		Plate Packing			
		(for adjustment)			
28	2309063	Hexagon Screw			
29	7403965	Locking Screw			
30	1707083	16/17T Sprocket			
31	1707084	18/19T Sprocket			
32	1707085	20/21T Sprocket			
33	7403044	14T Input Sprocket			
34	2311091	Flat Washer-Form A			

ASSEMBLIES: -

7702932	Landwheel LH - 30 speed-Drill & Granyl drive
7702933	Landwheel RH - 30 speed-Drill & Granyl drive
7702928	Landwheel LH - Granyl drive
7702929	Landwheel RH - Granyl drive
7703398	Landwheel LH - Support-no drive
7703399	Landwheel RH - Support-no drive



(L/H ILLUSTRATED)



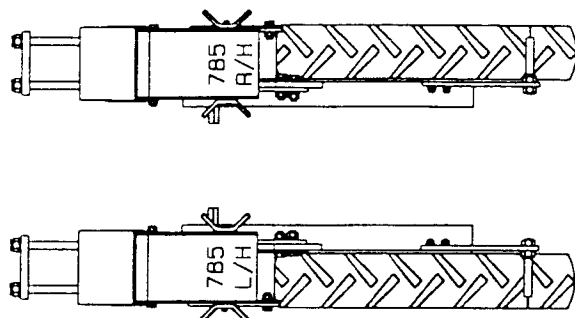
4.00-16 TYRE

MASTER LANDWHEEL/GEARBOX - 100 X 100 TOOLBAR 4.00-16 TYRE

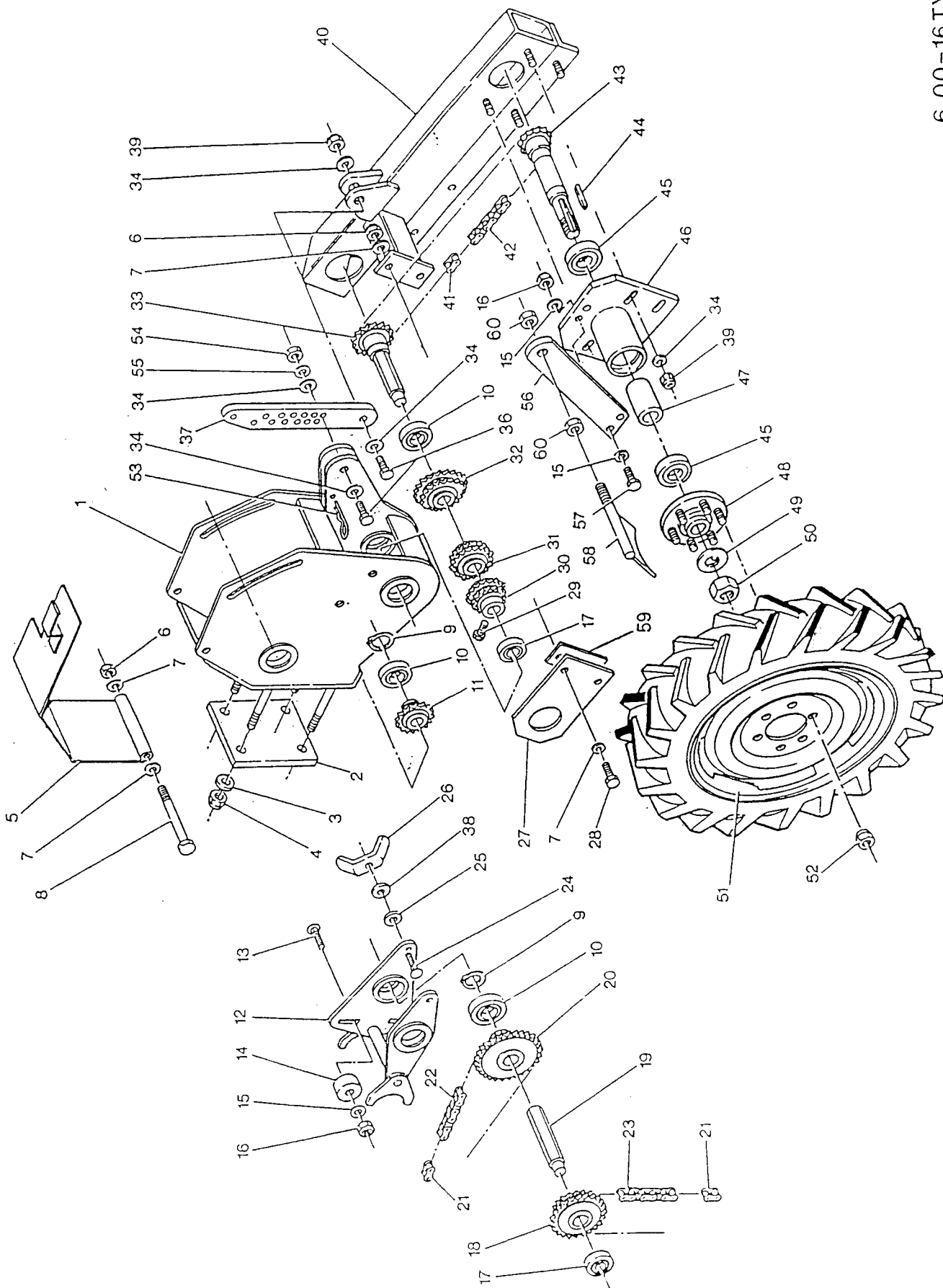
Item No:	Part No:	Description	Item No:	Part No:	Description
1	7403119	Gearbox Body LH	36	2306097	Hexagon Bolt
2	7403120	Gearbox Body RH			
3	6902964	Clasp Plate	37	6902230	Wheel Stud
4	2311092	Flat Washer-Form A	38	2311370	Flat Washer-form G
5	2303095	Nyloc Nut-Full	39	2303110	Nyloc Nut-Thin
	7402445	Gearbox Lid LH	40	7402434	Wheel Arm
6	7402840	Gearbox Lid RH	41	1808065	Connecting Link
7	2303109	Nyloc Nut-Thin	42	1808066	Chain-87 pitches
8	2311090	Flat Washer-Form A	43	7403158	16T Wheel Spindle
9	2306082	Hexagon Bolt	44	2217208	Internal Circlip
10	2217009	External Circlip	45	3000657	Landwheel Hub
11	1901051	Ball Bearing	46	6902673	Bearing Spacer-Landwheel
	7402808	21T Driven Sprocket	47	7703048	Wheel Centre c/w Studs
	6902326	Shaft Support		5700339	Wheel Stud
		(non drill driving wheels only)	48	5700336	Landwheel LH
12	7402687	Adjuster Frame		5700335	Landwheel RH
13	2306466	Coach Bolt			(c/w tyre & tube)
14	6902235	Output Drive Jockey		5700333	Wheel
15	2311089	Flat Washer-Form A		5700334	Tyre
16	2303092	Nyloc Nut-Full		5700335	Tube
17	1901049	Ball Bearing	49	5700340	Wheel Nut
18	7703060	17/24T Sliding Sprocket	50	6902239	Scraper Arm
	1707090	13/30T Sliding Sprocket	51	2309049	Hexagon Screw
	1707057	11T Sliding Sprocket	52	7402446	Landwheel Scraper
19	6902234	Output Shaft	53	2316033	R-clip
20	7402807	19T Output Sprocket	54	2303009	Hexagon Nut
21	1807101	Connecting Link	55	2311217	Spring Washer
		(for items 22 & 23)	56	2303013	Hexagon Nut
22	1807113	Chain-42 pitches	57	6902759	Tab Washer-Landwheel
23	1807110	Chain-53 pitches	58	6413059	Key-Wheel Spindle
24	2306488	Coach Bolt			
25	6902236	Quadrant Washer			
26	6902742	Adjuster Frame Nut			
27	6902229	Arm Pivot Plate			
	6902325	Plate Packing			
		(for adjustment)			
28	2309063	Hexagon Screw			
29	7403965	Locking Screw			
30	1707083	16/17T Sprocket			
31	1707084	18/19T Sprocket			
32	1707085	20/21T Sprocket			
33	7402467	16T Input Sprocket			
34	2311091	Flat Washer-Form A			

ASSEMBLIES: -

7703194	Landwheel LH - 30 speed-Drill & Granyl drive
7703195	Landwheel RH - 30 speed-Drill & Granyl drive
7703010	Landwheel LH - Granyl drive
7703011	Landwheel RH - Granyl drive
7703400	Landwheel LH - Support-no drive
7703401	Landwheel RH - Support-no drive



(L/H ILLUSTRATED)



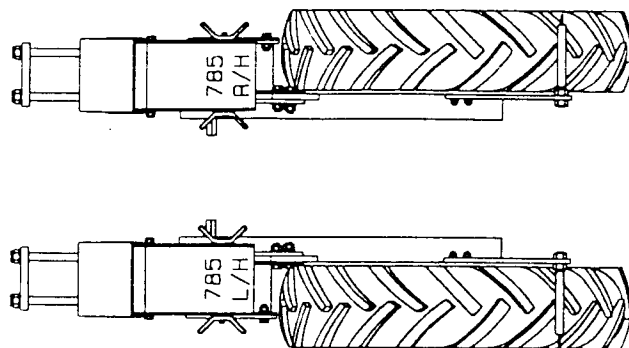
6.00-16 TYRES

MASTER LANDWHEEL/GEARBOX - 100 X 100 TOOLBAR 6.00-16 TYRE

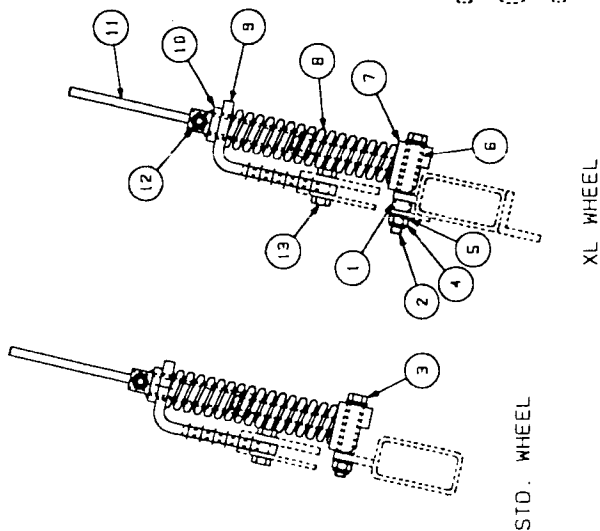
Item No:	Part No:	Description	Item No:	Part No:	Description
1	7403119	Gearbox Body LH	36	2306097	Hexagon Bolt
2	7403120	Gearbox Body RH	37	6902230	Wheel Stud
3	6902964	Clasp Plate	38	2311370	Flat Washer-form G
4	2311092	Flat Washer-form A	39	2303110	Nyloc Nut-Thin
5	2303010	Hexagon Nut	40	7403042	Wheel Arm LH
6	7402445	Gearbox Lid LH	41	7403043	Wheel Arm RH
7	7402840	Gearbox Lid RH	42	1808065	Connecting Link
8	2303109	Nyloc Nut-Thin	43	1808071	Chain-95 pitches
9	2311090	Flat Washer-form A	44	7403217	16T Wheel Spindle
10	2306082	Hexagon Bolt	45	6413059	Key-Wheel Spindle
11	2217009	External Circlip	46	1901053	Ball Bearing
12	1901051	Ball Bearing	47	7403154	Wheel Hub
13	7402808	21T Driven Sprocket	48	6902758	Bearing Spacer-LWHD
14	6902326	Shaft Support	49	5700339	Wheel Stud
15		(non drill driving wheels only)	50	7703133	Wheel Centre c/w Studs
16	7402687	Adjuster Frame	51	5700371	Wheel Stud
17	2306465	Coach Bolt		6902759	Tab Washer-Landwheel
18	6902235	Output Drive Jockey		2303013	Hexagon Nut
19	2311089	Flat Washer-form A		5700377	Landwheel LH
20	2303092	Nyloc Nut-Full		5700378	Landwheel RH
21	1901049	Ball Bearing			(c/w tyre & tube)
22	7703060	17/24T Sliding Sprocket		5700379	Wheel - 6 stud
23	1707090	13/30T Sliding Sprocket		5700356	Tyre 6.00-16
24	1707057	11T Sliding Sprocket		5700357	Tube
25	6902234	Output Shaft		5700372	Wheel Nut
26	7402807	19T Output Sprocket		2309049	Hexagon Screw
27	1807101	Connecting Link		6902674	Scraper Arm
28		(for items 22 & 23)		7403046	Landwheel Scraper
29	1807113	Chain-42 pitches			
30	1807110	Chain-53 pitches			
31	2306488	Coach Bolt			
32	6902236	Quadrant Washer			
33	6902742	Adjuster Frame Nut			
34	6902229	Arm Pivot Plate			
	6902325	Plate Packing			
		(for adjustment)			
	2309063	Hexagon Screw			
	7403965	Locking Screw			
	1707083	16/17T Sprocket			
	1707084	18/19T Sprocket			
	1707085	20/21T Sprocket			
	7403044	14T Input Sprocket			
	2311091	Flat Washer-form A			

ASSEMBLIES: -

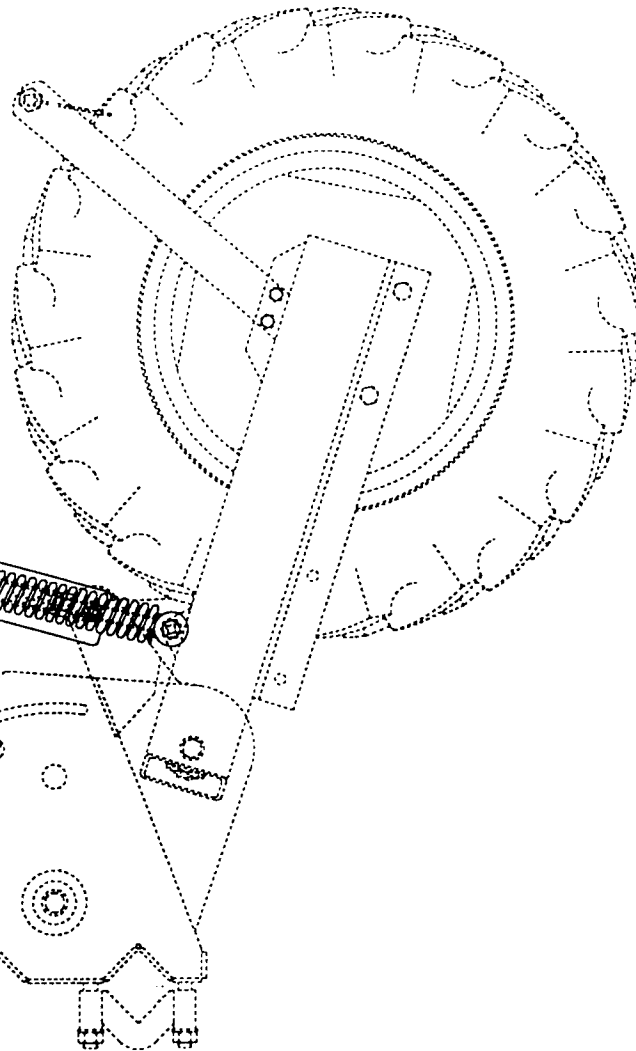
7703210	Landwheel LH - 30 speed-Drill & Granyl drive
7703211	Landwheel RH - 30 speed-Drill & Granyl drive
7703192	Landwheel LH - Granyl drive
7703191	Landwheel RH - Granyl drive
7703402	Landwheel LH - Support-no drive
7703403	Landwheel RH - Support-no drive



XL WHEEL	1	6903616	ARM LUG SPACER	1
XL WHEEL	2	2306107	HEXAGON BOLT	1
STD WHEEL	3	2306105	HEXAGON BOLT	1
	4	2303110	NYLOC NUT-THIN	2
	5	2311091	FLAT WASHER-FORM A	2
	6	6902537	PIVOT BUSH	1
	7	7402837	P. ARM & ADJUST.-WA	1
	8	2701056	COMPRESSION SPRING	1
	9	6902689	SPRING LOADING ARM	1
	10	7402838	SPRING LOCATOR-WA	1
	11	6902536	SPRING TENS. HANDLE	1
	12	2303044	HEXAGON LOCKNUT	1
	13	2306096	HEXAGON BOLT	1

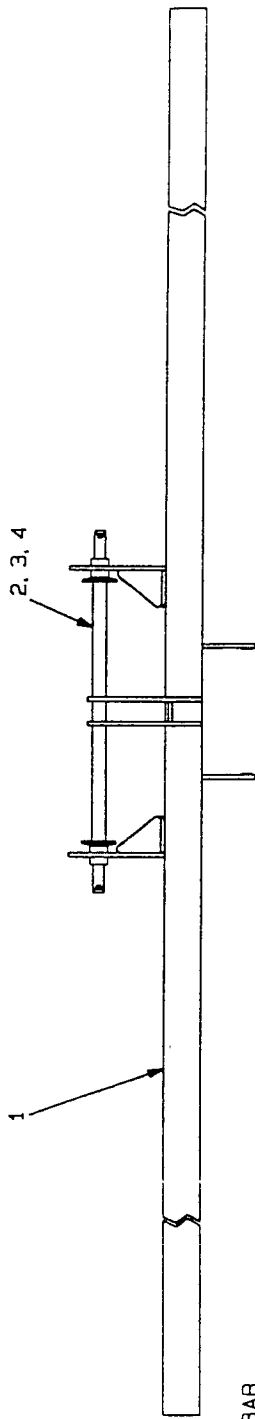


WILL FIT BOTH LEFT HAND
AND RIGHT HAND WHEEL

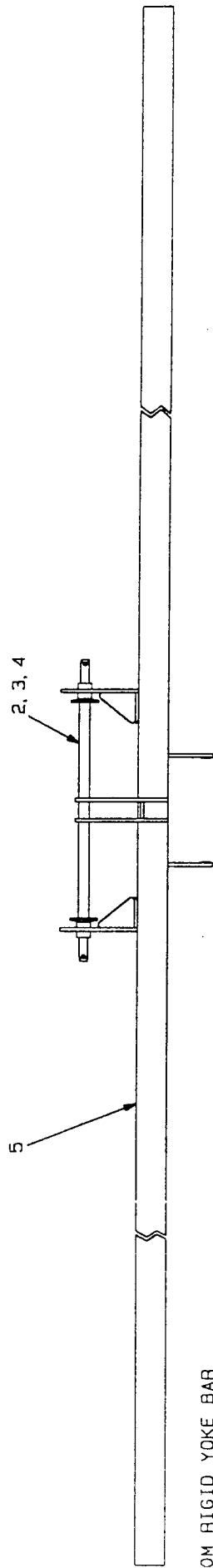


MASTER LANDWHEEL/GEARBOX SPRING LOADING CONVERSION

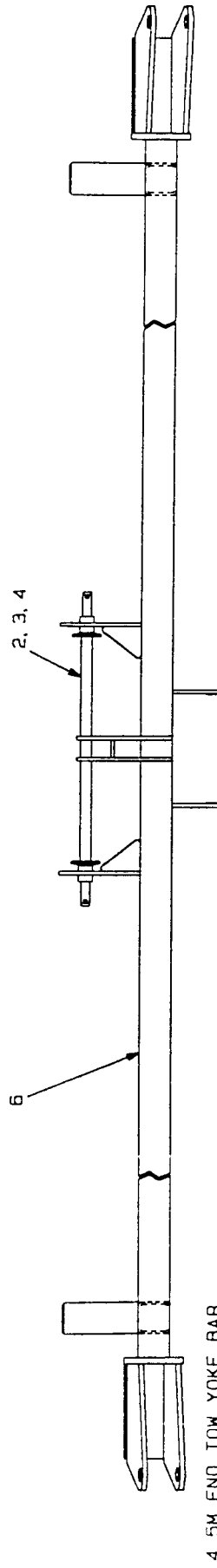
KIT: -800253B (ALL ITEMS)



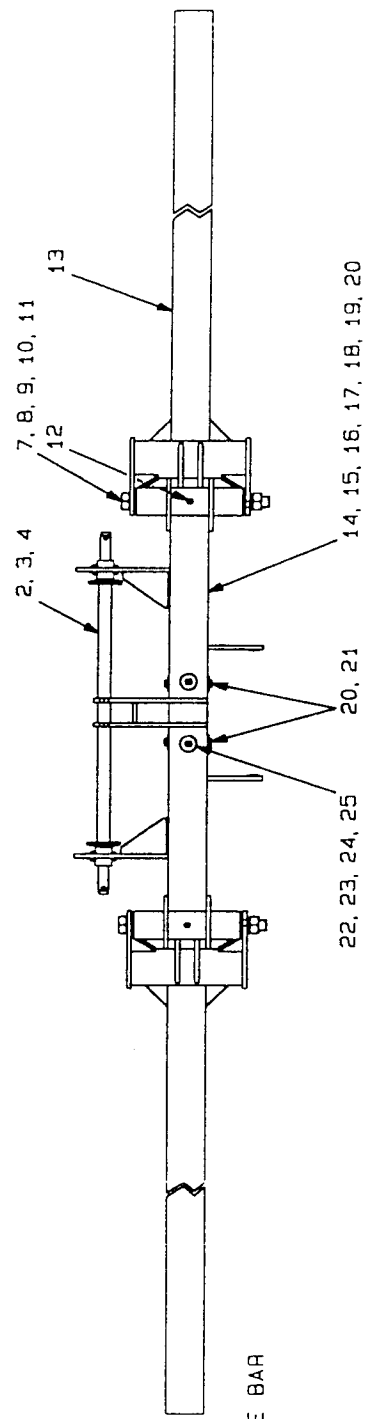
4.5M RIGID YOKE BAR



6.0M RIGID YOKE BAR



4.5M END TOW YOKE BAR



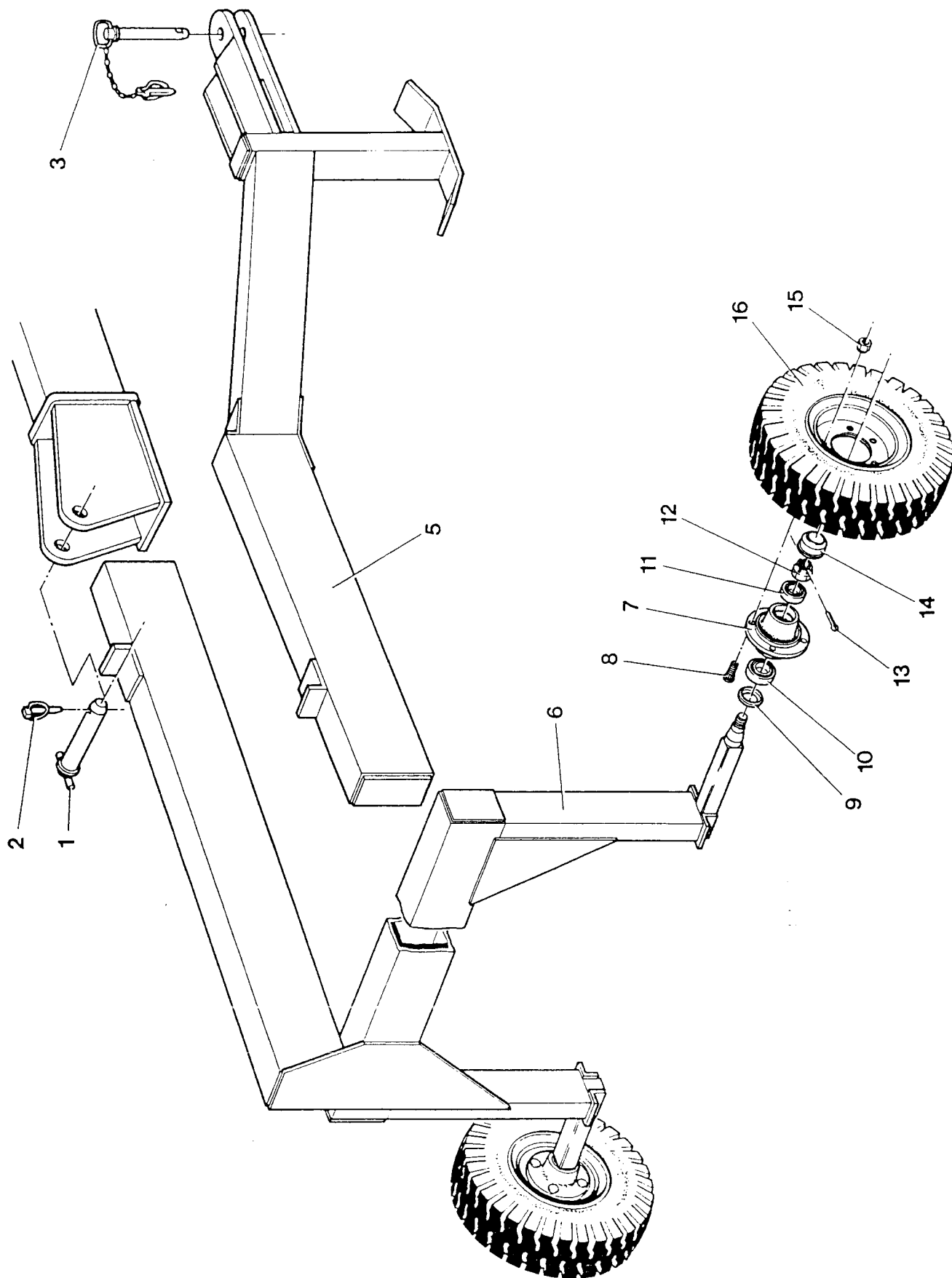
4.5M FOLDING YOKE BAR

YOKE BARS

Item No:	Part No:	Description	Item No:	Part No:	Description
1	7403527	4.5M Rigid Yoke Bar-WA	14	7403524	F.Yoke Bar Centre-WA
2	2303095	Nyloc Nut-full	15	4105065	Hydraulic Ram
3	2306131	Hexagon Bolt	16	4003004	Dowty Washer
4	7402581	Lower Hitch Pin-WA	17	7002016	Ram Pin-S
5	7403526	6.0M Rigid Yoke Bar-WA	18	4107122	Adaptor Restrictor
6	7403528	4.5M End Tow Yoke Bar-WA	19	2314801	Towing Pin
7	6902242	Hinge Bush	20	2215586	Split Pin
8	6902243	Hinge Spacer	21	7002015	Ram Pin-L
9	7402579	Hinge Bolt-WA	22	4003007	Dowty Washer
10	2303013	Hexagon Bolt	23	4107016	Male/Male Adaptor
11	2311221	Spring Washer	24	4107100	Break-Away Coupling
12	6401006	Straight Greaser	25	4106175	Hyd. Hose-1550 long
13	7402646	Folding Yoke Bar Wing-WA			

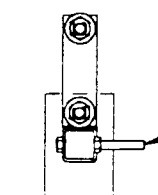
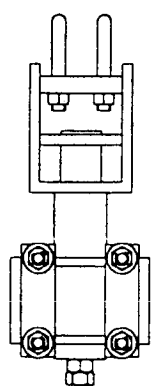
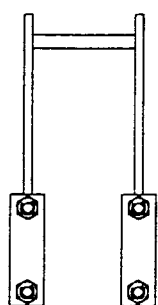
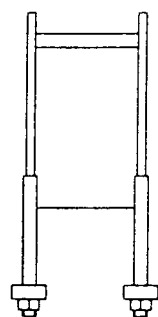
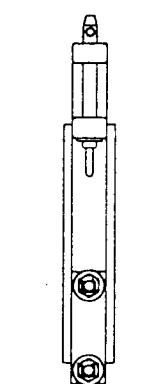
ASSEMBLIES AND KITS

7703392	4.5M Rigid Yoke Bar Assembly
7703391	6.0M Rigid Yoke Bar Assembly
7703393	4.5M End Tow Assembly (LH for UK)
7703879	4.5M End Tow Assembly (RH for Europe)
8003120	4.5M Folding Yoke Bar 3 Bar Kit (state tractor wheel track)
4004024	Seal Kit (For Item 15)

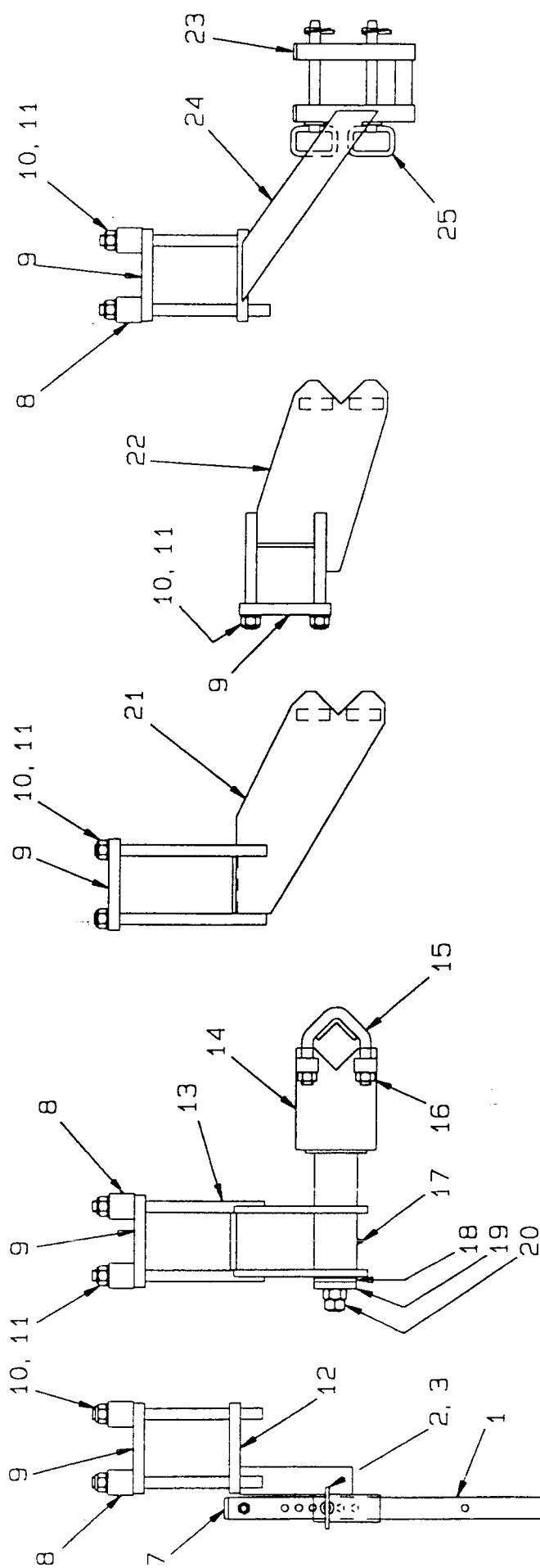


END TOW DRAWBAR AND WHEEL FRAME

Item No:	Part No:	Description
1	7402516	End Tow Pin-WA
2	2314756	Linch Pin
3	2314801	Towing Pin
4	7403528	4.5M End Tow Yoke Bar-WA
5	7402514	End Tow Drawbar-WA (LH for UK) (illustrated)
6	7403717	End Tow Drawbar-WA (RH for Europe)
	7402515	End Tow Wheel Frame-WA (LH for UK) (illustrated)
	7403716	End Tow Wheel Frame-WA (RH for Europe)
7	5700305	Wheel Hub (c/w 8)
8	5700193	Wheel Nut
9	5700304	Seal
10	1903006	Taper Bearing
11	1903004	Taper Bearing
12	5700306	Castle Stud
13	2215634	Split Pin
14	5700307	Dust Cover
15	5700194	Wheel Nut
16	5700229	Wheel, Tyre and Tube
	5700338	Wheel Only
	5700214	Tyre
	5700009	Tube



4, 5, 6



PARKING STAND, PIVOTS, FIXED BRACKETS AND PIVOT LIMITERS
60 X 60 TOOLBAR

Item No:	Part No:	Description	Item No:	Part No:	Description
1	7402141	Parking Stand-WA	14	7402863	Pivot Spindle-WA
2	7402238	Support Pin-WA	15	7402275	U Bolt-WA
3	2316033	R-Clip	16	2303011	Hexagon Nut
4	6902100	Stand Handle	17	6401006	Straight Greaser
5	2303009	Hexagon Nut	18	6902241	Thrust Washer
6	2311217	Spring Washer	19	7402453	Pivot Nut-WA
7	6402018	Plastic Insert	20	2303012	Hexagon Nut
8	6902579	Spacer	21	7402893	RYB Fixed Bracket-WA
9	6902555	Clasp Plate	22	7402892	FYB Fixed Bracket-WA
10	2303096	Nyloc Nut-full	23	6402036	Plastic Insert
11	2311093	Flat Washer-form A	24	7402902	Pivot Limiter-WA
12	7402923	Stand Bracket-WA	25	2314802	Towing Pin
13	7402862	Pivot Hub-WA			

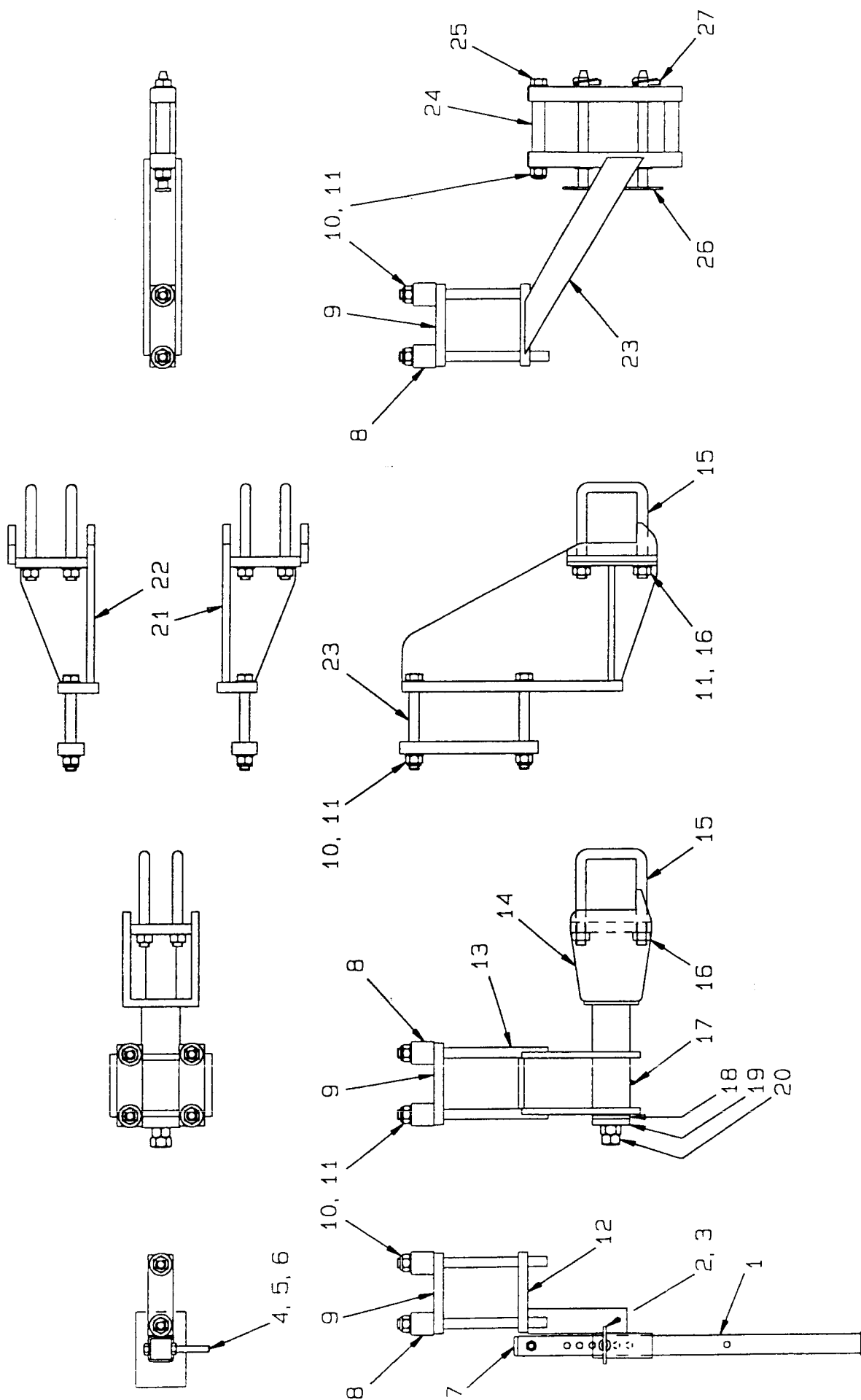
FYB = Folding Yoke Bar

RYB = Rigid Yoke Bar

Item 8 not required on RYB machines

ASSEMBLIES: -

7702836	FYB Parking Stand Assembly (Items 1-12)
7702837	RYB Parking Stand Assembly (Items 1-7, 9-12)
7702739	FYB Pivot Assembly (Items 8-11, 13-20)
7702740	RYB Pivot Assembly (Items 9-11, 13-20)
7702803	RYB Fixed Bracket (3 bar machines) (Items 9-11, 21)
7702802	FYB Fixed Bracket (3 bar machines) (Items 9-11, 22)
7702813	FYB Pivot Limiter Assembly (Items 8-11, 23-25)
7702814	RYB Pivot Limiter Assembly (Items 9-11, 23-25)



PARKING STAND, PIVOTS, FIXED BRACKETS AND PIVOT LIMITERS
100 X 100 TOOLBAR

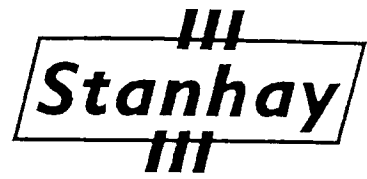
Item No:	Part No:	Description	Item No:	Part No:	Description
1	7402141	Parking Stand-WA	14	7403531	Pivot Spindle-WA
2	7402238	Support Pin-WA	15	6902886	U-bolt
3	2316033	R-Clip	16	2303011	Hexagon Nut
4	6902100	Stand Handle	17	6401006	Straight Greaser
5	2303009	Hexagon Nut	18	6902241	Thrust Washer
6	2311217	Spring Washer	19	7402453	Pivot Nut-WA
7	6402018	Plastic Insert	20	2303012	Hexagon Nut
8	6902579	Spacer	21	7403533	YB/100TB Bracket LH-WA
9	6902555	Clasp Plate	22	7403534	YB/100TB Bracket RH-WA
10	2303096	Nyloc Nut-full	23	7403532	Pivot Limiter-WA
11	2311093	Flat Washer-form A	24	6902983	Pivot Limiter Spacer
12	7402923	Stand Bracket-WA	25	2306174	Hexagon Bolt
13	7402862	Pivot Hub-WA	26	7703205	Pivot Limiter Pin-Assy (c/w item 27)
	FYB = Folding Yoke Bar		27	2314759	Linch Pin & Chain
	RYB = Rigid Yoke Bar				

Item 8 not required on RYB machines

ASSEMBLIES & KITS: -

7702836	FYB Parking Stand Assembly (Items 1-12)
7702837	RYB Parking Stand Assembly (Items 1-7, 9-12)
8003124	FYB Pivot Assembly (Items 8-11, 13-20)
8003125	RYB Pivot Assembly (Items 9-11, 13-20)
8003128	FYB/RYB Fixed Bracket (3 bar machines) (Items 10, 11, 15, 16, 21-23)
8003126	FYB Pivot Limiter Assembly (Items 8-11, 23-27)
8003127	RYB Pivot Limiter Assembly (Items 9-11, 23-27)

STANHAY WEBB WARRANTY POLICY



LIMITATION OF LIABILITY

1. Stanhay Webb Ltd (the Company) does not give any Warranty in respect of its products except the limited Warranty contained in paragraphs 3-5 below which is expressly in lieu of all other warranties or conditions expressed or implied and of all other obligations or liabilities on its part. **The company supplies its products on the express condition that the purchaser is solely responsible for determining the suitability of the product for his requirements and conditions of use.** Stanhay Webb will in no event be liable for any incidental or consequential damages of any nature or source allegedly incurred through defects, incorrect operation, or loss of use of the product, whatsoever, nor for any sum in excess of the price received by the Company for the goods for which liability is claimed. **The Company is not responsible for the performance of its products: it is the purchaser's sole responsibility to ensure that any Stanhay Webb product is performing to his satisfaction at all times, and this responsibility overrides absolutely any suggestions or assistance offered in good faith by the Company or its agents.**
2. Stanhay Webb operates a policy of continuous improvement, and reserves the right to change specifications at any time without prior notice, and without incurring any obligations to make such changes to products previously purchased.

LIMITED WARRANTY

3. Stanhay Webb Ltd warrants to its authorised Distributor or Dealer all new products supplied of its manufacture, when correctly assembled, operated and serviced, to be free from defects in material and workmanship, for a period of nine (9) months (the warranty period) after the date of delivery by the Distributor or Dealer to the original retail purchaser. Its obligations under this Warranty are limited to making good on products for which payment to the Company is not overdue any part or parts (excluding normal wear) of its own manufacture which shall have been reported in writing to the Company within thirty (30) days from date of failure thereof, and which the Company's examination shall disclose to its satisfaction to have been defective. Stanhay Webb repair parts are warranted similarly to ninety (90) days from date of replacement or for the unexpired warranty period of the applicable Stanhay Webb machine, whichever is the longer.
4. Due to the particular nature of Stanhay Webb products, this Warranty is void absolutely if any part not supplied by the Company is used in assembly or repair, or if the product has been altered, assembled, repaired or used in any way, configuration or conditions differing from the written recommendations and instructions of the Company (whose decision is final).
5. In the event of components supplied by Stanhay Webb not of its own manufacture for which payment to the Company is not overdue being reported in writing as defective during the warranty period, Stanhay Webb will endeavour to claim against the manufacturer of such components and in the event of any claim being successful will pass the benefit on to the customer.

CONDITIONS OF SUPPLY

6. No warranties other than those expressly noted herein are given, and no one is authorized to alter, modify or enlarge this Warranty beyond the warranties expressed.
7. This product is supplied subject to the Terms of Trading of Stanhay Webb Ltd as reproduced on the inside covers of the Company's price list.

NOTE: WARRANTY REGISTRATION FORM MUST BE RETURNED TO STANHAY WEBB LIMITED. WARRANTY VOID IF MACHINE IS NOT REGISTERED.

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EU DECLARATION OF CONFORMITY

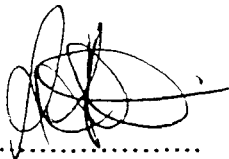
Type of Machine: Precision Seed Planting Machine

Name of model : Singulaire 785

Serial Number : Number of rows:

Manufacturer :  **STANHAY**
Stanhay Webb Ltd, BCS House,
Pinfold Road, Bourne, PE10 9HT, UK

www.stanhay.com
t: +44 (0)1778 392 303
e: info@stanhay.com


.....
Technical Manager

We, the manufacturers, hereby declare that this machine, when assembled to our design, conforms with the Essential Health and Safety Requirements of the European Union.

Wij, de fabrikanten, verklaren hierbij dat deze uitrusting, indien opgebouwd volgens ons ontwerp, voldoet aan de gezondheids en veiligheids voorschriften van de Europese Unie.

Assemblé conformément à nos ordres, nous, les fabricants, déclarons que cette machine répond aux normes d'Hygiène et Sécurité au Travail de la CE.

Noi, I fabbricanti, dichiariamo che questo maccinario, quando montato secondo il nostro disegno, si conforma ai requisiti essenziali di salute e di sicurezza della Comunità Europea.

Wenn diese Maschine entsprechend unserer Konstruktion zusammengesetzt wird, erklären wir, daß sie den Arbeitsschutzvorschriften der Europäischen Gemeinschaft entspricht.

Nosotros los fabricantes declaramos que este equipo, realizando el montaje según nuestro diseño, se ajusta a las reglas esenciales de salud y seguridad de la Union Europea.

Vi, fabrikanten, erklærer hermed at denne maskine, når den er monteret ifølge vores konstruktion, er i overensstemmelse med de essentielle sundhed og sikkerhedskrav indefor EU.

Me valmistajana iloitamme täten, että ohjeittemme mukaisesti asennettuna tämä kone täyttää Euroopan Unionin olennaiset terveys- ja turvallisuusvaatimukset.

Nós os fabricantes declaramos que este equipamento, quando montado conforme nosso desenho, ajusta-se às regras essenciais de saúde e segurança da Comunidade Europeia.

Tillverkaren försäkrar härmed att denna maskin, efter sammansättning enligt vår konstruktion, uppfyller hälsooch säkerhetskrav inom EU.

PRECISION DRILL WARRANTY REGISTRATION FORM

Demonstration ☐ Installation ☐ Date

Conducted by (name)..... (dealer).....

for (grower's name)..... (address).....

(contact) (tel no.)

Conducted at (location)..... In barn/yard/field

Machine Model No:	Serial No:	No of rows:
Crop type:	Area drilled:	
Chosen disc:	selector wheel.	
seedbelt:	gear setting:	

ACKNOWLEDGEMENT BY PURCHASER

This acknowledgement is to be completed for every new drill to validate warranty.

1. The following checks and settings have been explained to me:

All drills

Row spacing
Setting charts
Metering units
Drive system
Toolbar height
Tractor top link
Drilling depth
Field checks
Maintenance

As appropriate

Pivots and limiters
Transport system
Bout markers
Clod deflectors
Seedpress wheels
Power take off
Fan
Gauges

2. I acknowledge that the Stanhay Webb Warranty Policy applies to this drill and in particular I acknowledge that I (not Stanhay or my dealer) am responsible for ensuring that it is performing to my satisfaction.

Signed:

Date:

THANK YOU FOR YOUR CO-OPERATION



Stanhay Webb Ltd, BCS House,
Pinfold Road, Bourne, PE10 9HT, UK

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t: +44 (0)1778 392 303
e: info@stanhay.com

(After completion, this form to be retained by the selling dealer, and copied to Stanhay)

